

DIRECT STEAM INJECTION HUMIDIFIERS DSH

DESCRIPTION

The ADCA DSH series of direct steam injection humidifiers are designed to ensure highly efficient and moisture free steam injection in air ducts and AHU for humidification purposes. These units are completely manufactured from corrosion resistant stainless steel, and are available as plug and play packaged solutions or alternatively as individual components to be incorporated into humidification systems. Each humidifier is manufactured as a bespoke solution to meet flow requirements and duct design with single or multiple injection tube design.

OPERATION

Steam moves in the supply line passing through a strainer to remove solid particles and, if necessary, through a pressure reducing valve to reduce it to humidification pressure (generally around 1 to 2 barg). Steam then passes through a S16TSS centrifugal humidity separator which removes any remaining finer particulate matter and most moisture content. The separator special design dries the steam which is injected and also the steam which feeds the heating chamber keeping heating temperatures stable. As steam leaves the humidity separator and passes through the jacketed injection tubes it is kept at a constant temperature, preventing condensation to be carried over with the steam.

Condensate collects on the bottom of the separator and is removed from the system at saturated temperature via a FLT float and thermostatic steam trap. Condensate which forms inside the injection tube heating chamber is removed by means of one or multiple steam traps depending on the case.

An ADCATrol globe control valve equipped with a fail-safe electric or pneumatic actuator provides accurate modulation of flow and, thus, precise humidity control.

MAIN FEATURES

Quiet and efficient.
Complete stainless steel construction.
Bespoke injection tubes to meet flow requirements and duct design.
Fully jacketed injection tubes providing moisture free steam injection.
Use of ADCA highly efficient and proven centrifugal separator specially designed for the application.

OPTIONS: Fully assembled in a plug and play package.
Sanitary design to ADCAPure standards. See IS DSHS.15 (Technical information) for further details and other surface finish options.

USE: Saturated steam.

AVAILABLE

MODELS: DSH10, DSH25 and DSH30.

INJECTION TUBE

SIZES: 1/2", 1" and 1 1/4".

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged and special connections on request.

INSTALLATION: Horizontal or vertical (pointing upwards) installation in horizontal air ducts.
Horizontal installation in vertical air ducts.
See IMI – Installation and maintenance instructions.



Single tube humidifier



Injection tube



Humidity separator

ABSORPTION DISTANCE

Absorption distance is the dimension from the injection tube outlet to the downstream point where steam has been fully absorbed by the air passing through and is no longer visible as mist. The absorption distance serves as base for the calculation of the minimum distances to any obstacle (e.g. branches, filters, ventilators) installed downstream. If such obstacles would otherwise be located at a shorter distance, unabsorbed steam would hit those parts and condense, causing dripping which often results in microbial growth and, consequently, odors and an overall unhealthy air.

Absorption distance is mainly affected by:

- Air temperature: absorption distance decreases with increase in inlet air temperature.
- Inlet relative humidity: absorption distance decreases with increase in inlet relative humidity.
- Required relative humidity: absorption distance increases with increase in required relative humidity.
- Mixing homogeneity: absorption distance decreases with increase in mixing homogeneity.

SANITARY DESIGN

The presence of chemicals used in water treatment of plant steam boilers which produce steam used in humidification systems can have toxic effects on human health. Regulations have come into force in some countries so that only clean steam is used for humidification purposes and, to meet such requirements, ADCA DSH direct steam humidifiers can be tailor-made for use with clean steam. These can be supplied with individual ADCAPure components or as plug and play packaged solutions. See IS DSHS.15 (Technical information) for further details and other surface finish options.



SINGLE VS MULTI-TUBE HUMIDIFIERS

A single-tube humidifier is the most economically viable solution if a single injection tube respects the humidification load and the higher absorption distance (generally associated with single-tube humidifiers) is lower than the distance to any obstacle downstream – Consult Table 1 and Table 2.

If on the other hand, the available distance is insufficient to accommodate the necessary absorption distance of a single-tube solution or when duct height is significant then a multi-tube humidifier should be selected. This solution will shorten the necessary absorption distance by up to 4 times as the increase in injection points will decrease flow velocity and also promote an homogenous and efficient mixing – Consult Table 3 and Table 4.

TABLE 1 – INJECTION TUBE STEAM CAPACITY – SINGLE-TUBE (kg/h)

MODEL	C * (mm)	STEAM PRESSURE TO HUMIDIFIER SUPPLY CONNECTION (barg)															
		0,25	0,5	0,75	1	1,25	1,5	1,75	2	2,25	2,5	2,75	3	3,25	3,5	3,75	4
DSH10	180 – 450	17	24	30	35	38	41	45	49	51	53	56	60	61	63	67	70
	451 – 650	21	31	38	43	46	50	55	61	64	67	71	75	77	79	83	87
	651 – 1000	32	46	55	64	70	76	83	90	94	99	105	111	114	117	123	128
	≥ 1001	43	63	74	86	94	103	112	121	127	133	141	149	153	157	165	173
DSH25	330 – 600	72	103	126	145	159	173	188	204	214	226	237	251	257	266	279	291
	601 – 900	78	114	138	158	172	187	204	221	232	248	261	274	280	288	303	319
	901 – 1250	95	139	168	192	212	232	253	273	286	301	316	332	339	349	368	386
	≥ 1251	114	166	200	230	252	275	299	324	341	359	377	397	–	–	–	–
DSH30	980 – 1250	127	185	223	252	277	304	331	358	378	399	421	444	–	–	–	–
	1251 – 1550	155	226	273	309	340	372	404	438	463	489	515	542	–	–	–	–
	≥ 1551	189	276	334	378	416	455	494	535	565	597	628	662	–	–	–	–

* Tube insertion length (see dimensions table).

TABLE 2 – MAXIMUM RECOMMENDED DUCT HEIGHT FOR SINGLE-TUBE HUMIDIFIER

INJECTION TUBE	DSH10	DSH25	DSH30
DUCT HEIGHT	Up to 900 mm	Up to 1100 mm	Up to 1300 mm

HOW TO SIZE

Example 1 – Single-tube humidifier

Installation position: Inside a horizontal air duct with 2000 mm of available downstream distance without obstacles.

Duct size (H x W): 500 x 800 mm

Maximum humidification load: 100 kg/h @ 1 barg

Step 1: Select the injection tube model

A single-tube humidifier is appropriate for the required absorption distance (see Note).

