

AIR AND GAS FLOAT TRAPS
FA21.1
(SG iron ; 1/2" to 1" – DN 15 to 25)

DESCRIPTION

The FA21.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Metal to metal sealing.
Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA21.1-4,5 , 10 and 14 – SG iron.

SIZES: 1/2" to 1"; DN 15 to DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1/-2 PN 16.
Flanged ASME B16.42/B16.5 Class 150.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP: FA21.1-4,5 – 4,5 bar
FA21.1-10 – 10 bar
FA21.1-14 – 14 bar



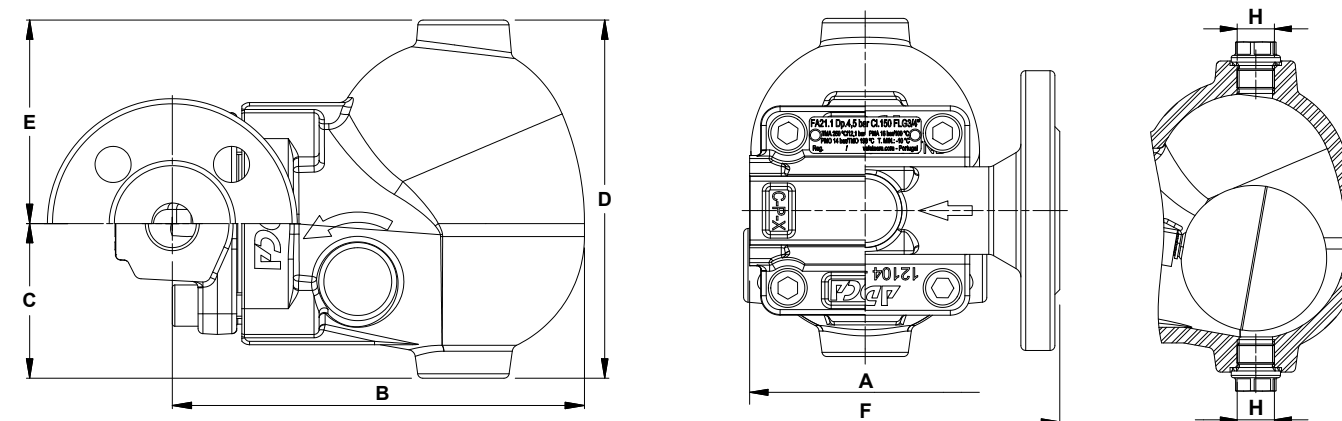
BODY LIMITING CONDITIONS		
FLANGED PN 16 *	FLANGED CLASS 150 **	RELAT. TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
16 bar	16 bar	100 °C
15,5 bar	14,8 bar	150 °C
14,7 bar	13,9 bar	200 °C
13,9 bar	12,1 bar	250 °C

PMO – Max. operating press.: 14 bar; TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42.

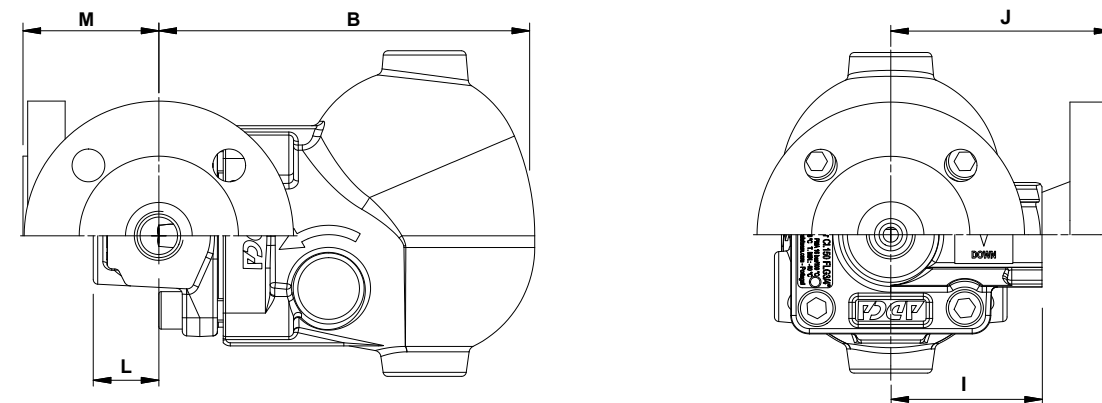
CE MARKING – GROUP 2 (PED – European Directive)	
PN 16	Category
1/2" to 1" – DN 15 to 25	SEP

FLOW RATE CAPACITY (kg/h)

MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)								
		0,5	1	1,5	2	4,5	7	10	12	14
FA21.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	–	–	–	–
FA21.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	–	–
FA21.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139



Inline design



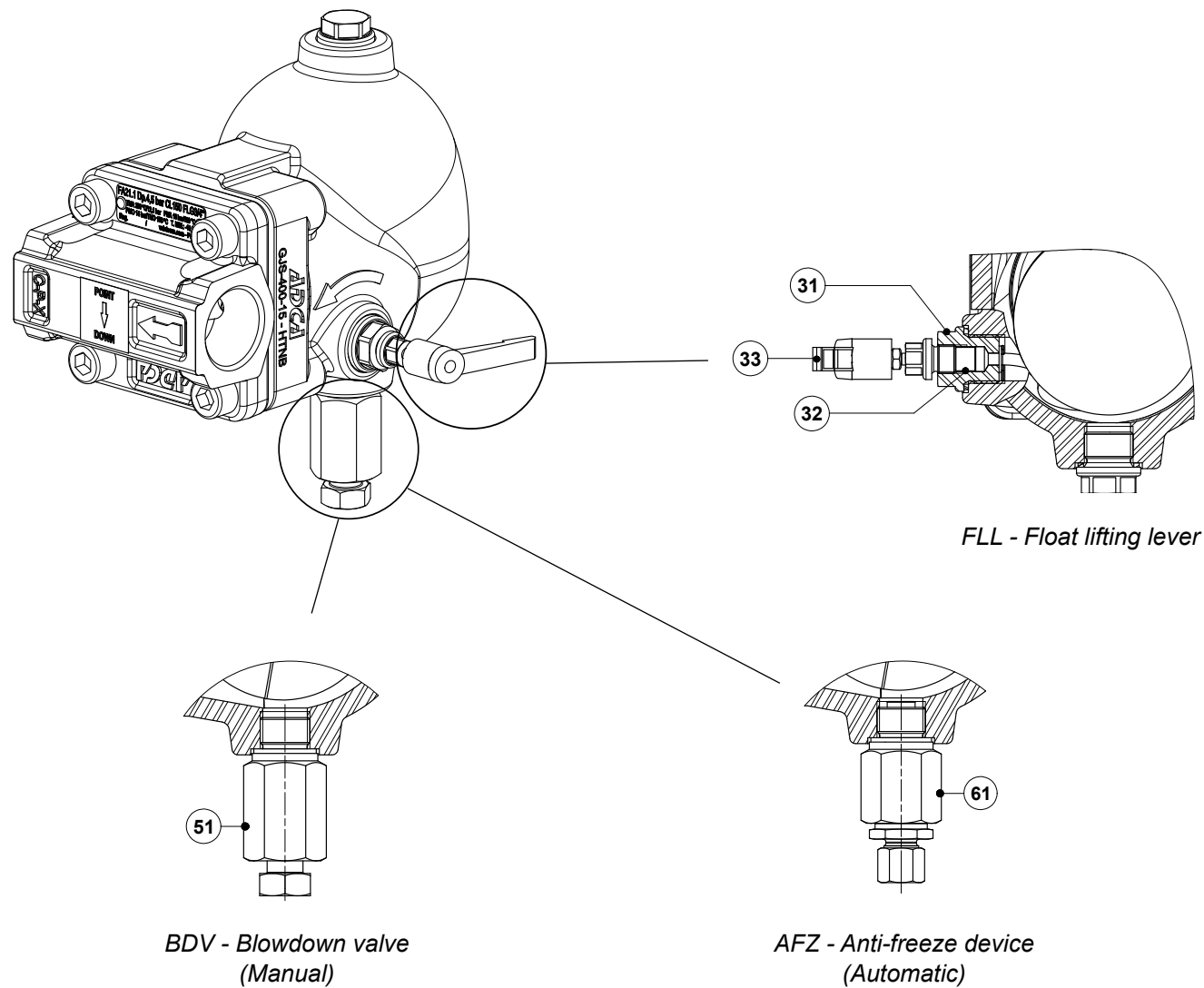
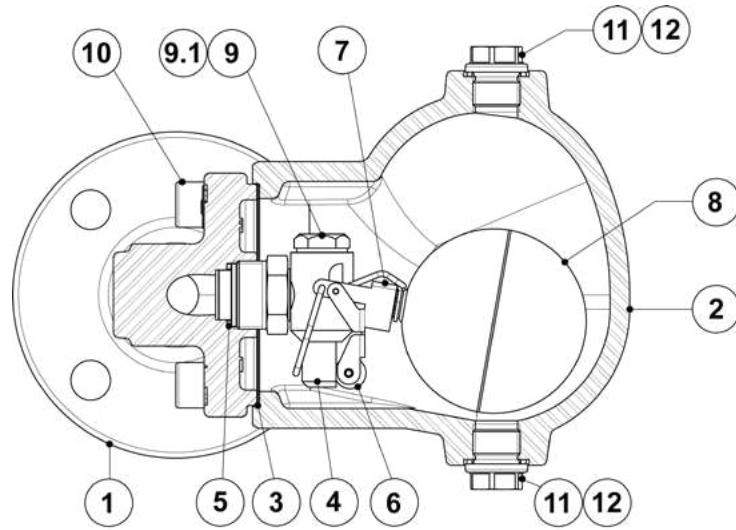
Angled design

DIMENSIONS (mm) – INLINE DESIGN											
SIZE	THREADED							PN 16		CLASS 150	
	A	B	C	D	E	H *	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)
1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8
3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1
1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2

DIMENSIONS (mm) – ANGLED DESIGN														
SIZE	THREADED								PN 16			CLASS 150		
	B	C	D	E	H *	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,9	95	58	6,5	100	63	6
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,9	95	58	7	100	63	6,4
1" – DN 25	160	60	139	79	3/8"	65	28	4,9	95	58	7,5	100	63	6,9

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges or female NPT threads, these connections are female threaded NPT.

MATERIALS

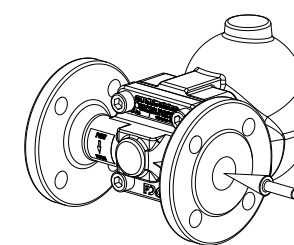


MATERIALS

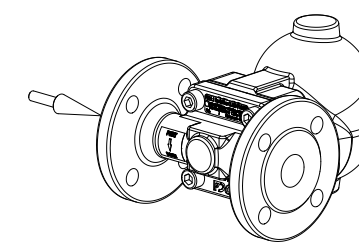
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	GJS-400-15 / 0.7040
	Body (inline threaded)	P250GH / 1.0460
	Body (angled)	P250GH / 1.0460
2	Cover	GJS-400-15 / 0.7040
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

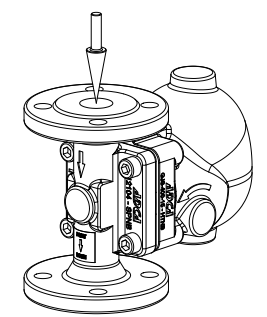
FLOW DIRECTION



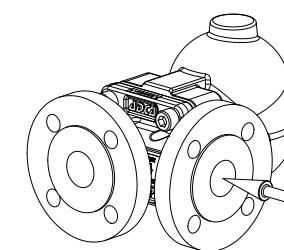
IR - Horizontal from right to left



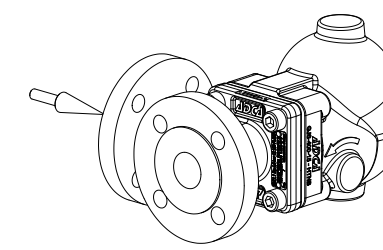
IL - Horizontal from left to right



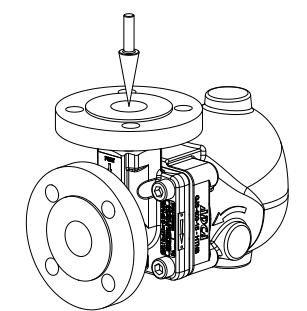
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA21.1										
Model	FA211	2	V	XX	X	IR	A	15		
FA21.1 – GJS-400-15 / 0.7040 SG iron	FA211									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal			M							
Cover connections										
None				XX						
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10						
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation										
FLL - Float lifting lever										
None					X					
Lifting lever on the right side (when facing the steam trap body)					R					
Lifting lever on the left side (when facing the steam trap body)					L					
Flow direction										
Inline horizontal from right to left (standard)						IR				
Inline horizontal from left to right						IL				
Inline vertical from top to bottom						IT				
Angled from right to front						AR				
Angled from left to front						AL				
Angled from top to front						AT				
Pipe connections										
Female threaded ISO 7 Rp							A			
Female threaded NPT							C			
Flanged EN 1092-1/-2 PN 16							L			
Flanged ASME B16.42/B16.5 Class 150							U			
Size										
1/2" or DN 15								15		
3/4" or DN 20								20		
1" or DN 25								25		
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

**AIR AND GAS FLOAT TRAPS
FA25.1
(SG iron ; 1" – DN 25)**

DESCRIPTION

The FA25.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Metal to metal sealing.
Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA25.1-4,5 , 10 and 14 – SG iron.

