



AIR AND GAS FLOAT TRAPS FA21.1 (SG iron ; 1/2" to 1" - DN 15 to 25)

DESCRIPTION

The FA21.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing. Equalizing (vent) and drain connections.
	BDV – Blowdown valve.
	AFZ – Anti-freeze device.
	FLL – Float lifting lever.

- USE: Compressed air and other non corrosive gases compatible with the construction. AVAILABLE MODELS: FA21.1-4,5, 10 and 14 - SG iron.
- SIZES: 1/2" to 1"; DN 15 to DN 25.
- CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-1/-2 PN 16. Flanged ASME B16.42/B16.5 Class 150.
- INSTALLATION: Inline horizontal or vertical installation. Angled horizontal or vertical installation. See IMI - Installation and maintenance instructions.
- FA21.1-4,5 4,5 bar MAX. ΔP: FA21.1-10 - 10 bar FA21.1-14 - 14 bar

CE MARKING – GROUP 2 (PED – European Directive)							
PN 16 Category								
1/2" to 1" – DN 15 to 25	SEP							

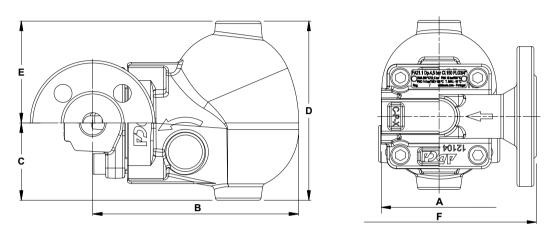


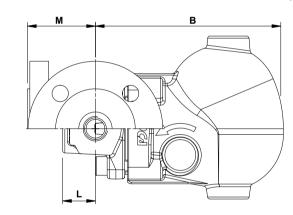
operating temperature: FPM / Viton valve sealing: 200 °C. Metal to metal sealing: 250 °C. Min. liquid specific weight: 0,75 kg/dm³ * Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42.

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	FLOW RATE CAPACITY (kg/h)												
MODEL	0175	DIFFERENTIAL PRESSURE (bar)											
MODEL	SIZE	0,5	1	1,5	2	4,5	7	10	12	14			
FA21.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	-	-	-	-			
FA21.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	-	-			
FA21.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139			





	DIMENSIONS (mm) – INLINE DESIGN												
			PN	16	CLASS 150								
SIZE	Α	В	с	D	E	Н*	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)		
1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8		
3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1		
1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2		

	DIMENSIONS (mm) – ANGLED DESIGN														
THREADED										PN 16			CLASS 150		
SIZE	В	с	D	E	Н*	I	L	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)	
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,9	95	58	6,5	100	63	6	
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,9	95	58	7	100	63	6,4	
1" – DN 25	160	60	139	79	3/8"	65	28	4,9	95	58	7,5	100	63	6,9	
3/4" – DN 20	160 160	60 60	139 139	79 79	3/8" 3/8"	65 65	28 28	4,9 4,9 4,9	95 95	58 58	6,5 7 7,5	100 100	63 63	6 6,4 6,9	

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these flanges or female NPT threads, these connections are female threaded NPT. onnections are female threaded ISO 228. In versions with ASM



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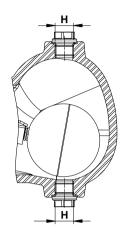
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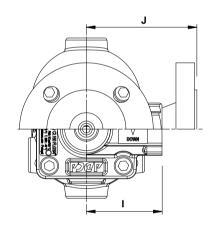
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Inline design