According to Table 1 a single DSH25 injection tube respects the maximum humidification load as it ensures 158 kg/h for an insertion length between 600 and 901 mm.

Step 2: Select the humidity separator

The humidity separator should be of the same size as the pipeline upstream which has previously been sized accordingly, e.g. by pressure drop or velocity, not exceeding 25 m/s (recommended).

For the current example, with a maximum humidification load of 100 kg/h @ 1 barg, the recommended pipe size is 1 1/4" and so the appropriate humidity separator is a 1 1/4" S16TSS.

Step 3: Select the control valve and actuator

After calculating the required Kv for the application one can find the valve Kvs on the respective ADCATrol valve datasheet. For the current example, the selection could be e.g. a 1" ADCATrol V16/2I with a 25 mm seat and Kvs of 10 m³/h to suit the application. Alternatively, a similar valve in 1 1/4" with a 25 mm seat (reduced bore) can be selected. The valve can be fitted with an ADCATrol AVF series electric fail-safe spring return actuator or a reverse action ADCATrol PA series pneumatic actuator.

Step 4: Steam traps, pressure reducing station and ancillaries

A suitable trapping set must be installed on the drain connection of the humidity separator and heating chamber. A pressure reducing station may be required in some situations to reduce system pressure to the desired value and different valves and ancillaries may also be necessary. Consult the manufacturer for further information.

TABLE 3 – INJECTION TUBE STEAM CAPACITY – MULTI-TUBE (kg/h)

MODEL	C * (mm)	STEAM PRESSURE TO HUMIDIFIER SUPPLY CONNECTION (barg)															
		0,25	0,5	0,75	1	1,25	1,5	1,75	2	2,25	2,5	2,75	3	3,25	3,5	3,75	4
DSH10	180 – 1000	43	62	74	86	94	102	112	121	126	133	141	149	153	157	166	172
	≥ 1001	58	85	99	116	126	139	151	163	171	179	190	201	206	211	222	233
DSH25	330 – 1250	128	187	226	259	286	313	341	368	386	406	426	448	457	471	496	521
	≥ 1251	153	224	270	310	340	371	403	437	460	484	508	535	562	589	617	645
DSH30	980 – 1550	209	305	368	417	459	502	545	591	625	660	695	731	767	803	840	877
	≥ 1551	255	372	450	510	561	614	666	722	762	805	847	893	939	985	1032	1079

* Tube insertion length (see dimensions table).

TABLE 4 – MINIMUM RECOMMENDED NUMBER OF INJECTION TUBES FOR MULTI-TUBE HUMIDIFIER

DUCT HEIGHT	Up to 1500 mm	1501 – 2000 mm	2001 – 2500 mm	above 2501 mm
N° OF TUBES	2	3	4	5 or more

Example 2 – Multi-tube humidifier

Installation position: Inside a AHU with 500 mm downstream distance to fan entry
 AHU size (H x W): 1600 x 1600 mm
 Maximum humidification load: 180 kg/h @ 1,5 barg

Step 1: Select the injection tube model and quantity

A multi-tube humidifier is recommended in order to ensure complete steam absorption before reaching the fan entry (see Note).

According to table Table 4 a total of three injection tubes are recommended for a AHU height of 1600 mm. Their nominal size can then be selected according to Table 3. In this case, a set of three DSH25 will ensure 371 kg/h for an insertion length \geq 1250 mm.

Step 2: Select the humidity separator

The humidity separator should be of the same size as the pipeline upstream which has previously been sized accordingly, e.g. by pressure drop or velocity, not exceeding 25 m/s (recommended).
 For the current example, with a maximum humidification load of 180 kg/h @ 1.5 barg, the recommended pipe size is 1 1/2" and so the appropriate humidity separator is a 1 1/2" S16TSS.

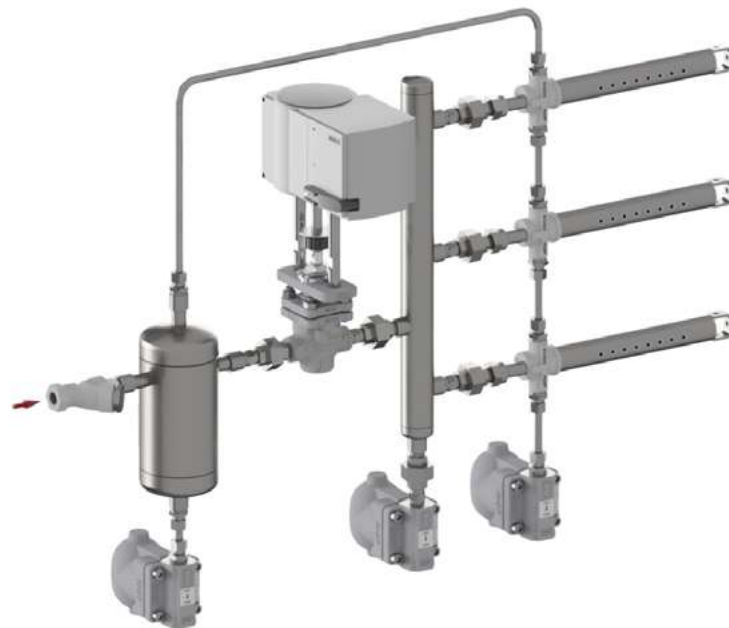
Step 3: Select the control valve and actuator

After calculating the required Kv for the application one can find the valve Kvs on the respective ADCATrol valve datasheet. For the current example, the selection could be e.g. a 1 1/2" ADCATrol V16/2I with a Kvs of 16 m³/h to suit the application. The valve can be fitted with an ADCATrol AVF series electric fail-safe spring return actuator or a reverse action ADCATrol PA series pneumatic actuator.