SIZES: 1"; DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1/-2 PN 16.
Flanged ASME B16.42/B16.5 Class 150.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP: FA25.1-4,5 – 4,5 bar
FA25.1-10 – 10 bar
FA25.1-14 – 14 bar



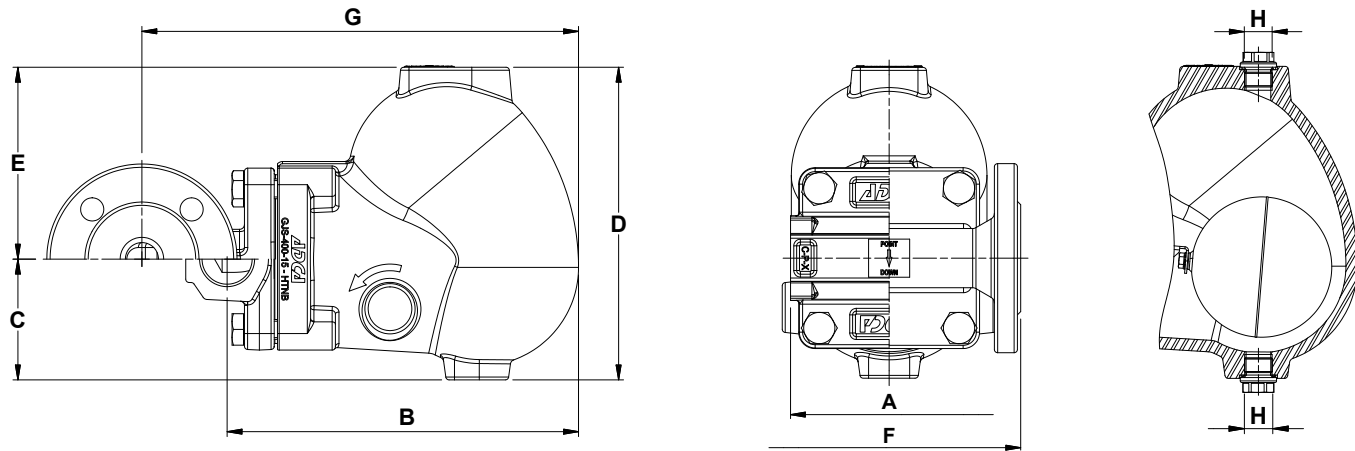
CE MARKING – GROUP 2 (PED – European Directive)

PN 16	Category
1" – DN 25	SEP

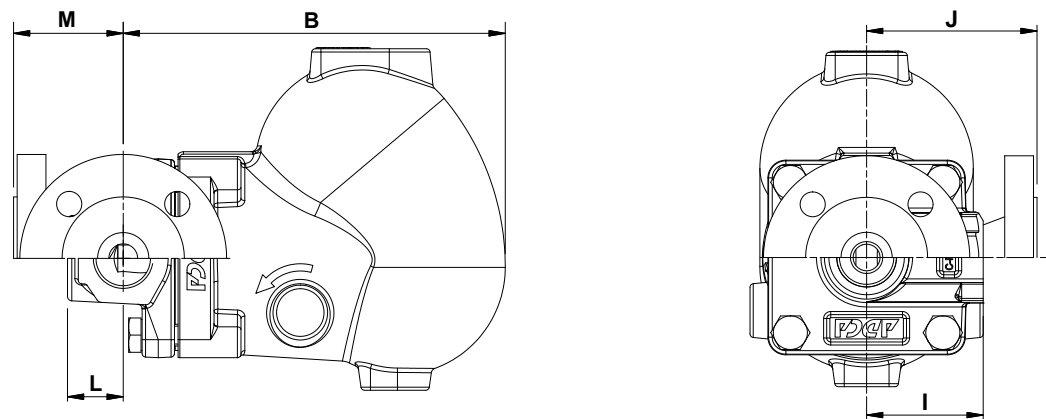
BODY LIMITING CONDITIONS		
FLANGED PN 16 * ALLOWABLE PRESSURE	FLANGED CLASS 150 ** ALLOWABLE PRESSURE	RELAT. TEMP.
16 bar	16 bar	100 °C
15,5 bar	14,8 bar	150 °C
14,7 bar	13,9 bar	200 °C
13,9 bar	12,1 bar	250 °C

PMO – Max. operating press.: 14 bar; TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42.

FLOW RATE CAPACITY (kg/h)										
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)								
		0,5	1	1,5	2	4,5	7	10	12	14
FA25.1-4,5	1" – DN 25	941	1330	1630	1882	2823	–	–	–	–
FA25.1-10	1" – DN 25	597	845	1035	1195	1793	2237	2674	–	–
FA25.1-14	1" – DN 25	455	644	788	910	1366	1704	2036	2231	2409



Inline design



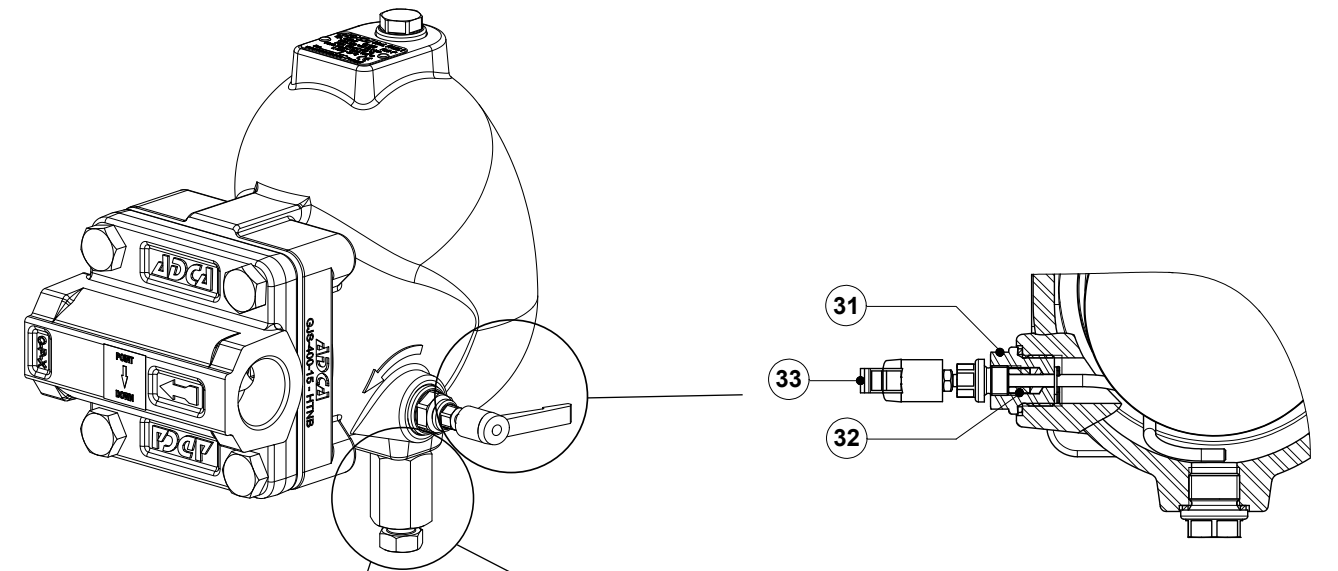
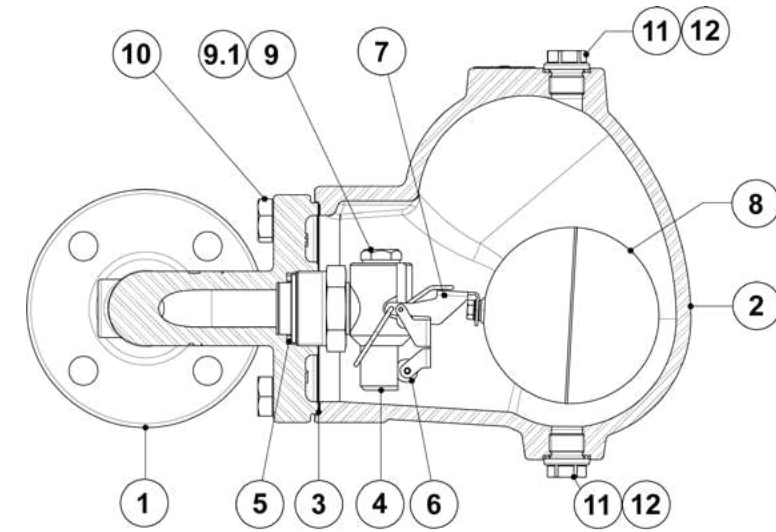
Angled design

DIMENSIONS (mm) – INLINE DESIGN													
SIZE	THREADED							PN 16			CLASS 150		
	A	B	C	D	E	H*	WEIGHT (kg)	F	G	WEIGHT (kg)	F	G	WEIGHT (kg)
1" – DN 25	120	212	73	189	116	3/8"	8,9	160	264	12	160	264	11,9

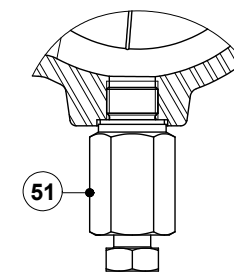
DIMENSIONS (mm) – ANGLED DESIGN														
SIZE	THREADED								PN 16			CLASS 150		
	B	C	D	E	H*	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges or female NPT threads, these connections are female threaded NPT.

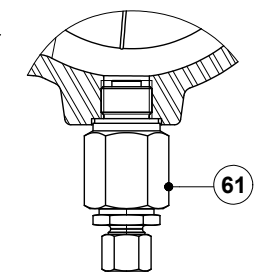
MATERIALS



FLL - Float lifting lever



BDV - Blowdown valve (Manual)

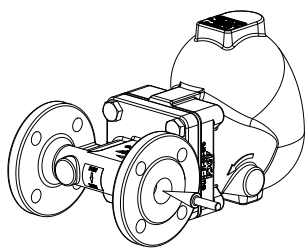


AFZ - Anti-freeze device (Automatic)

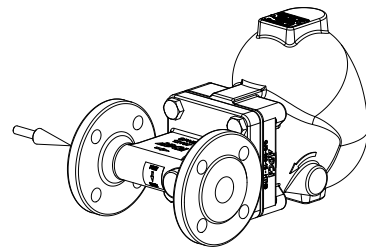
MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	GJS-400-15 / 0.7040
	Body (inline threaded)	P250GH / 1.0460
	Body (angled)	P250GH / 1.0460
2	Cover	GJS-400-15 / 0.7040
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

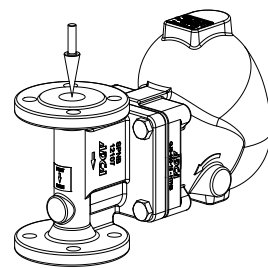
FLOW DIRECTION



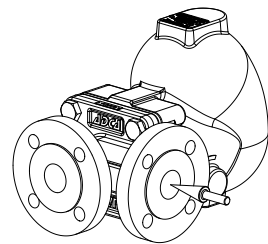
IR - Horizontal from right to left



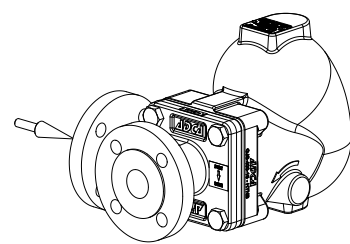
IL - Horizontal from left to right



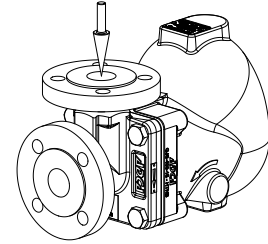
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA25.1										
Model	FA251	2	V	XX	X	IR	A	25		
FA25.1	FA251									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal			M							
Cover connections										
None				XX						
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10						
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation.										
FLL - Float lifting lever										
None					X					
Lifting lever on the right side (when facing the steam trap body)					R					
Lifting lever on the left side (when facing the steam trap body)					L					
Flow direction										
Inline horizontal from right to left (standard)						IR				
Inline horizontal from left to right						IL				
Inline vertical from top to bottom						IT				
Angled from right to front						AR				
Angled from left to front						AL				
Angled from top to front						AT				
Pipe connections										
Female threaded ISO 7 Rp							A			
Female threaded NPT							C			
Flanged EN 1092-1/-2 PN 16							L			
Flanged ASME B16.42 / B16.5 Class 150							U			
Size										
1" or DN 25								25		
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

AIR AND GAS FLOAT TRAPS
FA25.3
(SG iron ; 1 1/2" and 2" – DN 40 and 50)

DESCRIPTION

The FA25.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA25.3-4,5 , 10 and 14 – SG iron.

SIZES: 1 1/2" and 2"; DN 40 and DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-2 PN 16.
Flanged ASME B16.42 Class 150.

INSTALLATION: Horizontal or vertical installation.

MAX. ΔP: FA25.3-4,5 – 4,5 bar
FA25.3-10 – 10 bar
FA25.3-14 – 14 bar

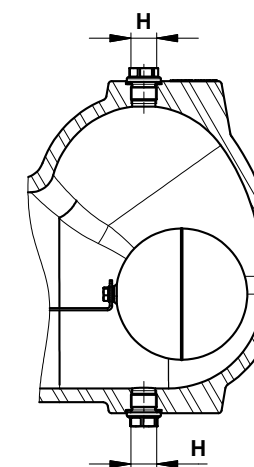
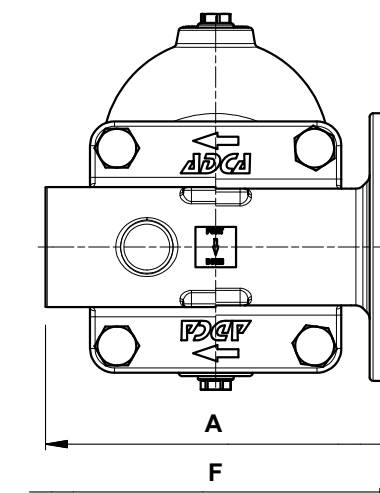
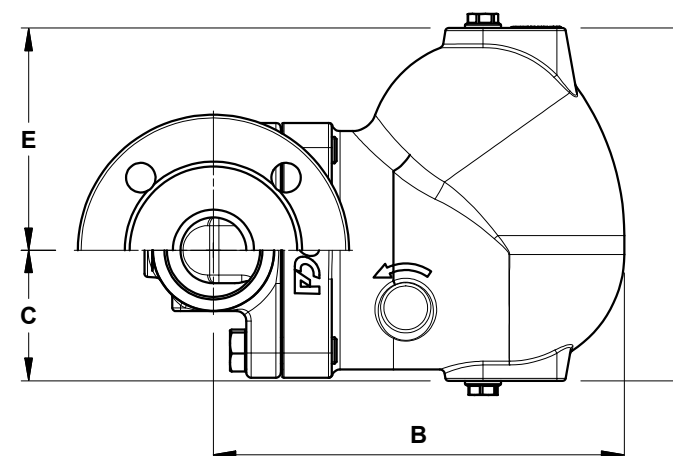


CE MARKING – GROUP 2 (PED – European Directive)	
PN 16	Category
1 1/2" and 2" – DN 40 and 50	SEP

BODY LIMITING CONDITIONS		
FLANGED PN 16 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
16 bar	16 bar	100 °C
15,5 bar	14,8 bar	150 °C
14,7 bar	13,9 bar	200 °C
13,9 bar	12,1 bar	250 °C

PMO – Max. operating pressure: 14 bar.
TMO – Max. operating temperature: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42.
Body limiting conditions PN 16 or below, depending on the type of connection adopted. PN 16 for threaded version.