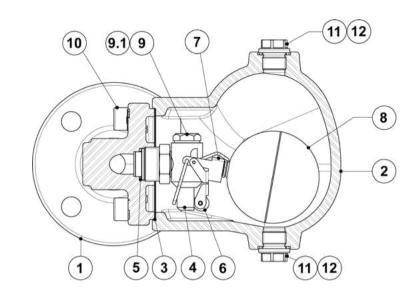


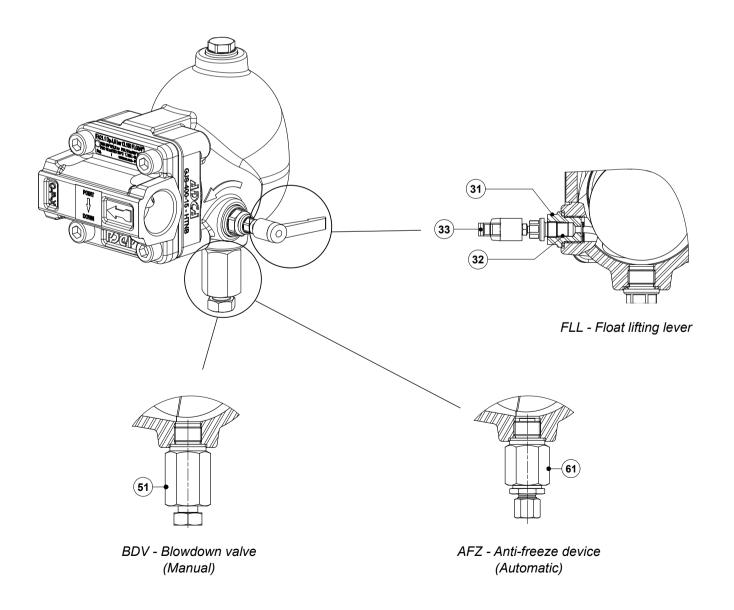
Angled design





MATERIALS





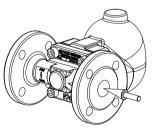


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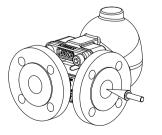


	MATERIAL	_S
POS. Nº	DESIGNATION	MATERIAL
	Body (inline flanged)	GJS-400-15 / 0.7040
1	Body (inline threaded)	P250GH / 1.0460
	Body (angled)	P250GH / 1.0460
2	Cover	GJS-400-15 / 0.7040
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.



IR - Horizontal from right to left





AR - Angled from right to front

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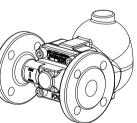
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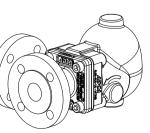
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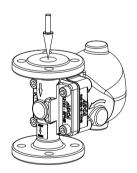
FLOW DIRECTION



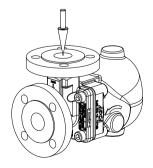
IL - Horizontal from left to right



AL - Angled from left to front



IT - Vertical from top to bottom



AT - Angled from top to front



ORDERING CODES	A21.1							
Model	FA211	2	V	XX	X	IR	Α	15
FA21.1 – GJS-400-15 / 0.7040 SG iron	FA211							
Differential pressure								
4,5 bar		2	1					
10 bar		3	1					
14 bar								
Valve sealing								
FPM / Viton (standard)			v	1				
Metal to metal	1							
Cover connections			1	1				
None				XX				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10				
Options				•				
If any, these have specific separate ordering codes, please refer to the appropria	te docume	ntation						
FLL - Float lifting lever								
None					Х]		
Lifting lever on the right side (when facing the steam trap body)					R]		
Lifting lever on the left side (when facing the steam trap body)					L]		
Flow direction]		
Inline horizontal from right to left (standard)						IR		
Inline horizontal from left to right						IL		
Inline vertical from top to bottom						ІТ		
Angled from right to front						AR		
Angled from left to front						AL		
Angled from top to front						AT		
Pipe connections						,		
Female threaded ISO 7 Rp							Α	
Female threaded NPT							С	
Flanged EN 1092-1/-2 PN 16							L	
Flanged ASME B16.42/B16.5 Class 150								
Size								
1/2" or DN 15								15
3/4" or DN 20								20
1" or DN 25								25
Special valves / Extra	s							
Full description or additional codes have to be added in case of a non-standard of	ombinatio	า						



DESCRIPTION

The FA25.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing. Equalizing (vent) and drain con BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.
USE: AVAILABLE	Compressed air and other non compatible with the construction
MODELS:	FA25.1-4,5 , 10 and 14 – SG iro
SIZES:	1"; DN 25.
CONNECTIONS:	Female threaded ISO 7 Rp or N Flanged EN 1092-1/-2 PN 16. Flanged ASME B16.42/B16.5 C
INSTALLATION:	Inline horizontal or vertical insta Angled horizontal or vertical ins See IMI – Installation an instructions.
ΜΑΧ. ΔΡ:	FA25.1-4,5 – 4,5 bar FA25.1-10 – 10 bar FA25.1-14 – 14 bar