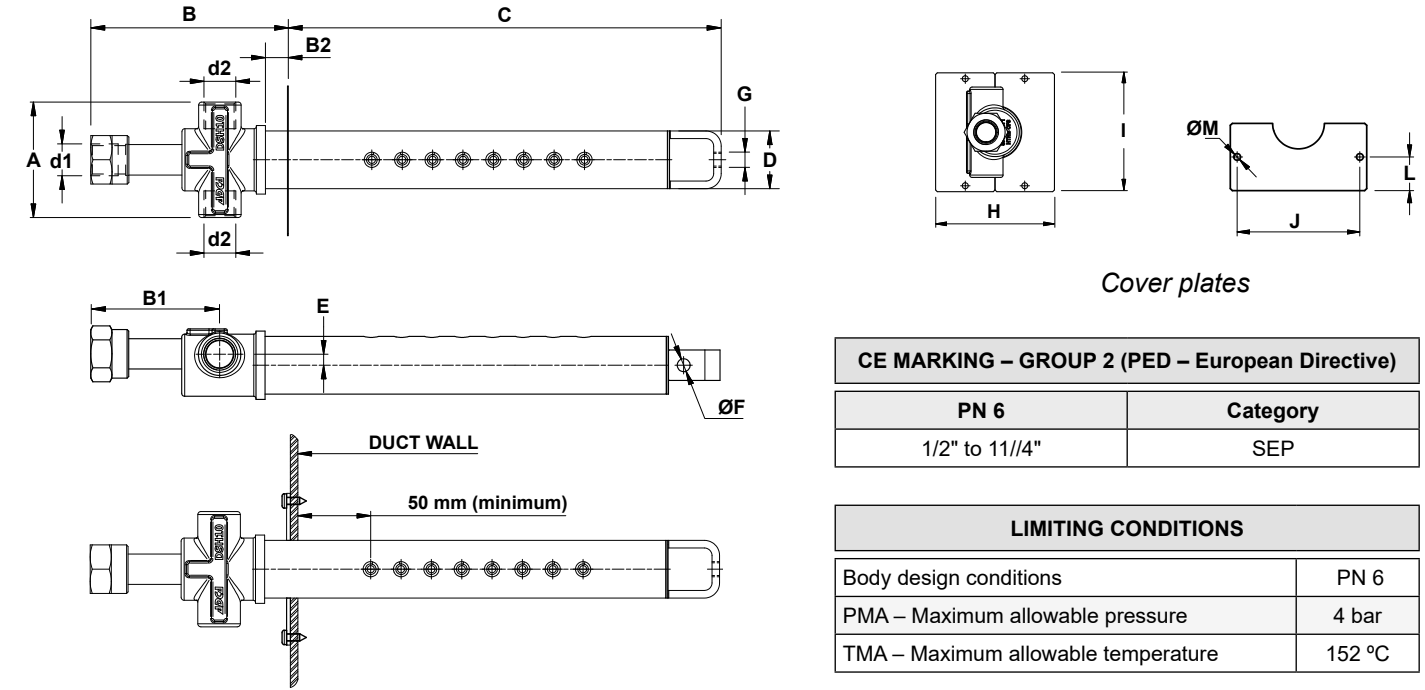
Step 4: Steam traps, pressure reducing station and ancillaries

A suitable trapping set must be installed on the drain connection of the humidity separator and one or multiple steam traps must also be installed to drain the heating chambers and manifold if any. A pressure reducing station may be required in some situations to reduce system pressure to the desired value and different valves and ancillaries may also be necessary. Consult the manufacturer for further information.

Note: For information on ADCA DSH absorption distances consult the manufacturer. Required information: Inlet air temperature (°C), inlet relative humidity (%), outlet relative humidity (%), injection steam pressure (barg), maximum humidification load (kg/h), duct/AHU dimensions (H x W in mm).



INJECTION TUBES



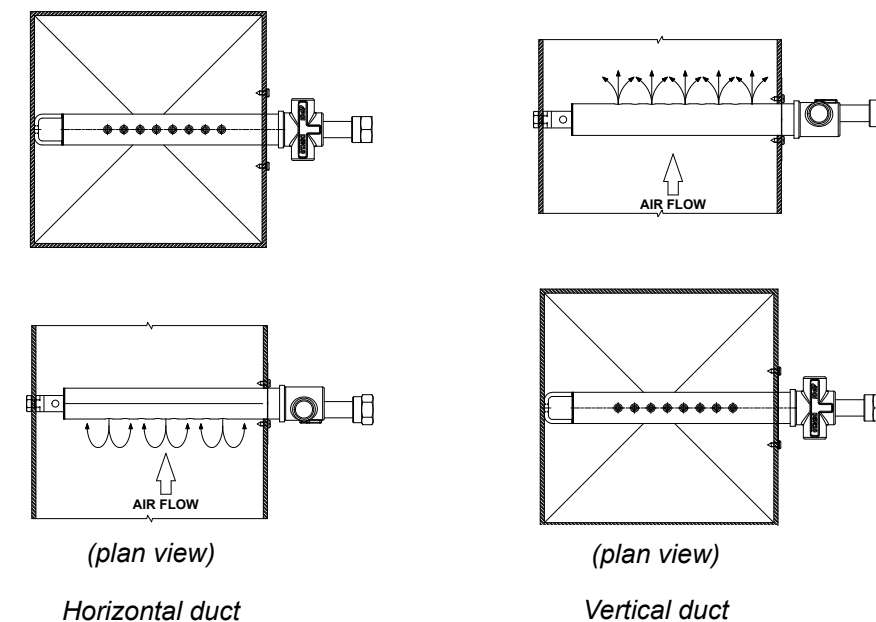
CE MARKING – GROUP 2 (PED – European Directive)	
PN 6	Category
1/2" to 1 1/4"	SEP
LIMITING CONDITIONS	
Body design conditions	PN 6
PMA – Maximum allowable pressure	4 bar
TMA – Maximum allowable temperature	152 °C

DIMENSIONS (mm)																	
MODEL	d1	d2	A	B	B1	B2 *	C ** Min. - Max.	D	E	ØF	G	H	I	J	L	ØM	WGT. (kg)
DSH10	1/2"	1/2"	76	135	85	20	180 - 3100	38	7,3	8,5	M10	100	100	90	25	5	***
DSH25	1"	3/4"	88	142	92	15	330 - 3100	51	11,4	8,5	M10	110	110	100	27,5	5	
DSH30	1 1/4"	1 1/4"	122	177	112	16	980 - 3100	76	17	8,5	M10	150	130	120	37,5	5	