FLOW RATE CAPACITY (kg/h)										
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)								
		0,5	1	1,5	2	4,5	7	10	12	14
FA25.3-4,5	1 1/2" and 2" – DN 40 and 50	995	1450	1710	2000	2990	–	–	–	–
FA25.3-10	1 1/2" and 2" – DN 40 and 50	505	720	850	1010	1600	1890	2300	–	–
FA25.3-14	1 1/2" and 2" – DN 40 and 50	370	520	610	735	1150	1430	1620	1750	1980

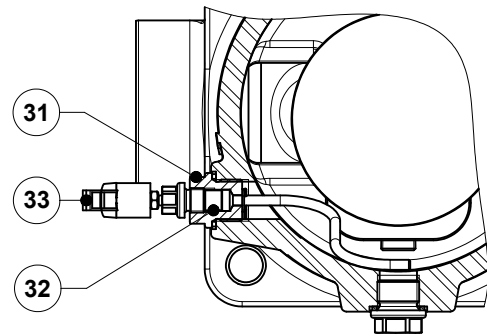
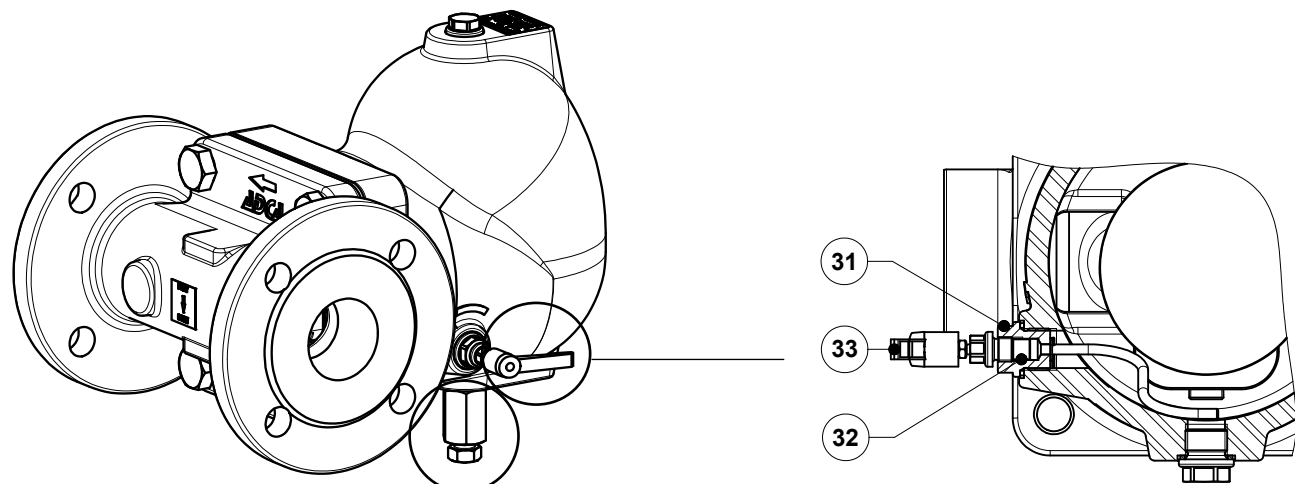
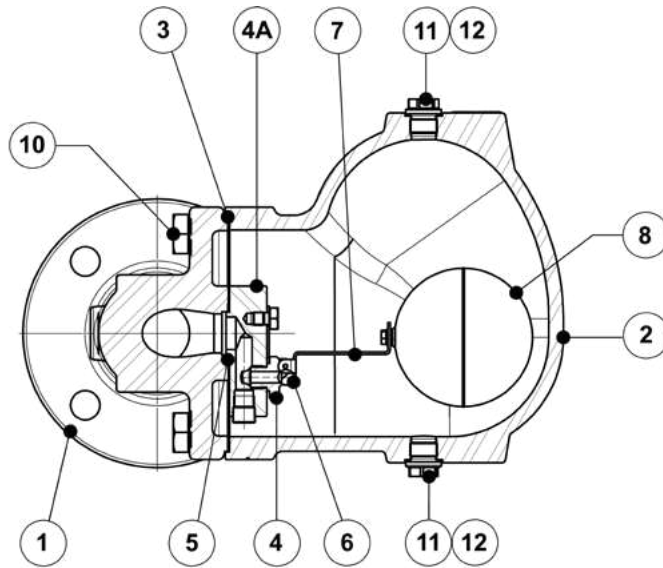


DIMENSIONS (mm)													
SIZE	THREADED							PN 16		CLASS 150			
	A	B	C	D	E	H *	WEIGHT (kg)	F	B	WEIGHT (kg)	F	B	WEIGHT (kg)
1 1/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5

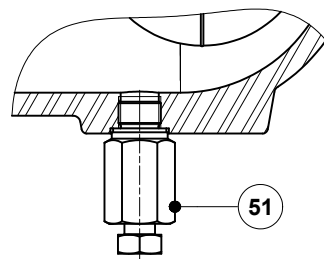
* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges or female NPT threads, these connections are female threaded NPT.

MATERIALS		
POS. Nº	DESIGNATION	MATERIAL
1	Body	GJS-400-15 / 0.7040
2	Cover	GJS-400-15 / 0.7040
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 410 / 1.4006
4A	Mounting plate	AISI 316 / 1.4401
5	* Gasket	Graphite
6	* Valve ball	AISI 440C / 1.4125
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

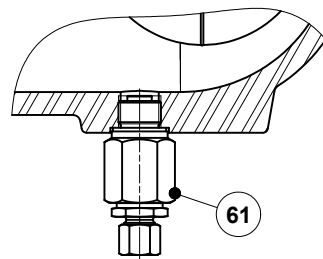
* Available spare parts; ** Not applicable in NPT version.



FLL - Float lifting lever

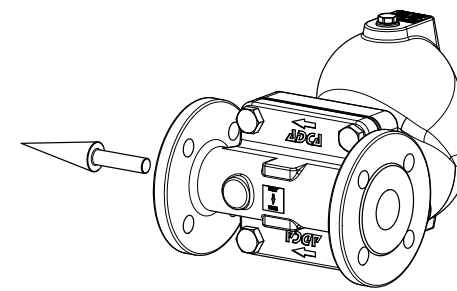


BDV - Blowdown valve
(Manual)

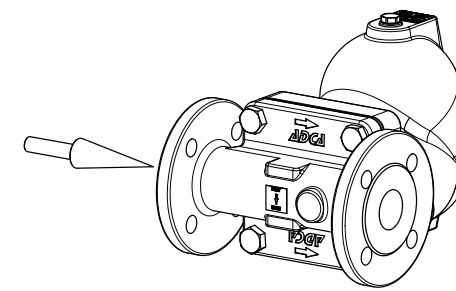


AFZ - Anti-freeze device
(Automatic)

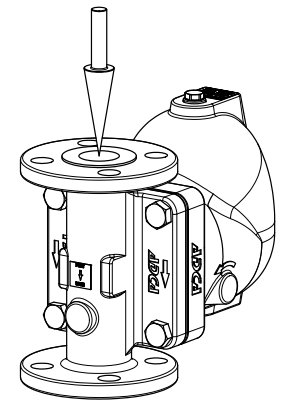
FLOW DIRECTION



R - Horizontal from right to left



L - Horizontal from left to right



V - Vertical from top to bottom

ORDERING CODES FA25.3									
Model	FA253	2	M	XX	X	IR	A	40	
FA25.3 - GJS-400-15 / 0.7040 SG iron	FA253								
Differential pressure									
4,5 bar		2							
10 bar		3							
14 bar		4							
Valve sealing									
Metal to metal			M						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)					10				
Options									
BDV and AFZ have specific separated ordering codes, please refer to the appropriate documentation.									
FLL - Float lifting lever									
None						X			
Lifting lever on the right side (when facing the steam trap body)							R		
Lifting lever on the left side (when facing the steam trap body)								L	
Flow direction									
Horizontal from right to left - standard							IR		
Horizontal from left to right								IL	
Vertical from top to bottom									IT
Pipe connections									
Female threaded ISO 7 Rp									A
Female threaded NPT									C
Flanged EN 1092-2 PN 16									L
Flanged ASME B16.42 Class 150									U
Size									
1 1/2" or DN 40									40
2" or DN 50									50
Special valves / Extras									
Full description or additional codes have to be added in case of a non-standard combination									
									E

AIR AND GAS FLOAT TRAPS FA31.1 (Carbon steel 1/2" – 1"; DN 15 – 25)

DESCRIPTION

The FA31.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Metal to metal sealing.
Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA31.1-4,5, 14, 10, 21 and 32 – carbon steel.

SIZES: 1/2" to 1"; DN 15 to DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME 16.11.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP: FA31.1-4,5 – 4,5 bar
FA31.1-10 – 10 bar
FA31.1-14 – 14 bar
FA31.1-21 – 21 bar
FA31.1-32 – 32 bar



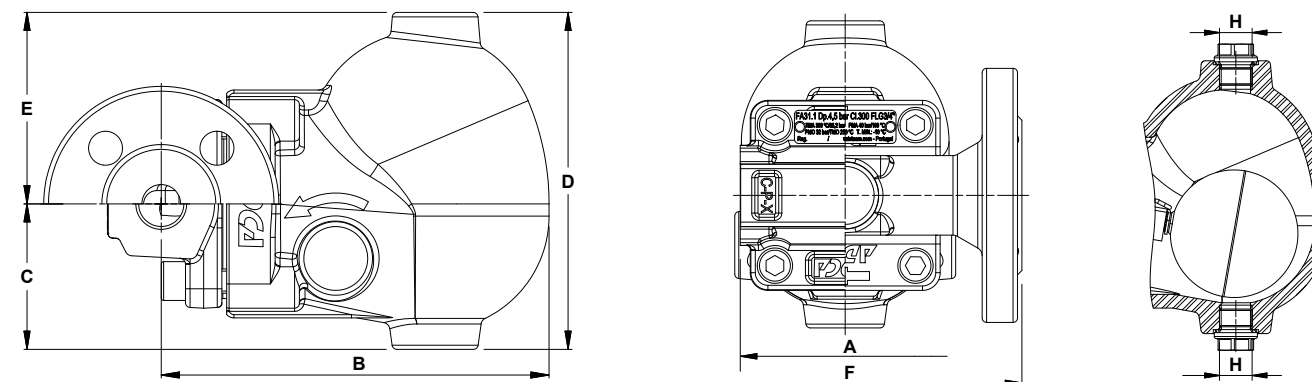
BODY LIMITING CONDITIONS		
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
37,1 bar	17,7 bar	100 °C
33,3 bar	14 bar	200 °C
30,4 bar	12,1 bar	250 °C
27,6 bar	10,2 bar	300 °C

PMO – Maximum operating pressure: 32 bar.
TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

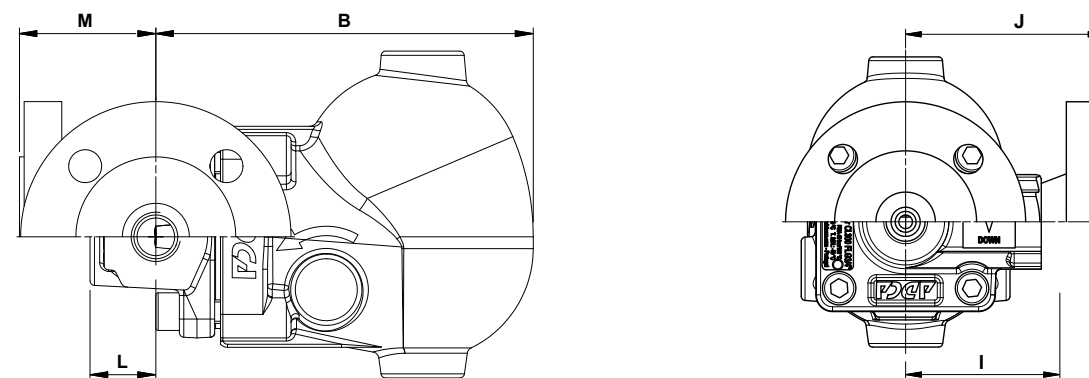
CE MARKING – GROUP 2 (PED – European Directive)		
CLASS 150	PN 40	Category
1/2" to 1" DN 15 to 25	–	SEP
–	1/2" to 1" DN 15 to 25	1 (CE marked)

FLOW RATE CAPACITY (kg/h)

MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA31.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	–	–	–	–	–	–	–	–
FA31.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	–	–	–	–	–	–
FA31.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139	–	–	–	–
FA31.1-21	1/2" to 1" – DN 15 to 25	154	219	268	309	464	579	693	759	820	876	1004	–	–
FA31.1-32	1/2" to 1" – DN 15 to 25	71	100	123	142	214	267	319	349	377	403	462	504	570



Inline design



Angled design

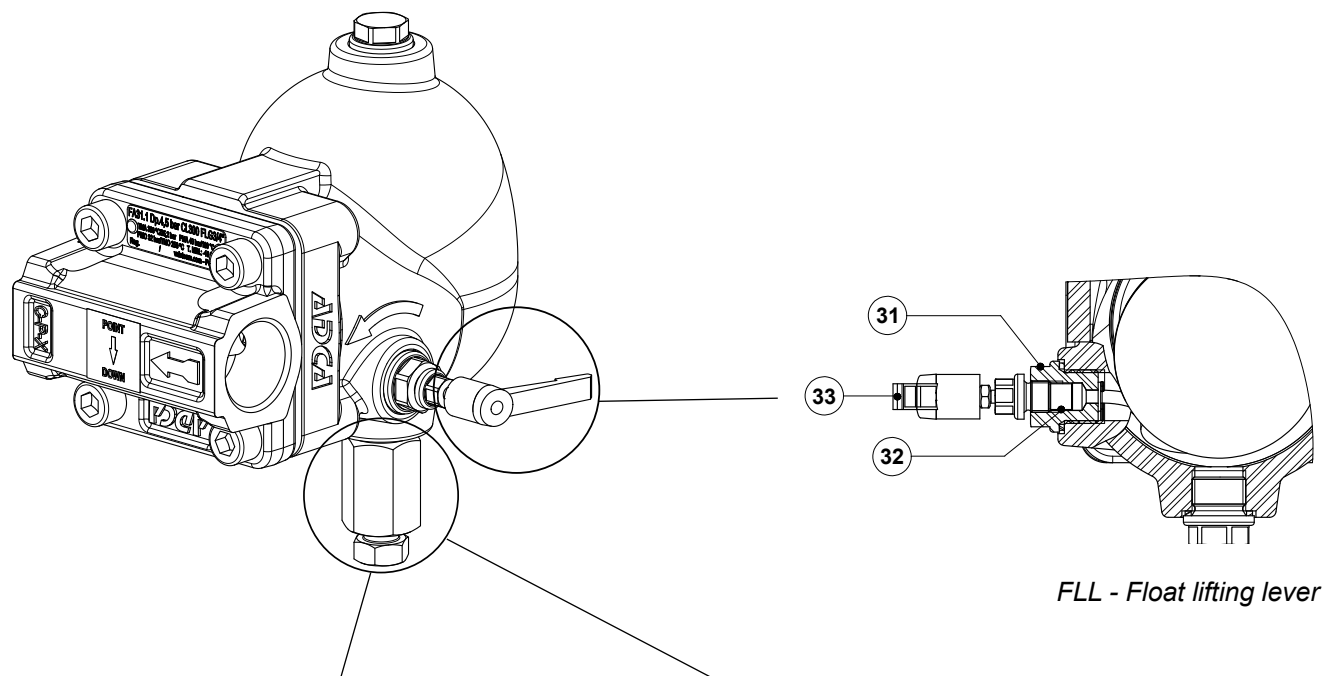
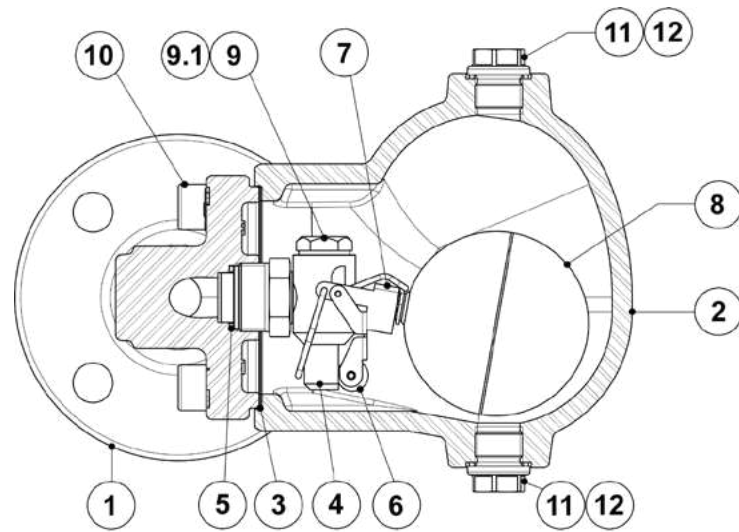
DIMENSIONS (mm) – INLINE DESIGN

SIZE	THREADED / SW							PN 40		CLASS 150		CLASS 300	
	A	B	C	D	E	H *	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)
1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8	150	6,1
3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1	150	7,2
1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2	160	7,9