CE MARKING – GROUP 2 (PED – European Directive)
PN 16	Category
1" – DN 25	SEP



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AIR AND GAS FLOAT TRAPS FA25.1 (SG iron ; 1" – DN 25)

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BODY L	BODY LIMTING CONDITIONS												
FLANGED PN 16 *	FLANGED CLASS 150 **	RELAT.											
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	TEMP.											
16 bar	16 bar	100 °C											
15,5 bar	14,8 bar	150 °C											
14,7 bar	13,9 bar	200 °C											
13,9 bar	12,1 bar	250 °C											

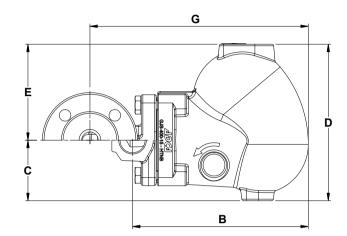
PMO – Max. operating press.: 14 bar; TMO – Maximum

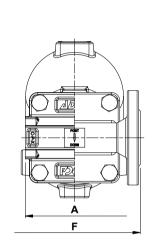
operating temperature: FPM / Viton valve sealing: 200 °C. Metal to metal sealing: 250 °C. Min. liquid specific weight: 0,75 kg/dm3. * Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42.

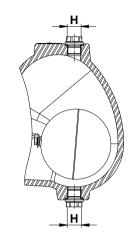




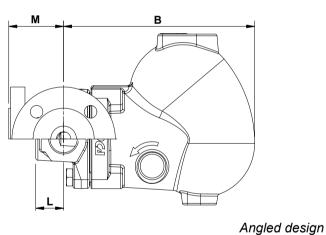
FLOW RATE CAPACITY (kg/h)													
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)											
MODEL		0,5	1	1,5	2	4,5	7	10	12	14			
FA25.1-4,5	1" – DN 25	941	1330	1630	1882	2823	-	-	-	-			
FA25.1-10	1" – DN 25	597	845	1035	1195	1793	2237	2674	-	-			
FA25.1-14	1" – DN 25	455	644	788	910	1366	1704	2036	2231	2409			

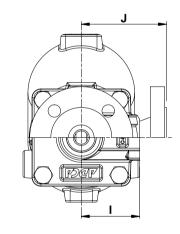








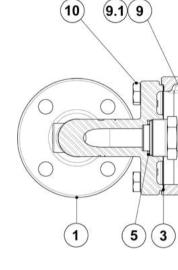


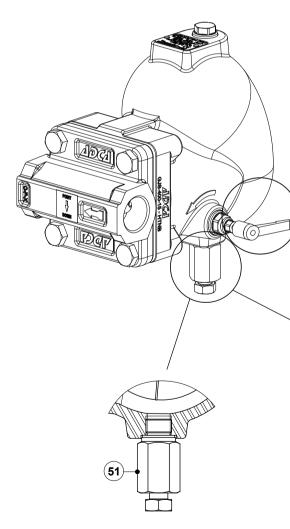


DIMENSIONS (mm) – INLINE DESIGN THREADED CLASS 150 PN 16 WEIGHT WEIGHT WEIGHT в F G G SIZE Α С D Ε Н* F (kg) (kg) (kg) 212 116 160 264 160 264 1" – DN 25 120 73 189 3/8" 8,9 12 11,9

DIMENSIONS (mm) – ANGLED DESIGN														
	PN 16			CLASS 150										
SIZE	В	С	D	E	H *	I	L	WGT. (kg)	J	м	WGT. (kg)	J	М	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges or female NPT threads, these connections are female threaded NPT.