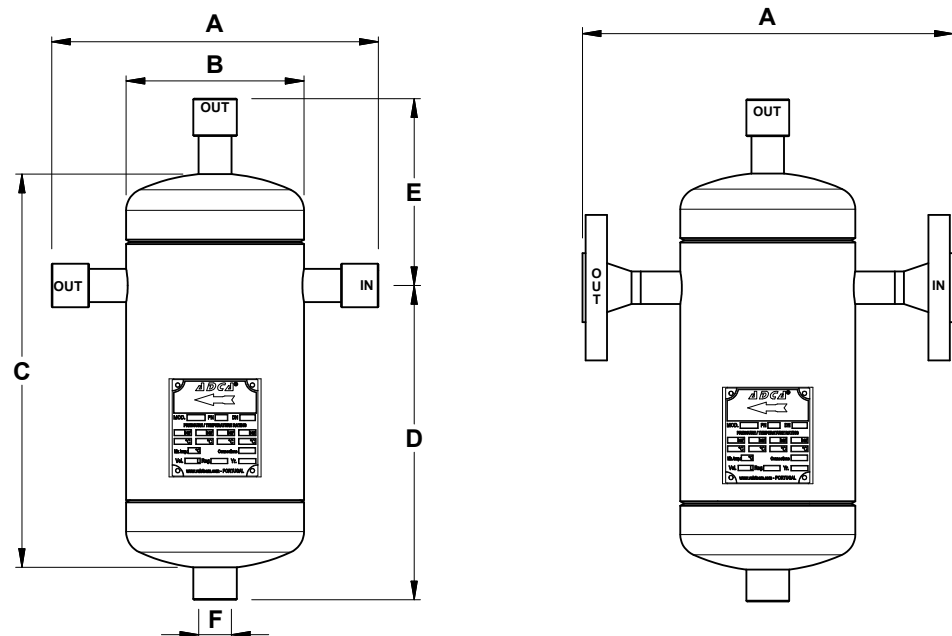
* When thermal insulation is present, this dimension must be increased accordingly.
 ** Tube insertion length to be defined according to customer requirements (e.g. duct width).
 *** To be confirmed after exact length is defined.

STEAM EMISSION DIRECTION

Steam injection should be against the air flow. On vertical air flow applications, the steam should be injected upwards, regardless of the air flow direction.



S16TSS HUMIDITY SEPARATOR



DIMENSIONS (mm) *										
SIZE	A THREADED	A PN 16	A CLASS 150	B	C	D	E	F **	VOLUME (L)	WEIGHT (kg)
1/2"	210	242	261	114	260	205	123	1/2"	2,2	3,2
3/4"	210	243	267	114	260	205	123	1/2"	2,3	3,6
1"	210	234	265	114	300	220	148	1/2"	2,7	4,2
1 1/4"	245	266	296	141	395	305	161	1/2"	5,5	7,4
1 1/2"	260	275	309	141	435	340	176	1/2"	6,1	8,6
2"	300	314	345	168	505	405	186	1/2"	10,9	11,7

* For certified values, consult manufacturer. Weights refer to threaded versions, other versions may have slightly different values.

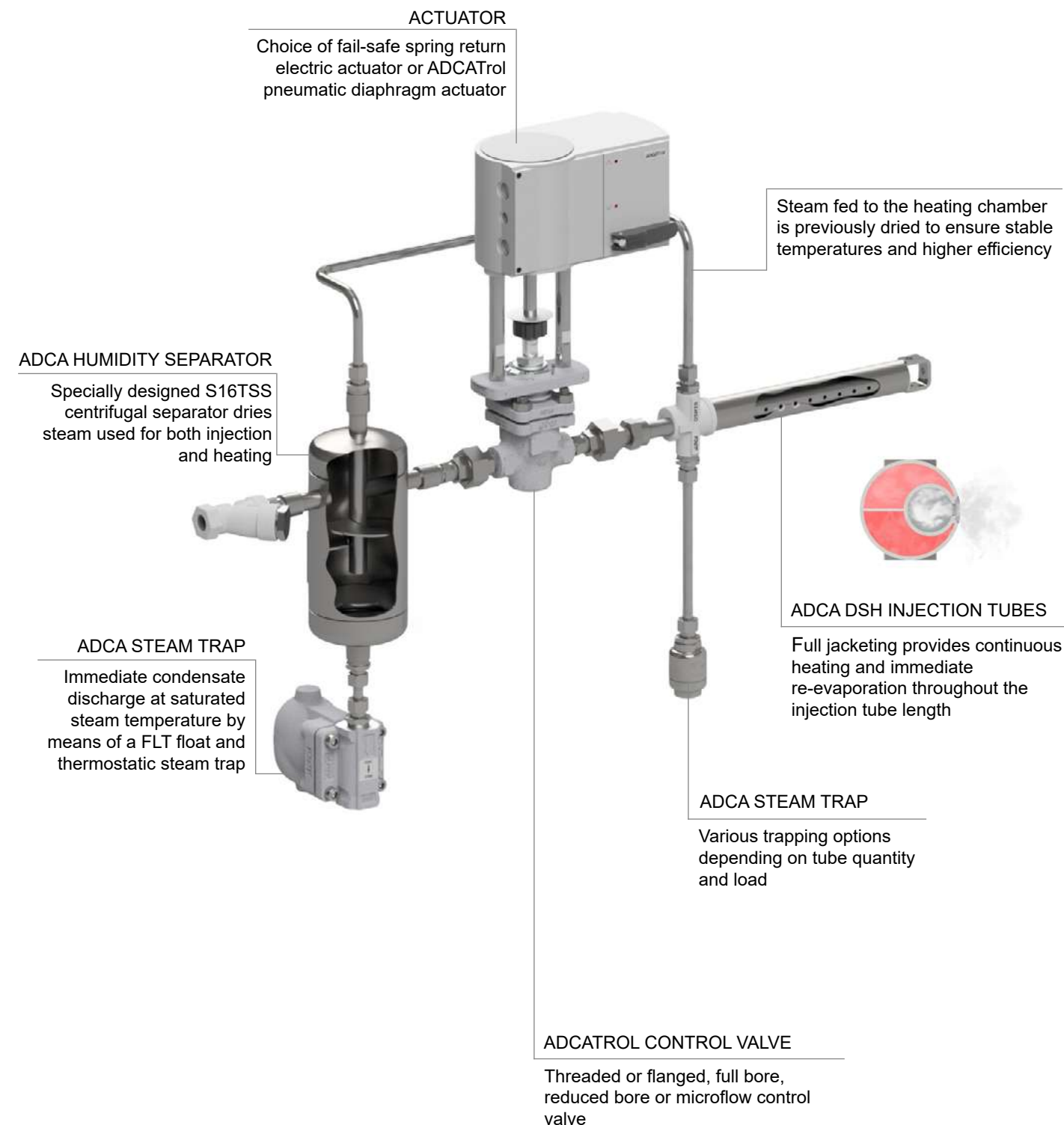
** As standard, in separators manufactured with ISO 7 Rp threads or PN 16 flanges, the drain connection is also female threaded ISO 7 Rp. In versions with NPT threads or ASME Class 150 flanges, this connection is also female threaded NPT.