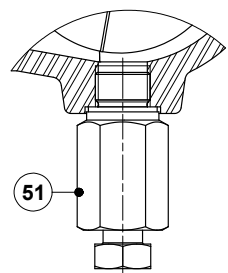
DIMENSIONS (mm) – ANGLED DESIGN

SIZE	THREADED / SW							PN 40		CLASS 150		CLASS 300		
	B	C	D	E	H *	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,9	95	58	6,5	95	58	6,5
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,9	95	58	7	95	58	7,5
1" – DN 25	160	60	139	79	3/8"	65	28	4,9	95	58	7,5	95	58	8

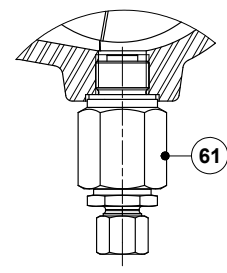
* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



FLL - Float lifting lever



BDV - Blowdown valve
(Manual)

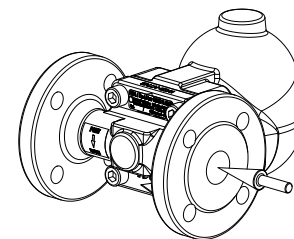


AFZ - Anti-freeze device
(Automatic)

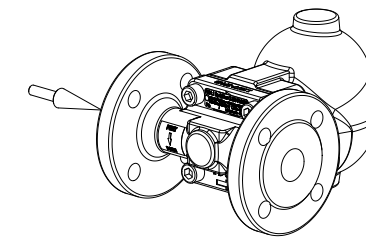
MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	A216 WCB / 1.0619
	Body (inline threaded)	P250GH / 1.0460
	Body (angled)	P250GH / 1.0460
2	Cover	A216 WCB / 1.0619
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

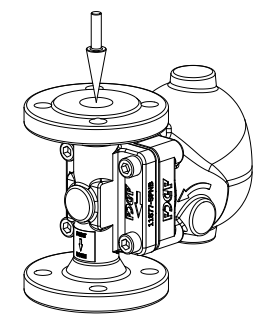
FLOW DIRECTION



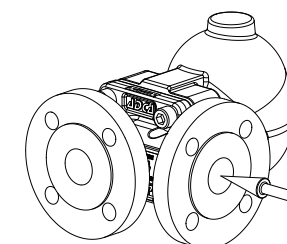
IR - Horizontal from right to left



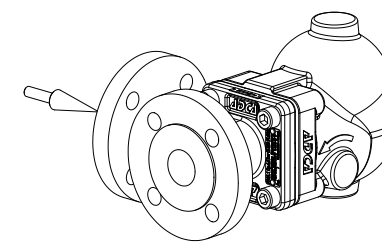
IL - Horizontal from left to right



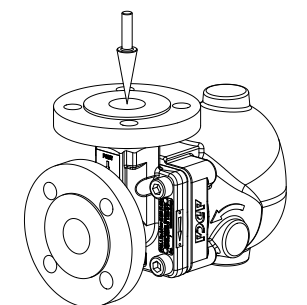
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA31.1										
Model	FA311	2	V	XX	X	IR	A	15		
FA31.1 – carbon steel	FA311									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
21 bar		5								
32 bar		7								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal			M							
Cover connections										
None				XX						
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)					10					
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation										
FLL - Float lifting lever										
None						X				
Lifting lever on the right side (when facing the steam trap body)							R			
Lifting lever on the left side (when facing the steam trap body)							L			
Flow direction										
Inline horizontal from right to left (standard)								IR		
Inline horizontal from left to right								IL		
Inline vertical from top to bottom								IT		
Angled from right to front								AR		
Angled from left to front								AL		
Angled from top to front								AT		
Pipe connections										
Female threaded ISO 7 Rp									A	
Female threaded NPT									C	
Socket weld (SW) ASME 16.11									H	
Flanged EN 1092-1 PN 40									N	
Flanged ASME B16.5 Class 150									U	
Flanged ASME B16.5 Class 300									V	
Size										
1/2" or DN 15										15
3/4" or DN 20										20
1" or DN 25										25
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

AIR AND GAS FLOAT TRAPS FA35.1 (Carbon steel 1"; DN 25)

DESCRIPTION

The FA35.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Metal to metal sealing.
Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA35.1-4,5 , 10, 14, 21 and 32 – carbon steel.

SIZES: 1"; DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME 16.11.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP: FA35.1-4,5 – 4,5 bar
FA35.1-10 – 10 bar
FA35.1-14 – 14 bar
FA35.1-21 – 21 bar
FA35.1-32 – 32 bar

CE MARKING – GROUP 2 (PED – European Directive)

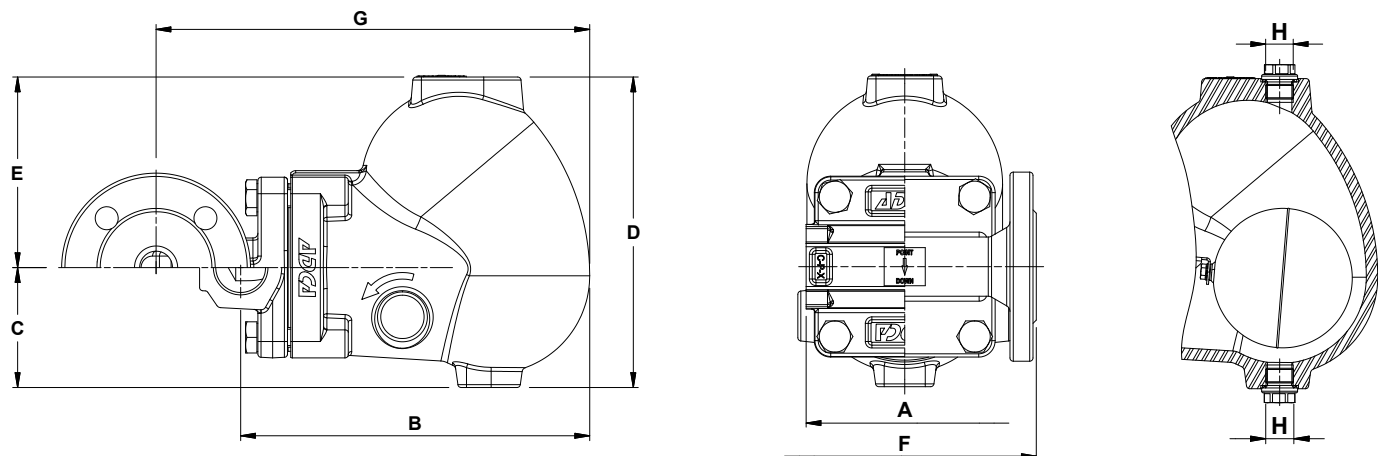
CLASS 150	PN 40	Category
1" – DN 25	–	SEP
–	1" – DN 25	1 (CE marked)



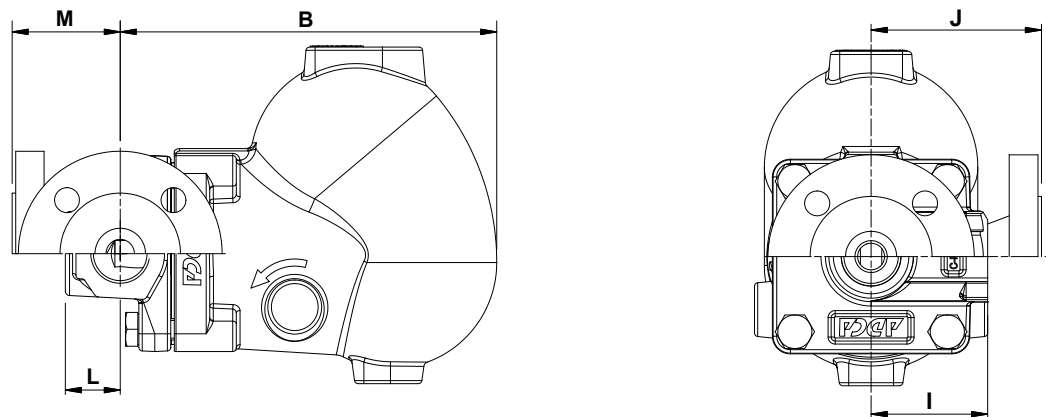
BODY LIMITING CONDITIONS		
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
37,1 bar	17,7 bar	100 °C
33,3 bar	14 bar	200 °C
30,4 bar	12,1 bar	250 °C
27,6 bar	10,2 bar	300 °C

PMO – Maximum operating pressure: 32 bar.
TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

FLOW RATE CAPACITY (kg/h)														
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA35.1-4,5	1" – DN 25	941	1330	1630	1882	2823	–	–	–	–	–	–	–	–
FA35.1-10	1" – DN 25	597	845	1035	1195	1793	2237	2674	–	–	–	–	–	–
FA35.1-14	1" – DN 25	455	644	788	910	1366	1704	2036	2231	2409	–	–	–	–
FA35.1-21	1" – DN 25	242	342	419	484	726	906	1082	1186	1281	1369	1569	–	–
FA35.1-32	1" – DN 25	177	251	308	355	533	665	795	871	941	1006	1152	1257	1423



Inline design

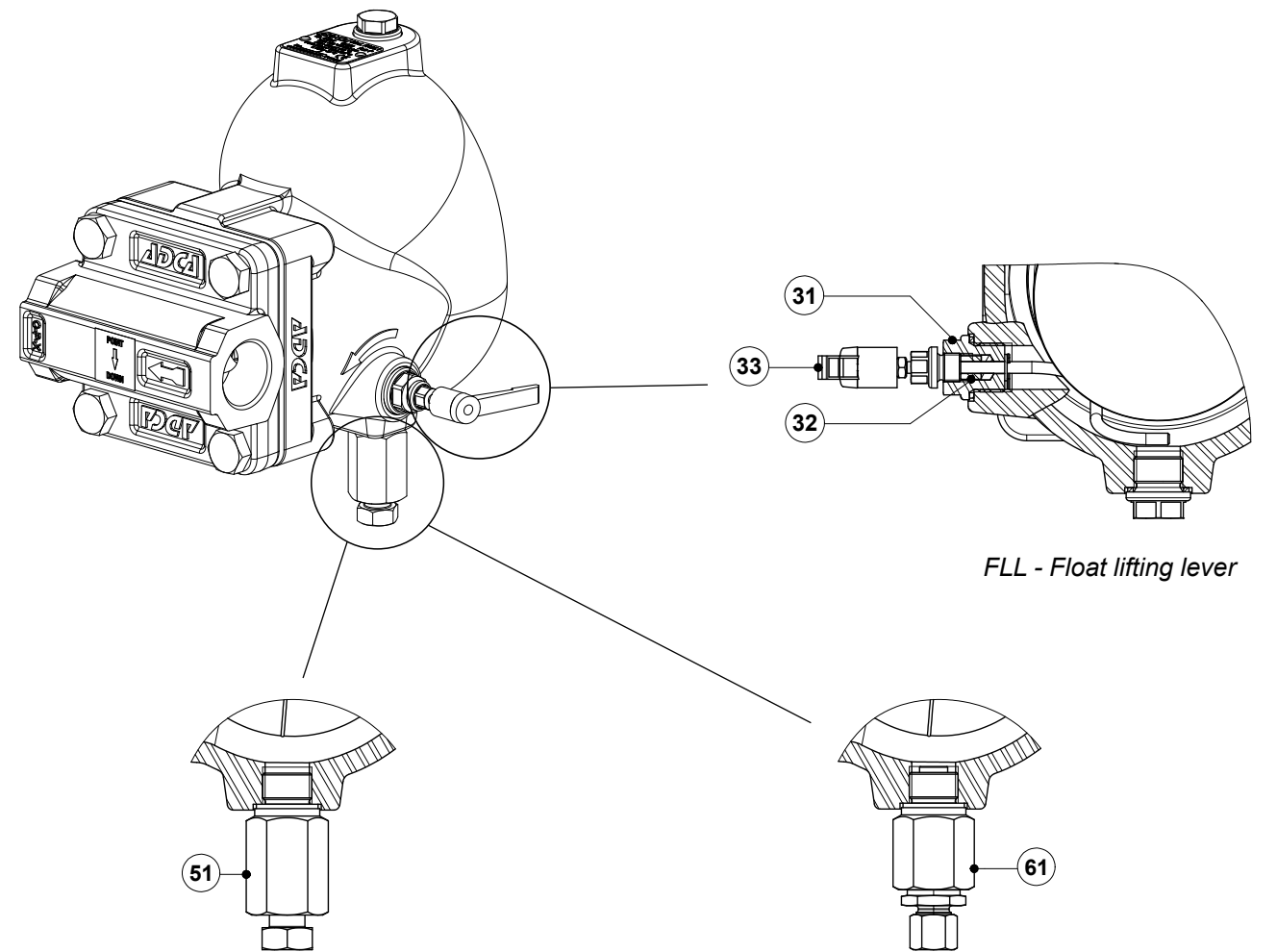
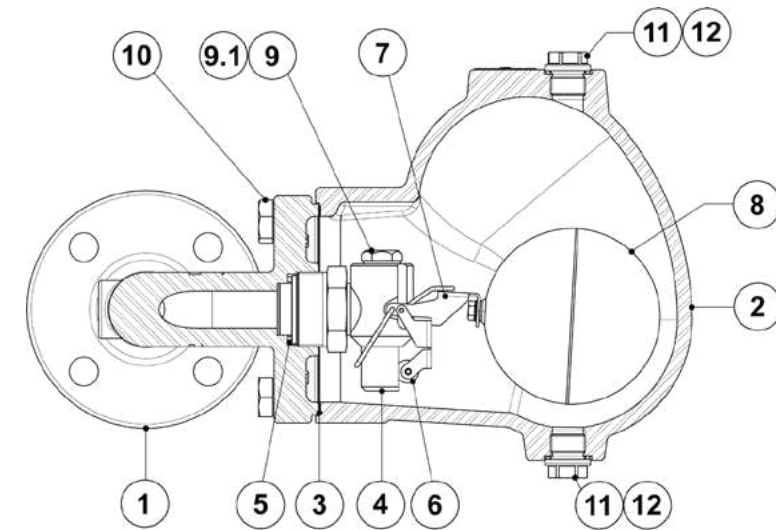


Angled design

DIMENSIONS (mm) – INLINE DESIGN																
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300			
	A	B	C	D	E	H*	WGT. (kg)	F	G	F	G	WGT. (kg)	F	G	WGT. (kg)	
1" – DN 25	120	212	73	189	116	3/8"	8,9	160	264	12	160	264	11,9	160	264	12,6

DIMENSIONS (mm) – ANGLED DESIGN																	
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300				
	B	C	D	E	H*	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5	110	76	11,7

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



FLL - Float lifting lever

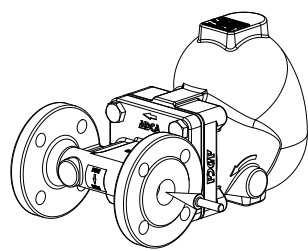
BDV - Blowdown valve (Manual)

AFZ - Anti-freeze device (Automatic)

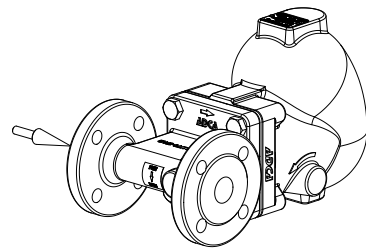
MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	A216 WCB / 1.0619
	Body (inline threaded)	P250GH / 1.0460
	Body (angled)	P250GH / 1.0460
2	Cover	A216 WCB / 1.0619
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

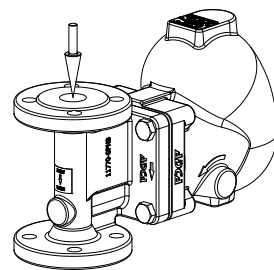
FLOW DIRECTION



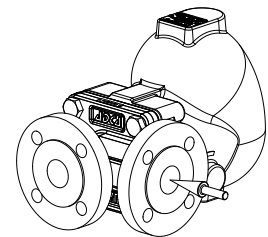
IR - Horizontal from right to left



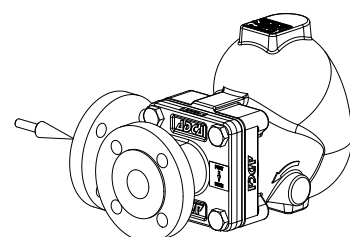
IL - Horizontal from left to right



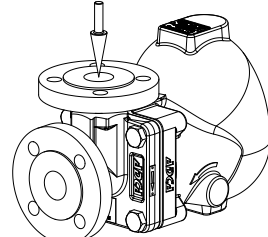
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA35.1										
Model	FA351	2	V	XX	X	IR	A	25		
FA35.1 – carbon steel	FA351									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
21 bar		5								
32 bar		7								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal				M						
Cover connections										
None					XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)						10				
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation.										
FLL - Float lifting lever										
None							X			
Lifting lever on the right side (when facing the steam trap body)								R		
Lifting lever on the left side (when facing the steam trap body)									L	
Flow direction										
Inline horizontal from right to left (standard)									IR	
Inline horizontal from left to right										IL
Inline vertical from top to bottom										IT
Angled from right to front										AR
Angled from left to front										AL
Angled from top to front										AT
Pipe connections										
Female threaded ISO 7 Rp										A
Female threaded NPT										C
Socket weld (SW) ASME 16.11										H
Flanged EN 1092-1 PN 40										N
Flanged ASME B16.5 Class 150										U
Flanged ASME B16.5 Class 300										V
Size										
1" or DN 25										25
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

AIR AND GAS FLOAT TRAPS
FA35.3
(Carbon steel 1 1/2" – 2"; DN 40 – 50)

DESCRIPTION

The FA35.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA35.3-4,5 , 10 , 14 , 21 and 32 – carbon steel.