CE MARKING – GROUP 2 (PED – European Directive)	
PN 16	Category
1/2" to 1"	SEP
1 1/4" to 2"	1 (CE marked)

BODY LIMITING CONDITIONS *	
ALLOWABLE PRESSURE	RELATED TEMPERATURE
16 bar	50 °C
15 bar	100 °C
12,7 bar	200 °C
12 bar **	250 °C

* Rating according to EN 1092-1:2018.

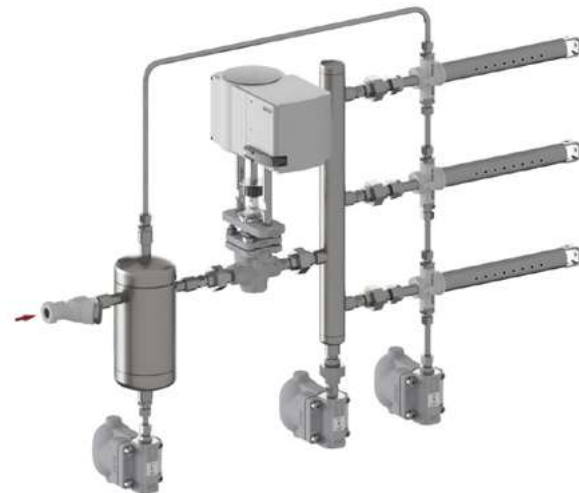
** PMO – Max. operating pressure for saturated steam.
Minimum operating temperature: -10 °C.
Design code: AD-Merkblatt.



CONDENSATE DRAINAGE CONFIGURATIONS FOR MULTI-TUBE HUMIDIFIERS



In systems with two injection tubes, two steam traps suffice.



Recommended when the sum of insertion lengths (dimension "C") totals 7 meters or less.



Recommended when the sum of insertion lengths (dimension "C") totals more than 7 meters.

Remarks: The number of injection tubes may vary. Images above are merely indicative.
The size of the injection tube manifold must always be greater than the nominal size of the upstream humidity separator.

ORDERING CODES DSH									
Model	DSH	10	XXXX	X	A	A	15		
DSH Injection tube	DSH								
Type									
10		10							
25		25							
30		30							
Insertion length (mm)									
Specify dimension "C"			XXXX						
Options									
None				X					
"B2" increased by 30 mm to accommodate thermal insulation thickness				I3					
Pipe connection (d1)									
Female threaded ISO 7 Rp					A				
Female threaded NPT ASME B1.20.1					C				
Flanged EN 1092-1 PN 16					L				
Flanged ASME B16.5 Class 150					U				
Pipe connection (d2)									
Female threaded ISO 7 Rp						A			
Female threaded NPT ASME B1.20.1						C			
Size (d1 x d2)									
1/2" or DN 15 x 1/2"							15		
1" or DN 25 x 3/4"							25		
1 1/4" or DN 32 x 1 1/4"							32		
Specials / Extras									
Full description or additional codes have to be added in case of non-standard combination									E

**STEAM INJECTORS
SI20**

DESCRIPTION

The ADCAMix SI20 is a series of direct steam injectors designed for low noise heating of still or flowing mediums, inside basins and vessels.

Steam enters through the inlet connection and passes along the center of the device through holes in the inner rings until reaching the element plates, where most of the steam condenses. The condensate is then discharged at low velocity through the hundreds of serrated apertures in the periphery of the element plates and into the cool medium.

Under heavy loads if any steam passes through the periphery of the element plates, it will do so in very small jets, thus condensing in the surrounding liquid with very little noise and vibration.

MAIN FEATURES

- Quiet operation.
- Corrosion-resistant stainless steel construction.
- No moving parts.

OPTIONS: Complete system including vacuum breaker and self acting temperature regulator.
Different capacities and designs available under request.

USE: Heating via direct steam injection.

AVAILABLE MODELS: SI20-4, SI20-5,5 , SI20-7 and SI20-8,5.

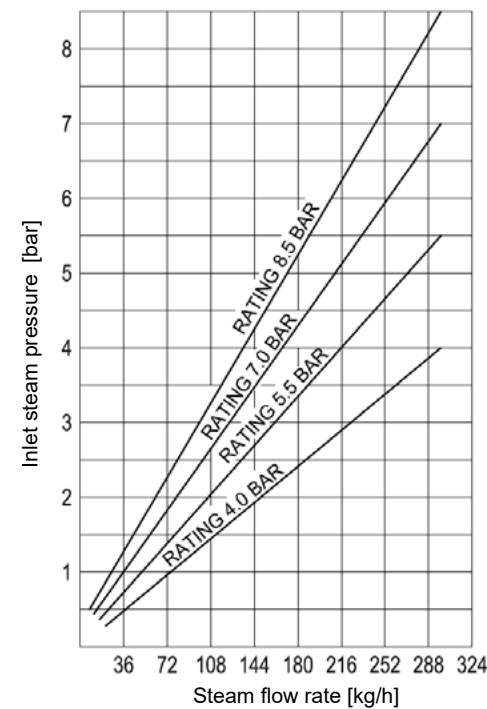
SIZES: 3/4".

CONNECTIONS: Female threaded ISO 7 Rp.

INSTALLATION: Horizontal or vertical installation.
See IMI – Installation and maintenance instructions.