SIZES: 1 1/2" to 2"; DN 40 to DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME B16.11.

INSTALLATION: Horizontal or vertical installation.

MAX. ΔP: FA35.3-4,5 – 4,5 bar
FA35.3-10 – 10 bar
FA35.3-14 – 14 bar
FA35.3-21 – 21 bar
FA35.3-32 – 32 bar

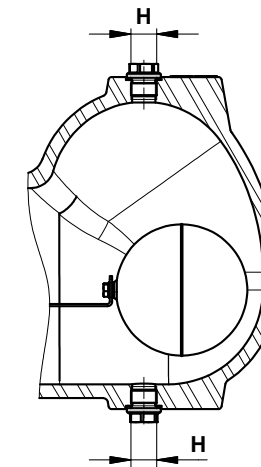
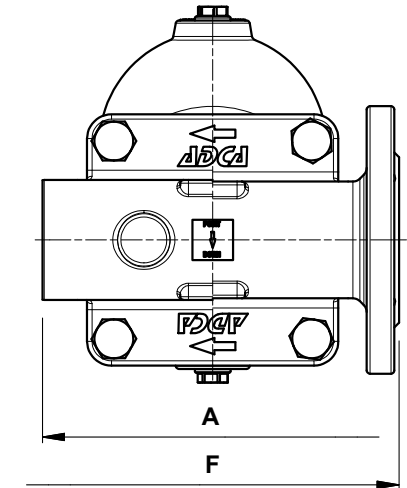
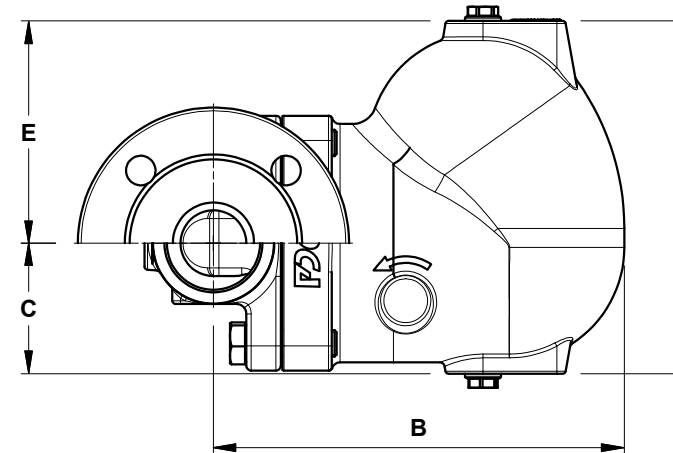


BODY LIMITING CONDITIONS		
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
40 bar	17,7 bar	100 °C
40 bar	14 bar	200 °C
39 bar	12,1 bar	250 °C
35,2 bar	10,2 bar	300 °C

PMO – Max. operating pressure: 32 bar.
TMO – Max. operating temperature: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded, SW and BW versions.

CE MARKING – GROUP 2 (PED – European Directive)		
CLASS 150	PN 40	Category
1 1/2" to 2" – DN 40 to 50	–	SEP
–	1 1/2" to 2" – DN 40 to 50	1 (CE marked)

FLOW RATE CAPACITY (kg/h)														
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA35.3-4,5	1 1/2" to 2" – DN 40 to 50	995	1450	1710	2000	2990	–	–	–	–	–	–	–	–
FA35.3-10	1 1/2" to 2" – DN 40 to 50	505	720	850	1010	1600	1890	2300	–	–	–	–	–	–
FA35.3-14	1 1/2" to 2" – DN 40 to 50	370	520	610	735	1150	1430	1620	1750	1980	–	–	–	–
FA35.3-21	1 1/2" to 2" – DN 40 to 50	305	430	515	600	900	1160	1435	1590	1620	1760	1995	–	–
FA35.3-32	1 1/2" to 2" – DN 40 to 50	175	230	290	340	505	625	745	815	900	955	1125	1250	1480

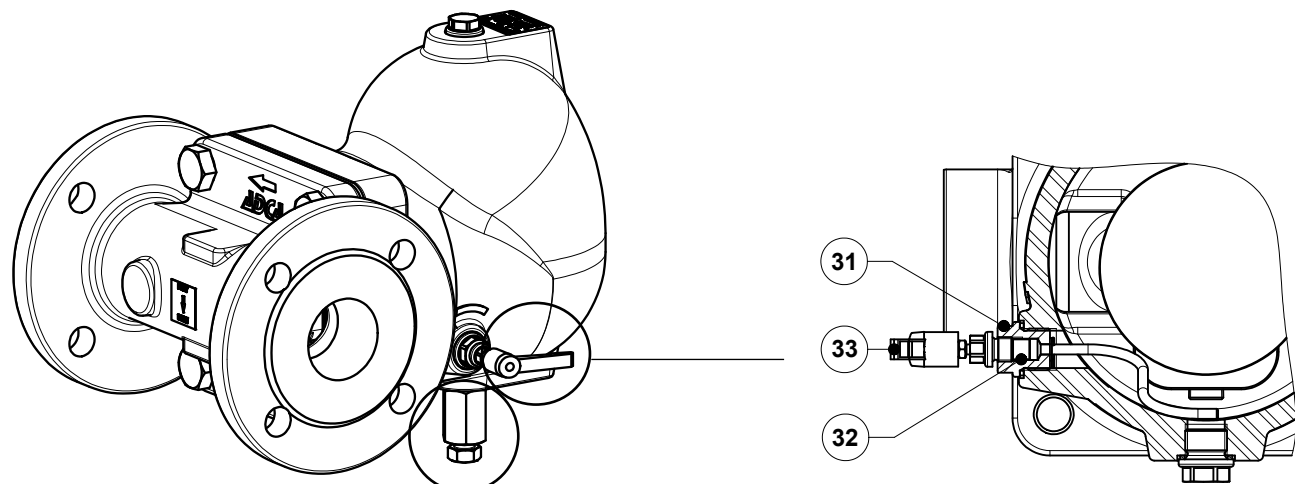
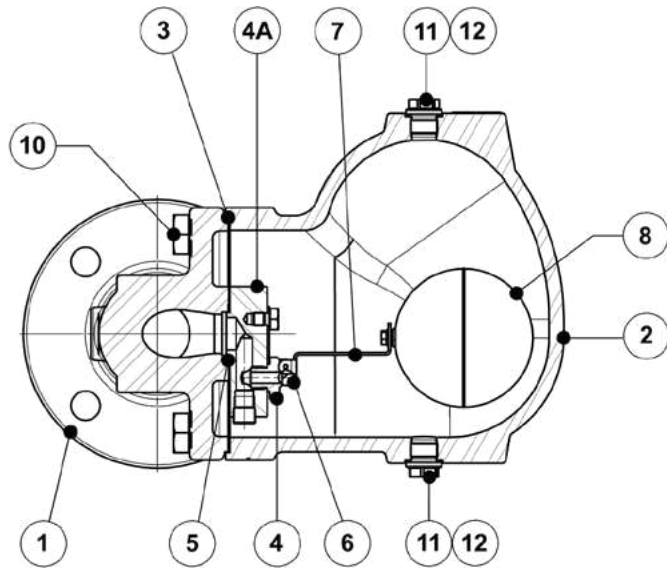


DIMENSIONS (mm)																
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300			
	A	B	C	D	E	H *	WGT. (kg)	F	B	WGT. (kg)	F	B	WGT. (kg)	F	B	WGT. (kg)
1 1/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2	230	250	21,5
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5	230	250	23,2

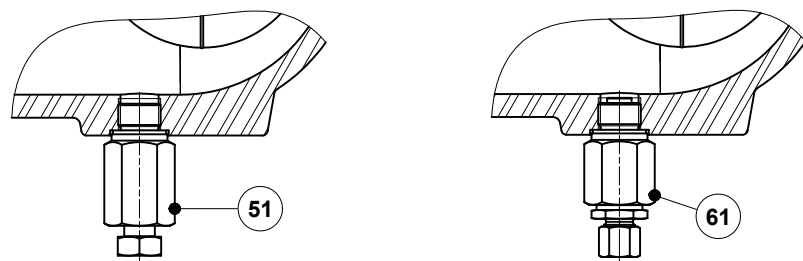
* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.

MATERIALS		
POS. Nº	DESIGNATION	MATERIAL
1	Body	A216 WCB / 1.0619
2	Cover	A216 WCB / 1.0619
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 410 / 1.4006
4A	Mounting plate	AISI 316 / 1.4401
5	* Gasket	Graphite
6	* Valve ball	AISI 440C / 1.4125
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.



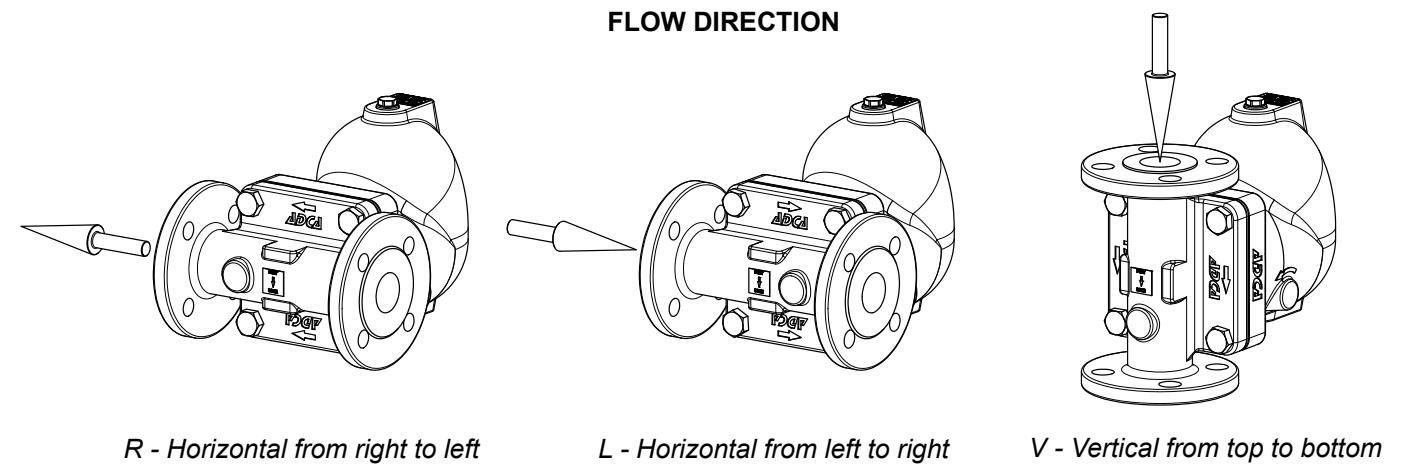
FLL - Float lifting lever



BDV - Blowdown valve
(Manual)

AFZ - Anti-freeze device
(Automatic)

FLOW DIRECTION



R - Horizontal from right to left

L - Horizontal from left to right

V - Vertical from top to bottom

ORDERING CODES FA35.3									
Model	FA353	2	M	XX	X	IR	A	40	
FA35.3 - A216 WCB / 1.0619 carbon steel	FA353								
Differential pressure									
4,5 bar		2							
10 bar		3							
14 bar		4							
21 bar		5							
32 bar		7							
Valve sealing									
Metal to metal			M						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)					10				
Options									
BDV and AFZ have specific separated ordering codes, please refer to the appropriate documentation.									
FLL - Float lifting lever									
None					X				
Lifting lever on the right side (when facing the steam trap body)						R			
Lifting lever on the left side (when facing the steam trap body)							L		
Flow direction									
Horizontal from right to left - standard						IR			
Horizontal from left to right							IL		
Vertical from top to bottom								IT	
Pipe connections									
Female threaded ISO 7 Rp								A	
Female threaded NPT								C	
Socket weld (SW) ASME B16.11								H	
Flanged EN 1092-1 PN 40								N	
Flanged ASME B16.5 Class 150								U	
Flanged ASME B16.5 Class 300								V	
Size									
11/2" or DN 40									40
2" or DN 50									50
Special valves / Extras									
Full description or additional codes have to be added in case of a non-standard combination									E

**AIR AND GAS FLOAT TRAPS
FA16SS**

DESCRIPTION

The FA16SS series are fully automatic ball float traps, extremely compact in dimension and light in weight, specially designed for draining water from compressed air lines. Usual applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

- Corrosion resistant.
- Replaceable internal parts.
- Modulating discharge.
- Unaffected by sudden or wide load and pressure changes.

OPTIONS: Compression fitting.
Hand purging knob.

USE: Compressed air and non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA16SS – stainless steel.

SIZES: 1/2" and 3/4".

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
1/2" or 3/4" vertical inlet (top to bottom).
1/2" vertical outlet.

INSTALLATION: Vertical installation. It must be installed absolutely vertically at the points in the plant where the condensate tends to collect. The drain should be piped to a safe position. See IMI – Installation and maintenance instructions.