**CAPACITY CHART
(with vessel at atmospheric pressure)**

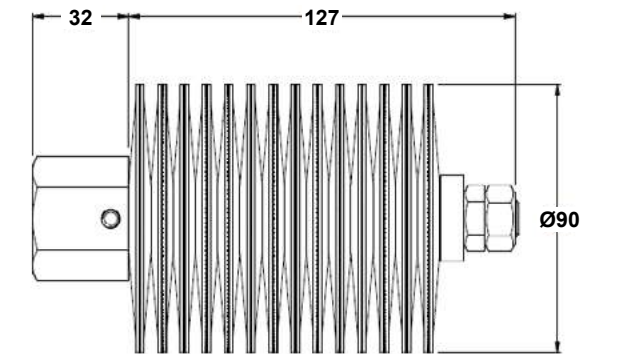
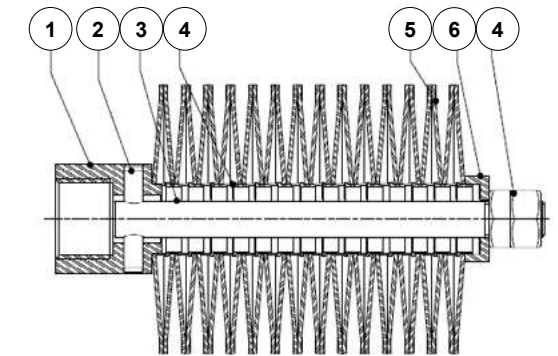


LIMITING CONDITIONS	
Maximum operating pressure	8,5 bar
Maximum operating temperature	180 °C

HOW TO SIZE

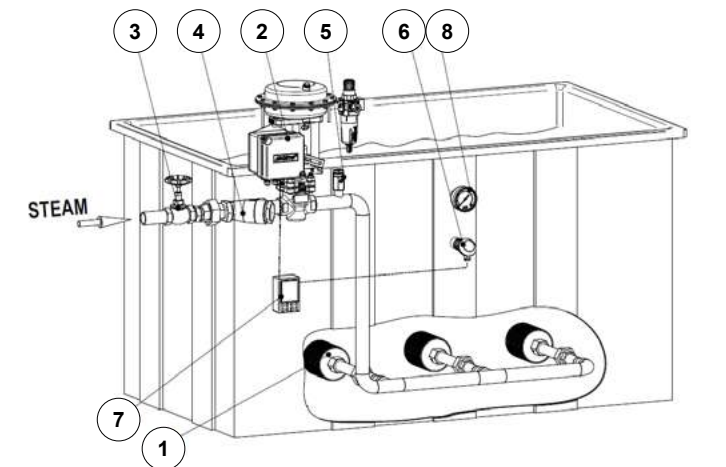
Example
Application requires injection of 950 kg/h of saturated steam, which is readily available at a pressure of 5 bar. Assuming a 20% pressure drop across the self acting temperature regulator, the steam supply to the injectors will be of 4 bar. From the capacity chart, the injector will process 293 kg/h at 4 bar, and 950 divided by 293 equals 3,24. Three injectors will barely cope, so it is recommended to install four ADCAMix SI20 injectors, to safely meet the demand.

MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Inlet housing	AISI 304 / 1.4301
2	Pin	AISI 301 / 1.4310
3	Tie-rod	AISI 304 / 1.4301
4	Inner rings	AISI 304 / 1.4301
5	Element plates	AISI 304 / 1.4301
6	Retaining plate	AISI 304 / 1.4301
7	Retaining nut	AISI 304 / 1.4301



TYPICAL INSTALLATION

POS. N°	DESIGNATION
1	ADCA SI20 Steam injector
2	ADCATrol Control valve with electro-pneumatic positioner
3	ADCA Bronze globe valve
4	ADCA Y strainer
5	ADCA Vacuum breaker
6	ADCATrol Pt100 temperature sensor
7	ADCATrol process controller
8	Temperature indicator





STEAM INJECTORS SI115

DESCRIPTION

The ADCAMix SI115 is a series of direct steam injectors designed for rapid heating of still or flowing mediums, inside basins and vessels. Steam enters through the inlet connection, passes along the center of the device and mixes with the cool medium, which is drawn in through radial holes.

MAIN FEATURES

Quiet operation.
Corrosion-resistant stainless steel construction.
No moving parts.

OPTIONS: Complete system including vacuum breaker and self acting temperature regulator.
Different capacities and designs available under request.

USE: Heating via direct steam injection.

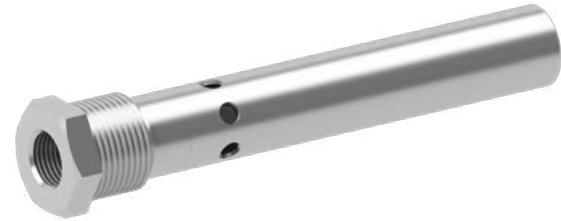
AVAILABLE MODELS: SI115.

SIZES: 1/2".

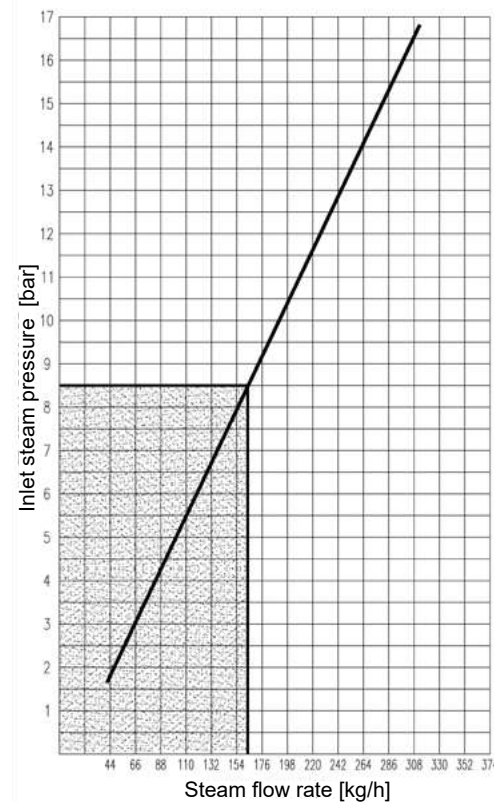
CONNECTIONS: Female threaded ISO 7 Rp.

INSTALLATION: Horizontal installation.
See IMI – Installation and maintenance instructions.

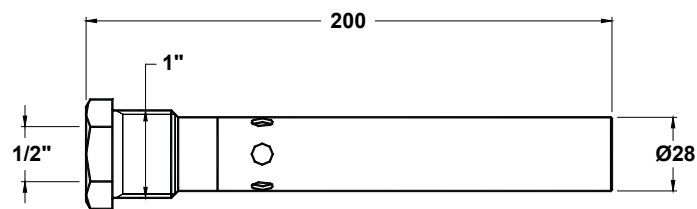
MATERIAL: AISI 316 / 1.4401.



**CAPACITY CHART
(with vessel at atmospheric pressure)**



Remark: Selection under shadow area is recommended for the quietest operation.



HOW TO SIZE

Example

Application requires injection of 230 kg/h of saturated steam, which is readily available at a pressure of 5,5 bar. From the capacity chart, the injector will process 110 kg/h at 5,5 bar, and 230 divided by 110 equals 2,09. Two injectors will barely cope, so it is recommended to install three ADCAMix SI115 injectors, to safely meet the demand.



We reserve the right to change the design and material of this product without notice.

IS 9.405 E 05.07



STEAM INJECTORS SI125 and SI140

DESCRIPTION

The ADCAMix SI125 and SI140 is a series of direct steam injectors designed for rapid heating of still or flowing mediums, inside basins and vessels. Steam enters through the inlet connection, passes along the center of the device and mixes with the cool medium, which is drawn in through radial holes.

MAIN FEATURES

Corrosion-resistant stainless steel construction.
No moving parts.

OPTIONS: Complete system including vacuum breaker and self acting temperature regulator.
Different capacities and designs available under request.

USE: Heating via direct steam injection.

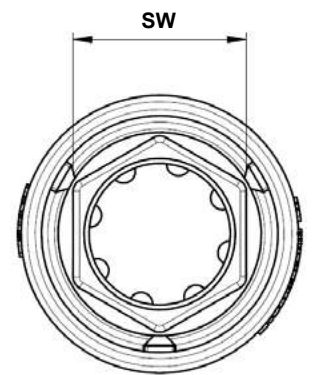
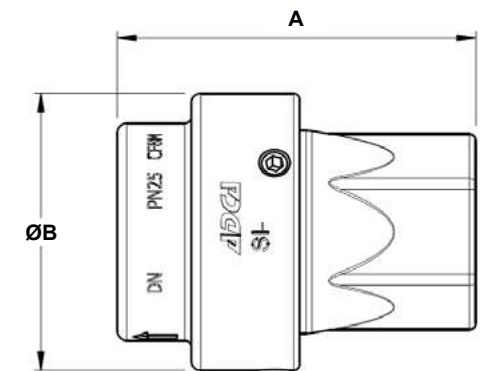
AVAILABLE MODELS: SI125 and SI140.

SIZES: 1" and 11/2".

CONNECTIONS: Female threaded ISO 7 Rp.

INSTALLATION: Horizontal installation.
See IMI – Installation and maintenance instructions.

MATERIAL: CF8M / 1.4408.



LIMITING CONDITIONS	
Body design conditions	PN 25
Maximum operating pressure	17 bar
Maximum operating temperature	95 °C

DIMENSIONS (mm)				
SIZE	A	ØB	SW	WGT. (kg)
1"	88	73	40	0,97
11/2"	114	88	55	1,8

FLOW RATE CAPACITY (kg/h)																		
MODEL	SIZE	INLET STEAM PRESSURE (bar)																
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	17	
SI125	1"	130	170	270	352	415	500	575	660	695	795	880	940	980	1040	1090	1150	1220
SI140	11/2"	395	570	800	970	1120	1290	1440	1625	1810	1940	2240	2360	2590	2700	2800	3050	3200

HOW TO SIZE

Example

Application requires injection of 3500 kg/h of saturated steam, which is readily available at a pressure of 8 bar. From the capacity table, a ADCAMix SI140 injector will process 1625 kg/h at 8 bar, and 3500 divided by 1625 equals 2,15. Two injectors will barely cope, so it is recommended to install three ADCAMix SI140 injectors, to safely meet the demand.



We reserve the right to change the design and material of this product without notice.

IS 9.406 E 05.17

**STEAM - WATER MIXERS
MX20**

DESCRIPTION

The ADCAMix MX20 is a series of steam/water mixers designed to provide a cheap and instantaneous source of low pressure hot water, by using existing steam and cold water supplies.

The mixer incorporates a safety device, to ensure that live steam cannot be accidentally ejected even if, for some reason, the cold water supply fails.

The water temperature at the outlet of the ADCAMix is easily controlled by using water and steam valves fitted at the inlets.

MAIN FEATURES

- Instant source of low pressure hot water.
- Safety device against accidental steam ejection.
- Non return valves included.
- Complete stainless steel construction.
- Quiet operation.

OPTIONS AND ACCESSORIES:

- Alternative steam valve if live steam spraying is required, e.g. for sterilisation.
- Stainless steel pedestal.
- Adjustable spray gun.
- Steam/water inlet valves.
- Hot water/steam hose.
- Stainless steel suspension for hose.

USE: Saturated steam and cold water.

AVAILABLE MODELS: MX20 – stainless steel.

SIZES: 3/4" x 3/4".