With hand purging knob

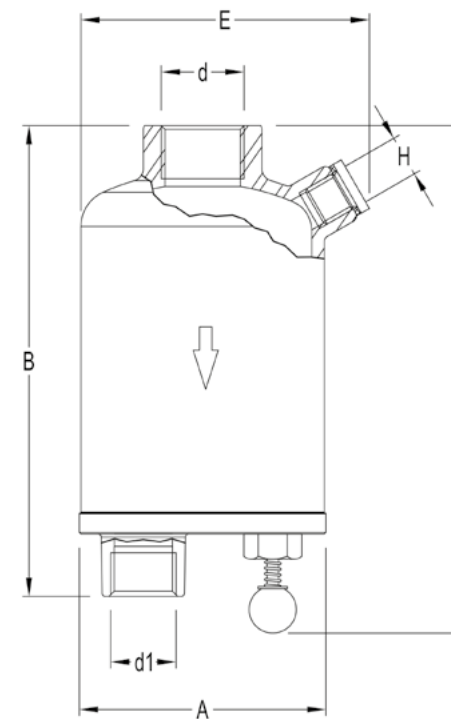
APPLICATION LIMITS	
Minimum liquid specific weight	0,75 kg/dm ³
Maximum working differential pressure	14 bar

CE MARKING – GROUP 2 (PED – European Directive)	
PN 16	Category
1/2" to 3/4"	SEP

BODY LIMITING CONDITIONS	
THREADED PN 16 ALLOW. PRESS.	RELATED TEMPERATURE
16 bar	100 °C
14,5 bar	150 °C
13,4 bar	200 °C
12,7 bar	250 °C

PMO – Max. operating pressure: 14 bar;
TMO – Max. operating temperature: 180 °C.

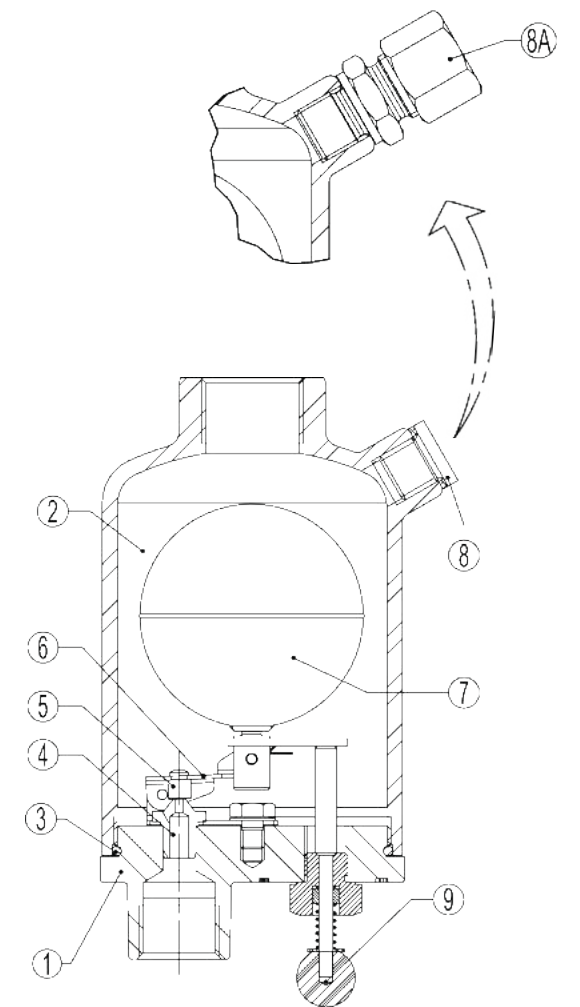
FLOW RATE CAPACITY (kg/h)		DIFFERENTIAL PRESSURE (bar)													
MODEL	SIZE	0,5	1	1,5	2	3	4	6	7	8	9	10	12	14	
		FA16SS	1/2" to 3/4"	120	145	180	190	230	250	300	330	340	360	380	400



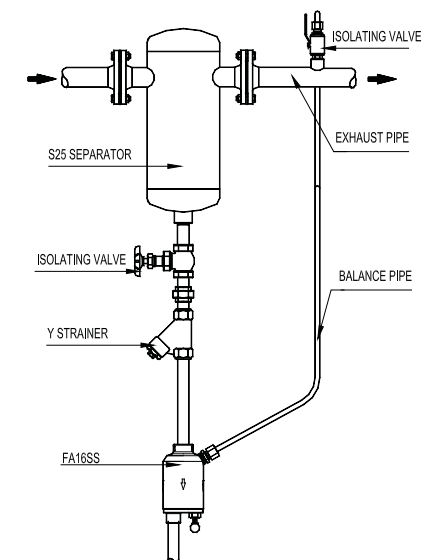
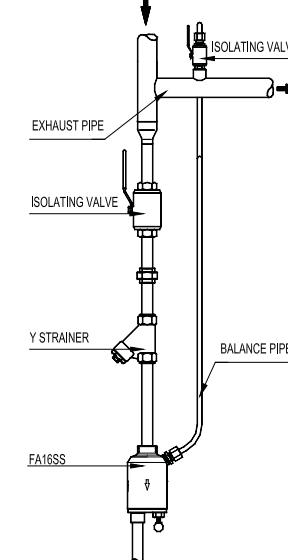
DIMENSIONS (mm)								
SIZE	d	d1	A	B	C	E	H	WEIGHT (kg)
1/2"	1/2"	1/2"	80	151	163	92	1/4"	1,6
3/4"	3/4"	1/2"	80	151	163	92	1/4"	1,6

MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body	A351 CF8M / 1.4408; AISI 316 / 1.4401
2	Cover	A351 CF8M / 1.4408; AISI 316 / 1.4401
3	* O-ring	NBR
4	* Seat	AISI 316 / 1.4401
5	* Valve	Viton
6	* Lever	AISI 304 / 1.4301
7	* Float	AISI 304 / 1.4301
8	Balance pipe connection	A351 CF8M / 1.4408; AISI 316 / 1.4401
8A	** Compression fitting	Fe/Zn 12 – ISO 2081
9	** Hand purging knob	AISI 304 / 1.4301

* Available spare parts. ** Optional, against extra price.



TYPICAL INSTALLATION



AIR AND GAS FLOAT TRAPS FA41.1 (Stainless steel 1/2" – 1"; DN 15 – 25)

DESCRIPTION

The FA41.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:

- Metal to metal sealing.
- Equalizing (vent) and drain connections.
- BDV – Blowdown valve.
- AFZ – Anti-freeze device.
- FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA41.1-4,5 , 10, 14 , 21 and 32 – stainless steel.

SIZES: 1/2" to 1"; DN 15 to DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME 16.11.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP:

- FA41.1-4,5 – 4,5 bar
- FA41.1-10 – 10 bar
- FA41.1-14 – 14 bar
- FA41.1-21 – 21 bar
- FA41.1-32 – 32 bar



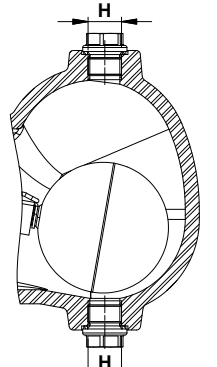
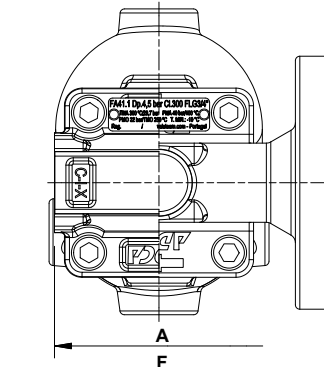
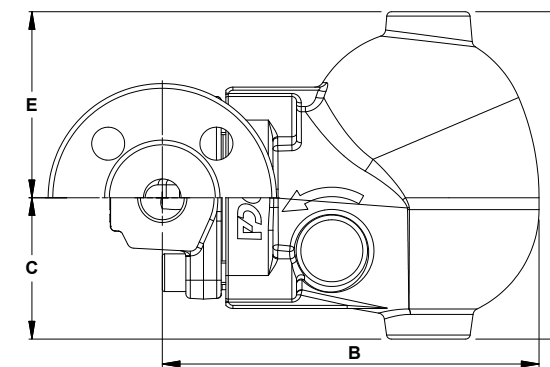
BODY LIMITING CONDITIONS			
FLANGED PN 40 *	FLANGED CLASS 300 **	FLANGED CLASS 150 **	RELAT. TEMP.
ALLOW. PRESS.	ALLOW. PRESS.	ALLOW. PRESS.	
37,9 bar	34,4 bar	13,3 bar	100 °C
31,8 bar	28,8 bar	11,1 bar	200 °C
29,9 bar	26,6 bar	10,2 bar	250 °C
27,6 bar	25,2 bar	9,7 bar	300 °C

PMO – Maximum operating pressure: 32 bar.
TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

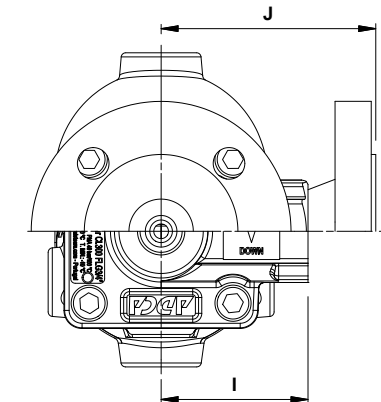
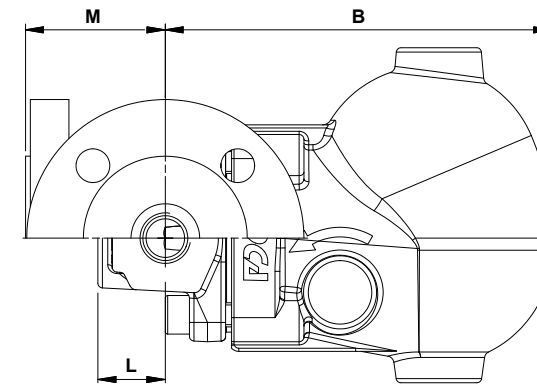
CE MARKING – GROUP 2 (PED – European Directive)		
CLASS 150	PN 40	Category
1/2" to 1" DN 15 to 25	–	SEP
–	1/2" to 1" DN 15 to 25	1 (CE marked)

FLOW RATE CAPACITY (kg/h)

MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA41.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	–	–	–	–	–	–	–	–
FA41.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	–	–	–	–	–	–
FA41.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139	–	–	–	–
FA41.1-21	1/2" to 1" – DN 15 to 25	154	219	268	309	464	579	693	759	820	876	1004	–	–
FA41.1-32	1/2" to 1" – DN 15 to 25	71	100	123	142	214	267	319	349	377	403	462	504	570



Inline design



Angled design

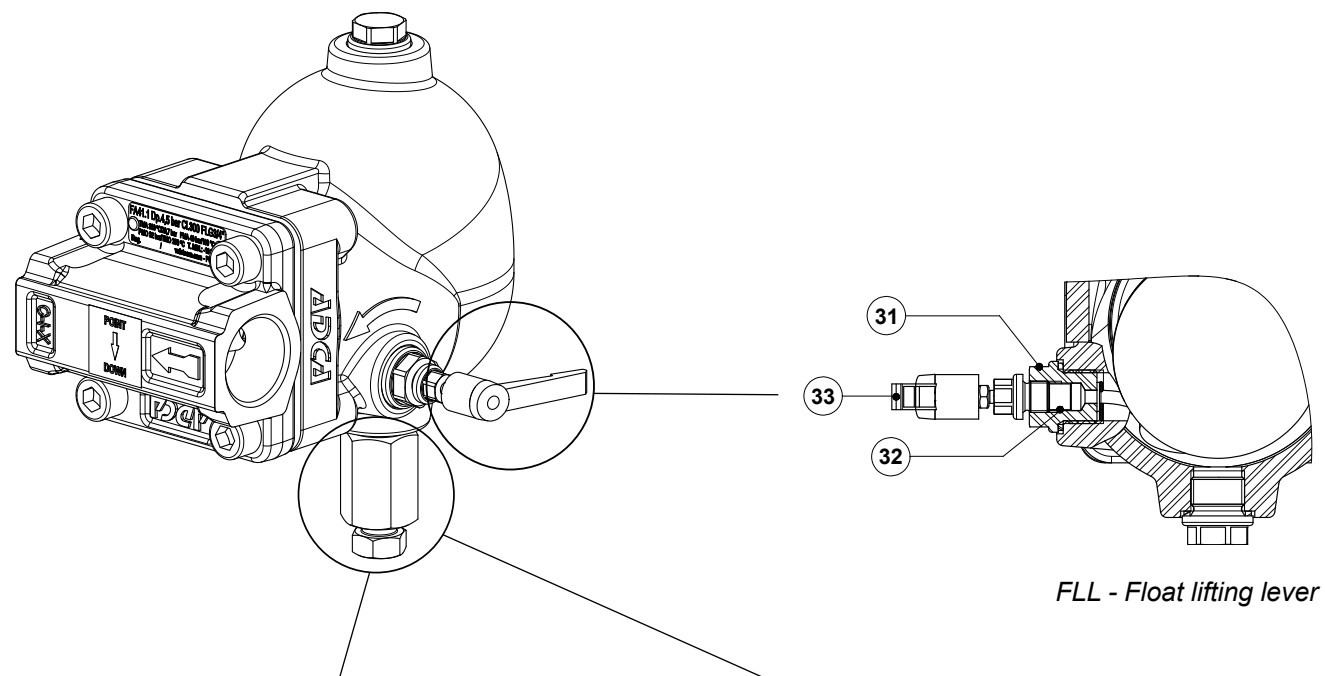
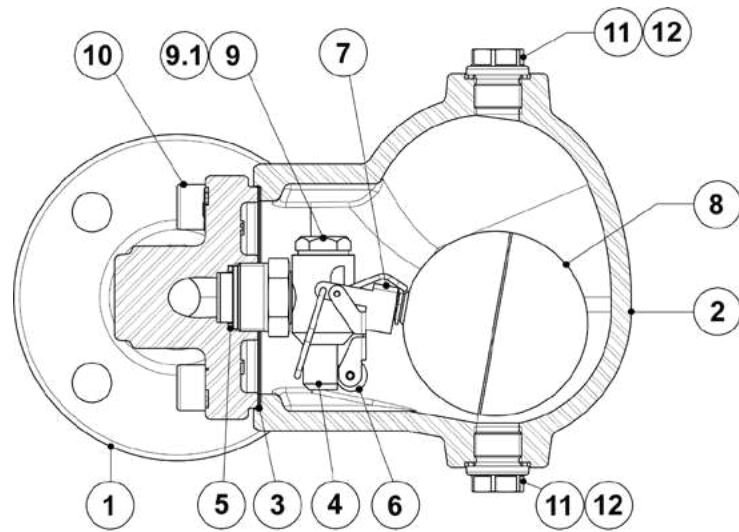
DIMENSIONS (mm) – INLINE DESIGN

SIZE	THREADED / SW							PN 40		CLASS 150		CLASS 300	
	A	B	C	D	E	H *	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)
1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8	150	6,1
3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1	150	7,2
1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2	160	7,9

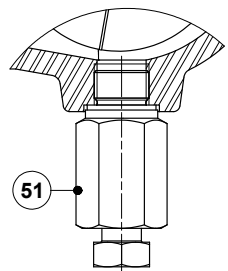
DIMENSIONS (mm) – ANGLED DESIGN

SIZE	THREADED / SW								PN 40		CLASS 150		CLASS 300				
	B	C	D	E	H *	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)			
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,8	95	58	6,5	100	63	6	105	68	6,5
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,8	95	58	7	100	63	6,4	110	73	7,5
1" – DN 25	160	60	139	79	3/8"	65	28	4,8	95	58	7,5	100	63	6,9	110	73	8

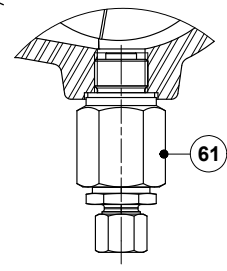
* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



FLL - Float lifting lever



BDV - Blowdown valve
(Manual)