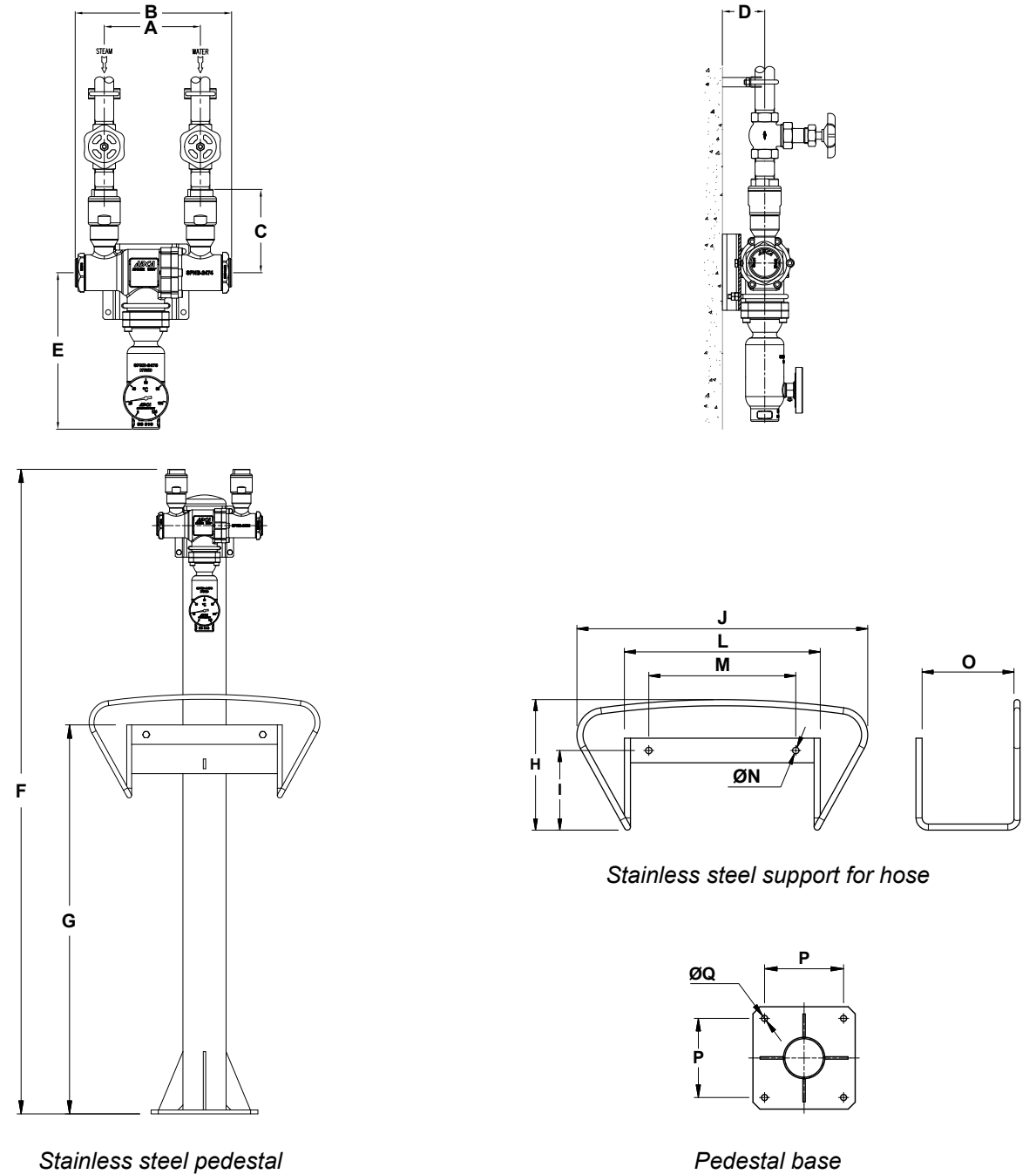
CONNECTIONS: Female threaded ISO 7 Rp.

INSTALLATION: Vertical wall installation.
See IMI – Installation and maintenance instructions.



FLOW RATE CAPACITY – HOT WATER FLOW (L/h)							
STEAM PRESSURE (bar)	HOT WATER OUTLET TEMPERATURE						
	40 °C	50 °C	60 °C	70 °C	80 °C	90 °C	95 °C
2,5	1900	1400	1150	900	700	650	600
3	2250	1600	1230	1030	900	800	700
4	2700	2000	1550	1250	1000	850	800
5	3250	2300	1800	1500	1250	900	850
6	3900	2900	2250	1800	1500	1200	1100
7	4200	3100	2400	1950	1600	1300	1200
8	4800	3500	2700	2100	1800	1550	1280
9	5200	3900	3000	2450	2000	1700	1600
10	5900	4100	3250	2700	2250	1900	1750

LIMITING CONDITIONS	
Minimum operating steam pressure	2,5 bar
Maximum operating steam pressure	10 bar
Remarks: Steam pressure must not exceed more than 3 times the water pressure. The water pressure cannot be higher than the steam pressure.	

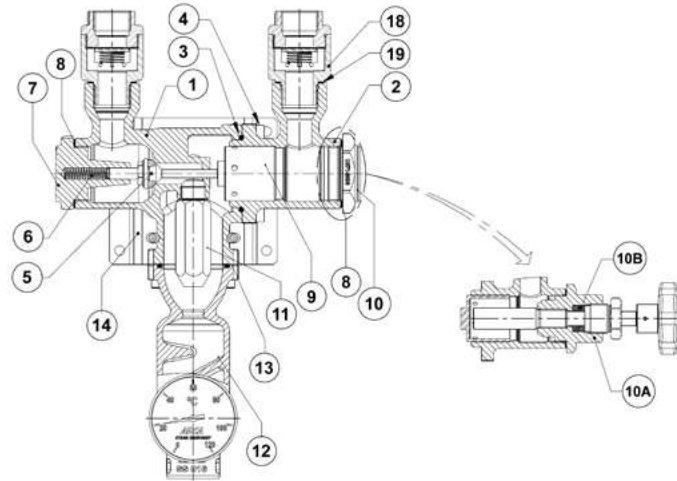


DIMENSIONS (mm)														WGT. (kg)			
SIZE	A	B	C	D	E	F	G	H	I	J	L	M	ØN		O	P	ØQ
3/4"	134	220	116	57,5	337	1330	800	213	130	475	320	240	10,5	150	170	13	7

MATERIALS

POS. N°	DESIGNATION	MATERIAL
1	Steam body	CF8M / 1.4408
2	Water body	CF8M / 1.4408
3	* Gasket	NBR
4	Bolts	Stainless steel A2-70
5	* Steam valve	St. steel / Graphite
6	* Valve spring	AISI 302 / 1.4300
7	Steam cover	AISI 316 / 1.4401
8	* Gasket	PTFE
9	* Piston	AISI 316 / 1.4401
10	Water cover	AISI 316 / 1.4401
10A	Steam valve	AISI 316 / 1.4401
10B	* Packing	PTFE
11	Steam nozzle	AISI 316 / 1.4401
12	Mixing chamber	CF8M / 1.4408
13	* Gasket	Viton
14	Support	AISI 304 / 1.4301
18	* Check valve	AISI 316 / 1.4401
19	* Gasket	PTFE

* Available spare parts.



TECHNICAL DATA (HOSE)

Tube materials	NBR rubber, clear colour, food quality, odourless, tasteless, smooth, mirror-like. Complies with FDA standards, BfR recommendations and M.D. 21/03/73 and following amendments.
Cover materials	NBR rubber, blue colour, abrasion, ozone and weather resistant, smooth, cloth finish.
Reinforcement materials	Heat resistant synthetic textile plies.
Temperature range	From -20 °C to 95 °C. Up to 164 °C for saturated steam cleaning operations (short peaks) – limited to a working pressure of 6 bar. Sterilisation up to 130 °C for a maximum time of 30 minutes.
Inner diameter	19 mm.
Outer diameter	31 mm.
Wall thickness	6 mm.
Burst pressure	60 bar.
Weight	0,58 kg/m.