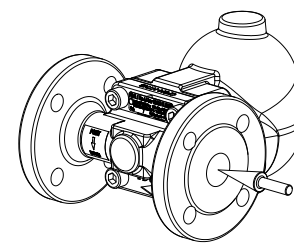


AFZ - Anti-freeze device
(Automatic)

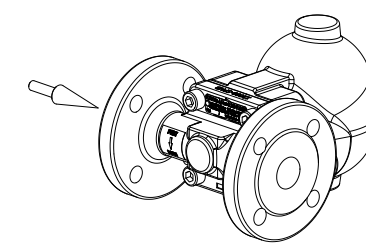
MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	A351 CF8M / 1.4408
	Body (inline threaded)	AISI 316L / 1.4404
	Body (angled)	AISI 316L / 1.4404
2	Cover	A351 CF8M / 1.4408
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Stainless steel A2-70
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

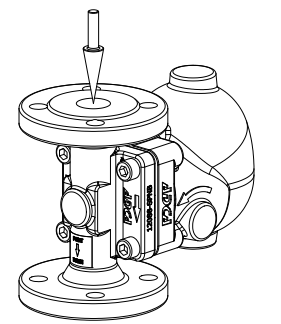
FLOW DIRECTION



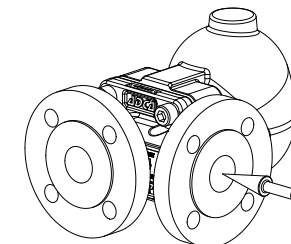
IR - Horizontal from right to left



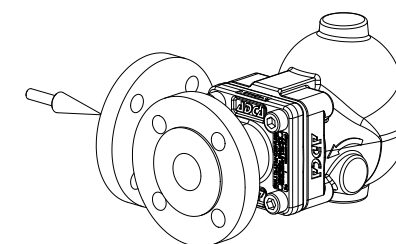
IL - Horizontal from left to right



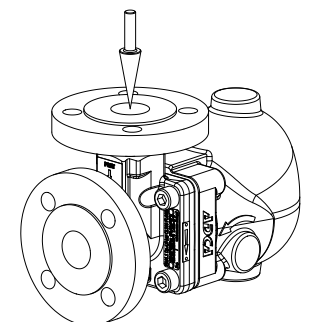
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA41.1										
Model	FA411	2	V	XX	X	IR	A	15		
FA41.1 – stainless steel	FA411									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
21 bar		5								
32 bar		7								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal			M							
Cover connections										
None				XX						
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)					10					
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation										
FLL - Float lifting lever										
None						X				
Lifting lever on the right side (when facing the steam trap body)						R				
Lifting lever on the left side (when facing the steam trap body)						L				
Flow direction										
Inline horizontal from right to left (standard)						IR				
Inline horizontal from left to right						IL				
Inline vertical from top to bottom						IT				
Angled from right to front						AR				
Angled from left to front						AL				
Angled from top to front						AT				
Pipe connections										
Female threaded ISO 7 Rp							A			
Female threaded NPT							C			
Socket weld (SW) ASME 16.11							H			
Flanged EN 1092-1 PN 40							N			
Flanged ASME B16.5 Class 150							U			
Flanged ASME B16.5 Class 300							V			
Size										
1/2" or DN 15								15		
3/4" or DN 20								20		
1" or DN 25								25		
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

AIR AND GAS FLOAT TRAPS FA45.1 (Stainless steel 1"; DN 25)

DESCRIPTION

The FA45.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Metal to metal sealing.
Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA45.1-4,5 , 10, 14, 21 and 32 – stainless steel.

SIZES: 1"; DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME 16.11.

INSTALLATION: Inline horizontal or vertical installation.
Angled horizontal or vertical installation.
See IMI – Installation and maintenance instructions.

MAX. ΔP: FA45.1-4,5 – 4,5 bar
FA45.1-10 – 10 bar
FA45.1-14 – 14 bar
FA45.1-21 – 21 bar
FA45.1-32 – 32 bar

CE MARKING – GROUP 2 (PED – European Directive)

CLASS 150	PN 40	Category
1" – DN 25	–	SEP
–	1" – DN 25	1 (CE marked)

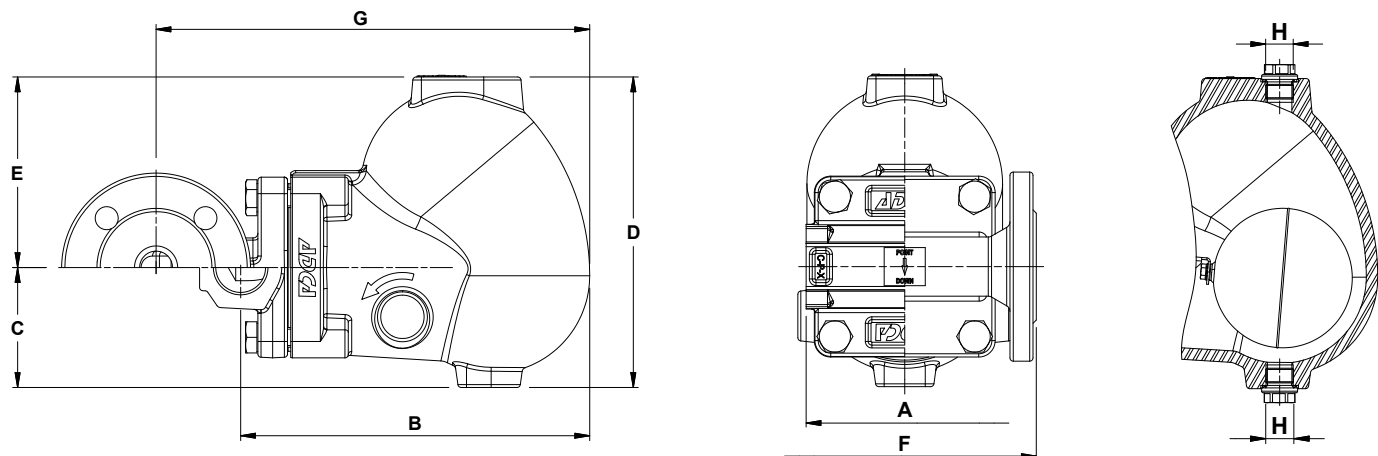


BODY LIMITING CONDITIONS

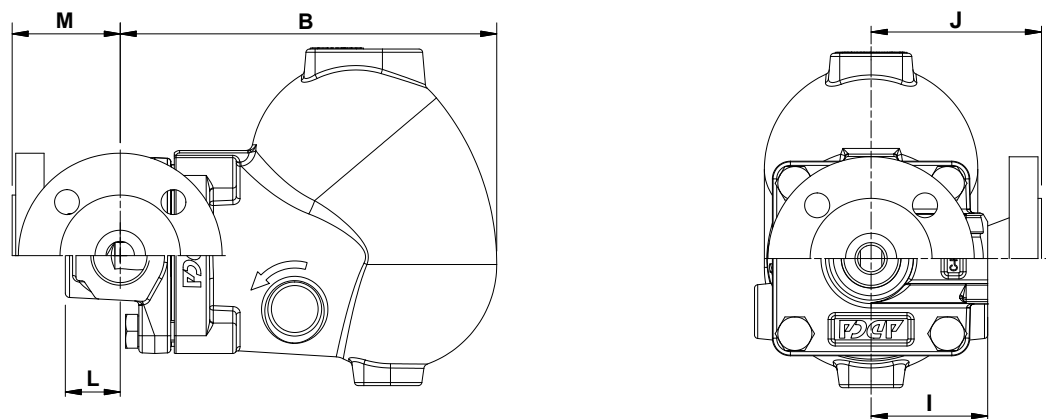
FLANGED PN 40 *	FLANGED CLASS 300 **	FLANGED CLASS 150 **	RELAT. TEMP.
ALLOW. PRESS.	ALLOW. PRESS.	ALLOW. PRESS.	
37,9 bar	34,4 bar	13,3 bar	100 °C
31,8 bar	28,8 bar	11,1 bar	200 °C
29,9 bar	26,6 bar	10,2 bar	250 °C
27,6 bar	25,2 bar	9,7 bar	300 °C

PMO – Maximum operating pressure: 32 bar.
TMO – Maximum operating temperature:
FPM / Viton valve sealing: 200 °C.
Metal to metal sealing: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

FLOW RATE CAPACITY (kg/h)														
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA45.1-4,5	1" – DN 25	941	1330	1630	1882	2823	–	–	–	–	–	–	–	–
FA45.1-10	1" – DN 25	597	845	1035	1195	1793	2237	2674	–	–	–	–	–	–
FA45.1-14	1" – DN 25	455	644	788	910	1366	1704	2036	2231	2409	–	–	–	–
FA45.1-21	1" – DN 25	242	342	419	484	726	906	1082	1186	1281	1369	1569	–	–
FA45.1-32	1" – DN 25	177	251	308	355	533	665	795	871	941	1006	1152	1257	1423



Inline design

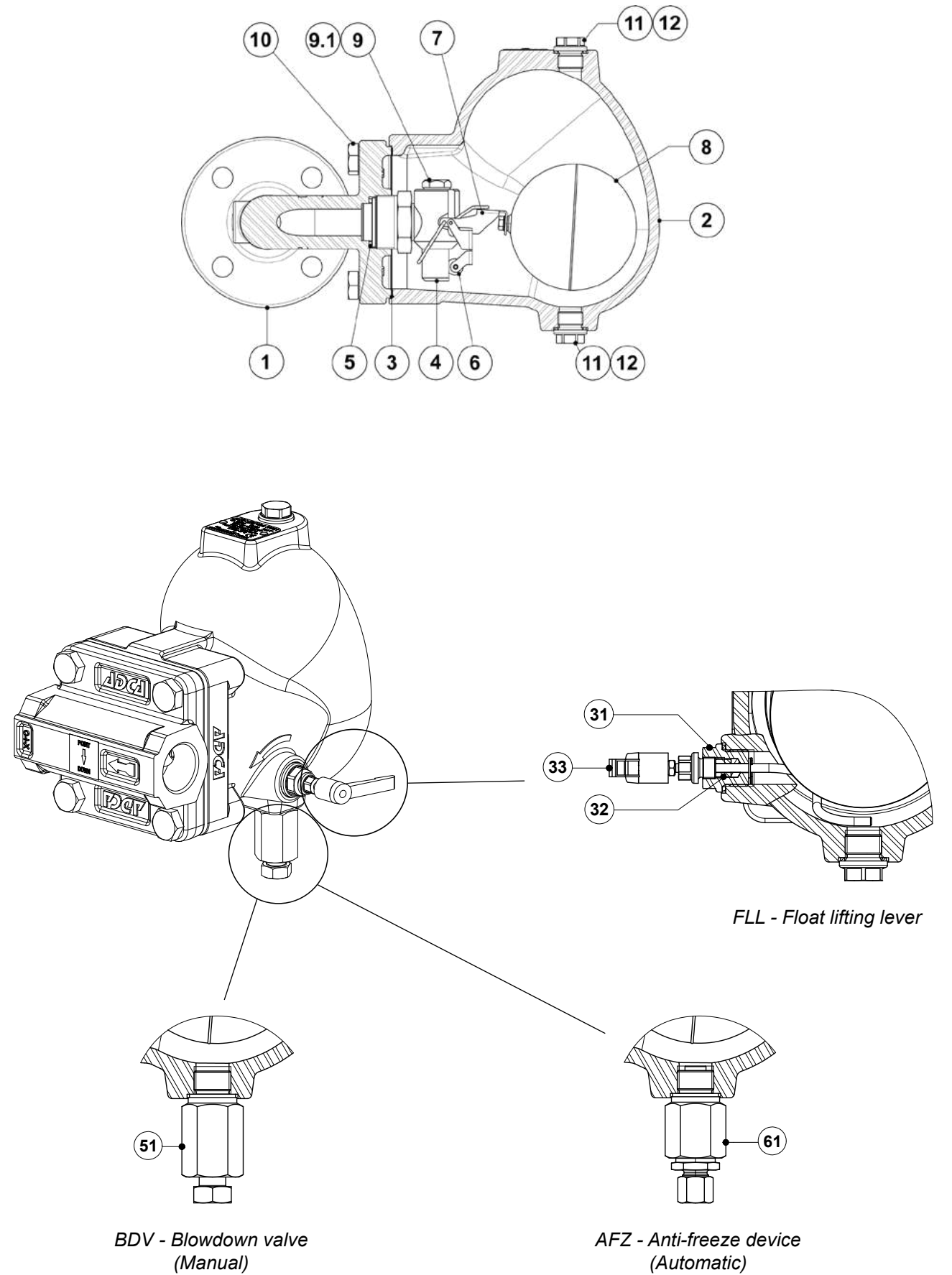


Angled design

DIMENSIONS (mm) – INLINE DESIGN																
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300			
	A	B	C	D	E	H*	WGT. (kg)	F	G	F	G	WGT. (kg)	F	G	WGT. (kg)	
1" – DN 25	120	212	73	189	116	3/8"	8,9	160	264	12	160	264	11,9	160	264	12,6

DIMENSIONS (mm) – ANGLED DESIGN																	
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300				
	B	C	D	E	H*	I	L	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)	J	M	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5	110	76	11,7

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



FLL - Float lifting lever

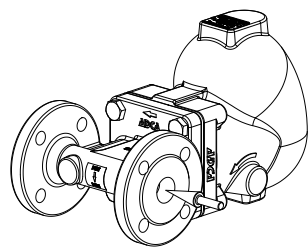
BDV - Blowdown valve (Manual)

AFZ - Anti-freeze device (Automatic)

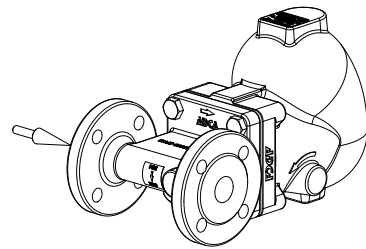
MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body (inline flanged)	A351 CF8M / 1.4408
	Body (inline threaded)	AISI 316L / 1.4404
	Body (angled)	AISI 316L / 1.4404
2	Cover	A351 CF8M / 1.4408
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Stainless steel A2-70
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

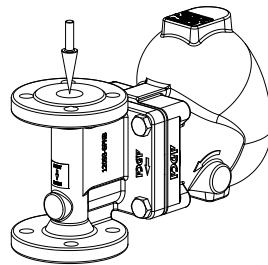
FLOW DIRECTION



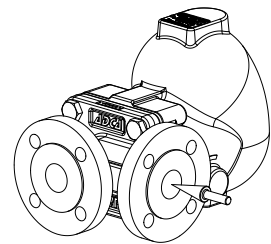
IR - Horizontal from right to left



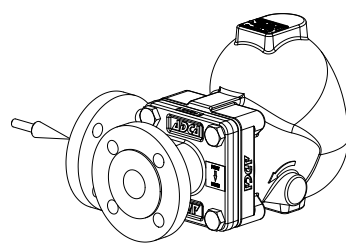
IL - Horizontal from left to right



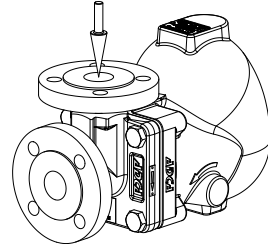
IT - Vertical from top to bottom



AR - Angled from right to front



AL - Angled from left to front



AT - Angled from top to front

ORDERING CODES FA45.1										
Model	FA451	2	V	XX	X	IR	A	25		
FA45.1 – stainless steel	FA451									
Differential pressure										
4,5 bar		2								
10 bar		3								
14 bar		4								
21 bar		5								
32 bar		7								
Valve sealing										
FPM / Viton (standard)			V							
Metal to metal				M						
Cover connections										
None						XX				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)								10		
Options										
If any, these have specific separate ordering codes, please refer to the appropriate documentation.										
FLL - Float lifting lever										
None							X			
Lifting lever on the right side (when facing the steam trap body)								R		
Lifting lever on the left side (when facing the steam trap body)								L		
Flow direction										
Inline horizontal from right to left (standard)									IR	
Inline horizontal from left to right										IL
Inline vertical from top to bottom										IT
Angled from right to front										AR
Angled from left to front										AL
Angled from top to front										AT
Pipe connections										
Female threaded ISO 7 Rp										A
Female threaded NPT										C
Socket weld (SW) ASME 16.11										H
Flanged EN 1092-1 PN 40										N
Flanged ASME B16.5 Class 150										U
Flanged ASME B16.5 Class 300										V
Size										
1" or DN 25										25
Special valves / Extras										
Full description or additional codes have to be added in case of a non-standard combination										E

AIR AND GAS FLOAT TRAPS FA45.3 (Stainless steel 11/2" – 2"; DN 40 – 50)

DESCRIPTION

The FA45.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.
Unaffected by sudden or wide load and pressure variations.
Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS: Equalizing (vent) and drain connections.
BDV – Blowdown valve.
AFZ – Anti-freeze device.
FLL – Float lifting lever.

USE: Compressed air and other non corrosive gases compatible with the construction.

AVAILABLE MODELS: FA45.3-4,5 , 10, 14, 21 and 32 – stainless steel.

SIZES: 11/2" to 2"; DN 40 to DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.
Flanged EN 1092-1 PN 40.
Flanged ASME B16.5 Class 150 or 300.
Socket weld (SW) ASME B16.11.

INSTALLATION: Horizontal or vertical installation.

MAX. ΔP:

FA45.3-4,5	– 4,5 bar
FA45.3-10	– 10 bar
FA45.3-14	– 14 bar
FA45.3-21	– 21 bar
FA45.3-32	– 32 bar

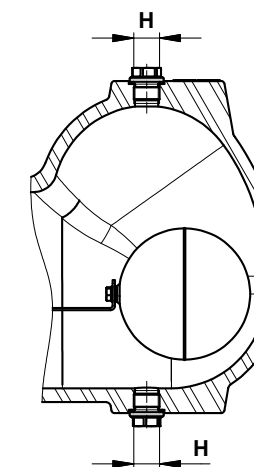
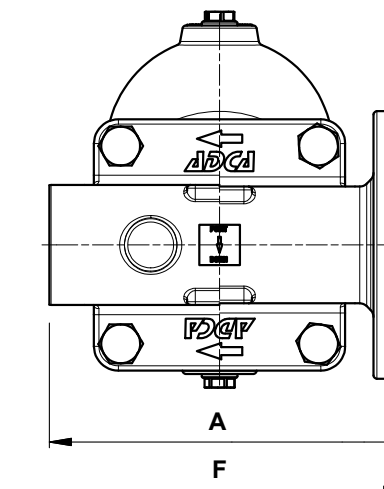
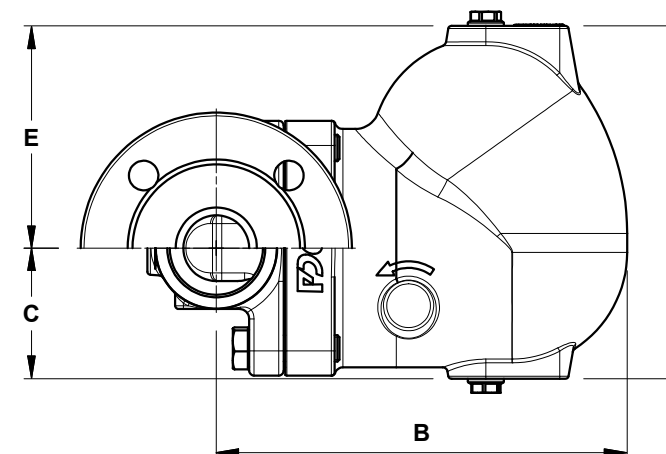


BODY LIMITING CONDITIONS		
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
40 bar	16 bar	100 °C
33,7 bar	13,6 bar	200 °C
31,8 bar	12 bar	250 °C
29,7 bar	10,2 bar	300 °C

PMO – Max. operating pressure: 32 bar.
TMO – Max. operating temperature: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded, SW and BW versions.

CE MARKING – GROUP 2 (PED – European Directive)		
CLASS 150	PN 40	Category
11/2" to 2" – DN 40 to 50	–	SEP
–	11/2" to 2" – DN 40 to 50	1 (CE marked)

FLOW RATE CAPACITY (kg/h)		DIFFERENTIAL PRESSURE (bar)												
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA45.3-4,5	11/2" to 2" – DN 40 to 50	995	1450	1710	2000	2990	–	–	–	–	–	–	–	–
FA45.3-10	11/2" to 2" – DN 40 to 50	505	720	850	1010	1600	1890	2300	–	–	–	–	–	–
FA45.3-14	11/2" to 2" – DN 40 to 50	370	520	610	735	1150	1430	1620	1750	1980	–	–	–	–
FA45.3-21	11/2" to 2" – DN 40 to 50	305	430	515	600	900	1160	1435	1590	1620	1760	1995	–	–
FA45.3-32	11/2" to 2" – DN 40 to 50	175	230	290	340	505	625	745	815	900	955	1125	1250	1480

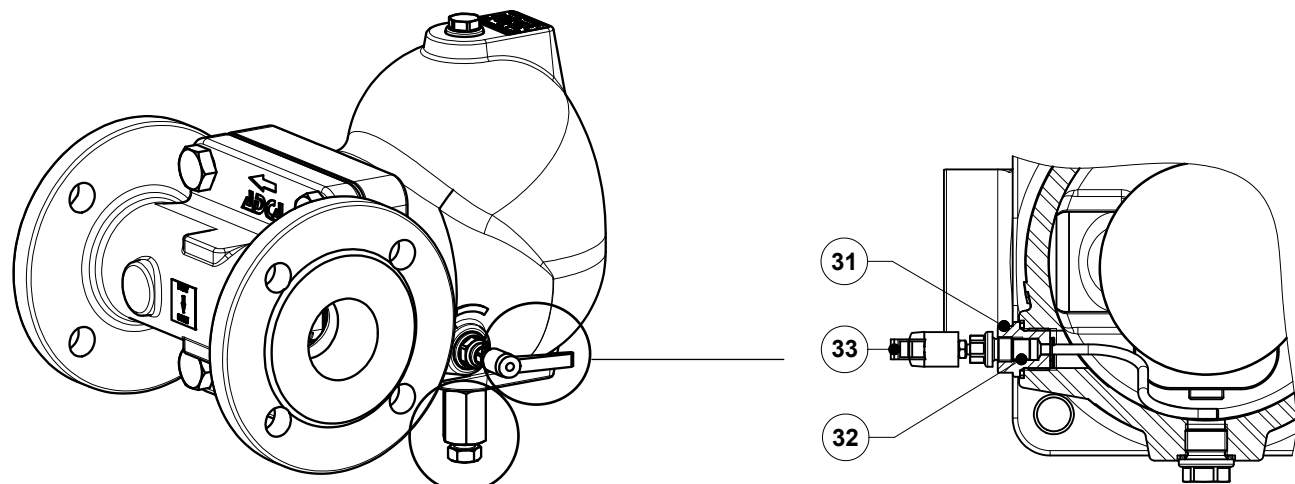
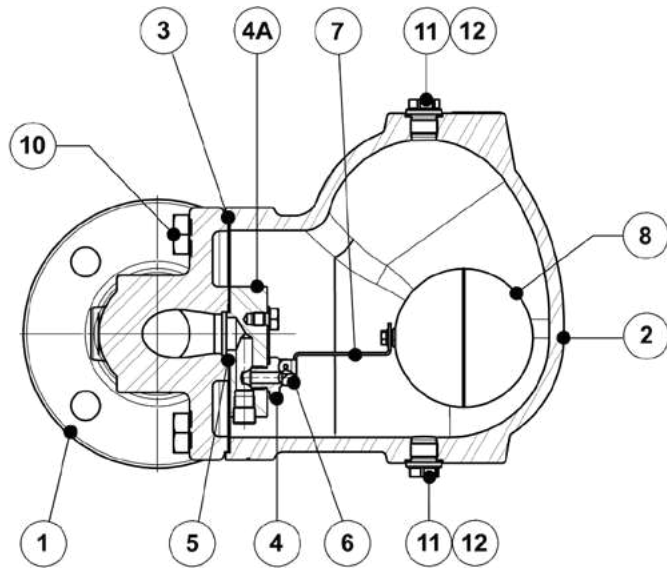


DIMENSIONS (mm)																
SIZE	THREADED / SW							PN 40		CLASS 150			CLASS 300			
	A	B	C	D	E	H *	WGT. (kg)	F	B	WGT. (kg)	F	B	WGT. (kg)	F	B	WGT. (kg)
11/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2	230	250	21,5
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5	230	250	23,2

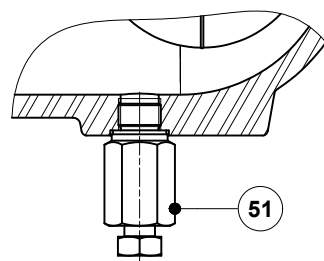
* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.

MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body	A351 CF8M / 1.4408
2	Cover	A351 CF8M / 1.4408
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 410 / 1.4006
4A	Mounting plate	AISI 316 / 1.4401
5	* Gasket	Graphite
6	* Valve ball	AISI 440C / 1.4125
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
10	Bolts	Stainless steel A2-70
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

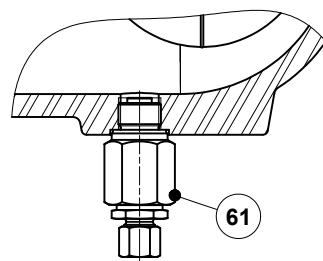
* Available spare parts; ** Not applicable in NPT version.



FLL - Float lifting lever

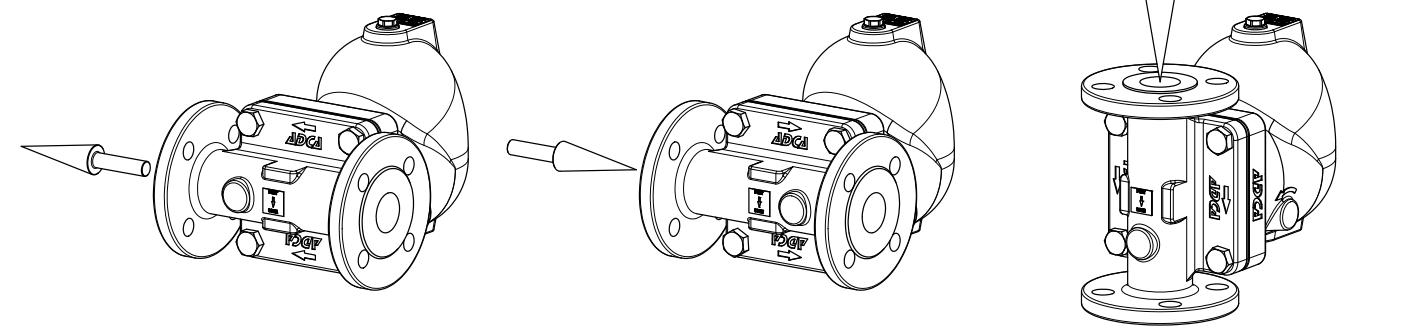


BDV - Blowdown valve
(Manual)



AFZ - Anti-freeze device
(Automatic)

FLOW DIRECTION



R - Horizontal from right to left

L - Horizontal from left to right

V - Vertical from top to bottom

ORDERING CODES FA45.3									
Model	FA453	2	M	XX	X	IR	A	40	
FA45.3 – A351 CF8M / 1.4408 stainless steel	FA453								
Differential pressure									
4,5 bar		2							
10 bar		3							
14 bar		4							
21 bar		5							
32 bar		7							
Valve sealing									
Metal to metal			M						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)					10				
Options									
BDV and AFZ have specific separated ordering codes, please refer to the appropriate documentation.									
FLL - Float lifting lever									
None					X				
Lifting lever on the right side (when facing the steam trap body)						R			
Lifting lever on the left side (when facing the steam trap body)							L		
Flow direction									
Horizontal from right to left – standard						IR			
Horizontal from left to right							IL		
Vertical from top to bottom								IT	
Pipe connections									
Female threaded ISO 7 Rp								A	
Female threaded NPT								C	
Socket weld (SW) ASME B16.11								H	
Flanged EN 1092-1 PN 40								N	
Flanged ASME B16.5 Class 150								U	
Flanged ASME B16.5 Class 300								V	
Size									
11/2" or DN 40									40
2" or DN 50									50
Special valves / Extras									
Full description or additional codes have to be added in case of a non-standard combination									E

**COMPRESSED AIR AUTOMATIC DRAIN VALVES
CAD**

DESCRIPTION

The CAD compressed air automatic drain valve consists of a solid-state timer coupled to a solenoid valve. It is especially designed for automatic drainage of filters, separators, aftercoolers, dryers, receivers, drip legs and other compressed air system components where condensate and contaminants may collect. The drainage interval and discharge time can be adjusted according to the requirements.



MAIN FEATURES

Easy to read and set time for on/off periods.
Adjustable interval and discharge times.
Manual test button.
Simple to install.

OPTIONS: Stainless steel valve body.

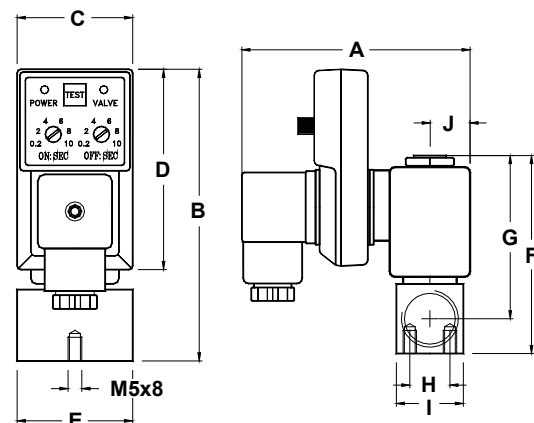
USE: Compressed air, oil, gases and liquids compatible with the materials of construction.

AVAILABLE MODELS: CAD.

SIZES: 3/8" and 1/2".

CONNECTIONS: Female threaded ISO 7 Rp.

INSTALLATION: In any position.



DIMENSIONS (mm)										
SIZE	A	B	C	D	E	F	G	H	I	WEIGHT (kg)
3/8"	90	112	42	75	46	75	63	15	20	0,4
1/2"	90	112	42	75	40	75	63	15	20	0,4

TECHNICAL DATA

TIMER		VALVE	
Supply voltage	215 to 265 V AC (24 V DC on request)	Type	2/2 way direct acting
IP rating	IP 65	Max. operating pressure	16 bar (40 or 80 bar on request)
Material	Housing in PC/ABS	Max. operating temperature	90 °C
Ambient temperature	-40 to +60 °C	Ambient temperature	2 to 55 °C
Interval time	0,5 to 45 minutes	Material	Forged brass
Discharge time	0,5 to 10 seconds	Orifice	Ø 4,5 mm
Connections	DIN 43650A ISO 4400/6952	Insulation	Thermal group H (200 °C)