BDV - Blowdown valve (Manual)



IS FA251.025 E 02.21

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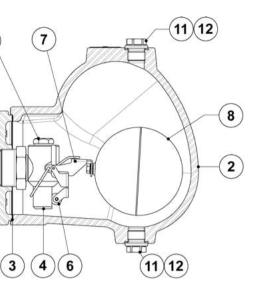
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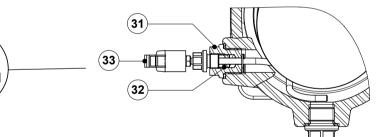
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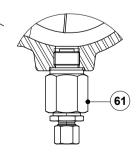
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MATERIALS





FLL - Float lifting lever



AFZ - Anti-freeze device (Automatic)

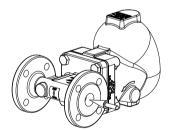


ISO 9001

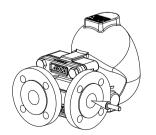
ORDERING CODES FA	A25.1							
Model	FA251	2	v	XX	X	IR	Α	2
FA25.1	FA251							
Differential pressure								
4,5 bar		2						
10 bar		3						
14 bar		4						
Valve sealing								
FPM / Viton (standard)			v					
Metal to metal			м					
Cover connections			_					
None				XX				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10				
(mandatory if any options are considered) Options								
If any, these have specific separate ordering codes, please refer to the appropriate	e docume	entation						
FLL - Float lifting lever								
None					x	-		
Lifting lever on the right side (when facing the steam trap body)								
Lifting lever on the left side (when facing the steam trap body)					L			
Flow direction								
Inline horizontal from right to left (standard)						IR		
Inline horizontal from left to right								
Inline vertical from top to bottom								
Angled from right to front						AR		
Angled from left to front						AL		
Angled from top to front						AT		
Pipe connections								
Female threaded ISO 7 Rp							Α	1
Female threaded NPT							С	1
Flanged EN 1092-1/-2 PN 16							L	1
Flanged ASME B16.42 / B16.5 Class 150							U	1
Size								1
1" or DN 25								2
Special valves / Extras								

MATERIALS					
OS. Nº	DESIGNATION	MATERIAL			
	Body (inline flanged)	GJS-400-15 / 0.7040			
1	Body (inline threaded)	P250GH / 1.0460			
	Body (angled)	P250GH / 1.0460			
2	Cover	GJS-400-15 / 0.7040			
3	* Gasket	Stainless steel / Graphite			
4	* Seat	AISI 303 / 1.4305			
5	* Gasket	Copper			
6	* Valve ball	AISI 316 / 1.4401; Viton			
7	* Lever	AISI 304 / 1.4301			
8	* Float	AISI 304 / 1.4301			
9	Plug	AISI 316L / 1.4404			
9.1	Gasket	Copper			
10	Bolts	Zinc plated steel			
11	Plug	AISI 316L / 1.4404			
12	** Gasket	Copper; AISI 304 / 1.4301			
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404			
32	Packing	Graphite			
33	Lever	Plastic			
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404			
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404			

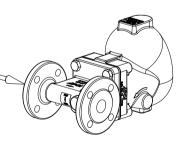
* Available spare parts; ** Not applicable in NPT version



IR - Horizontal from right to left

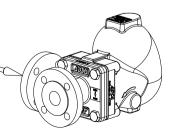


AR - Angled from right to front

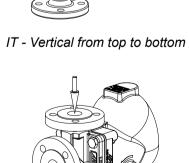


FLOW DIRECTION

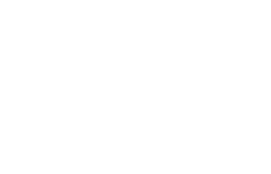
IL - Horizontal from left to right



AL - Angled from left to front



AT - Angled from top to front





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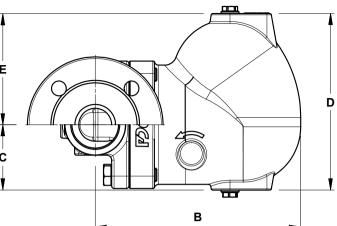
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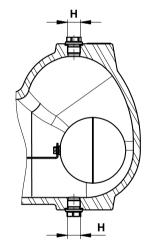
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	DIMENSIONS (mm)												
THREADED							PN 16		(CLASS 15	0		
SIZE	Α	в	с	D	E	H *	WEIGHT (kg)	F	В	WEIGHT (kg)	F	в	WEIGHT (kg)
11/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5

* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges or female NPT threads, these connections are female threaded NPT.

AIR AND GAS FLOAT TRAPS FA25.3 (SG iron ; 11/2" and 2" - DN 40 and 50)

DESCRIPTION

The FA25.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Equalizing (vent) and drain connections. BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.
USE: AVAILABLE	Compressed air and other non corrosive gases compatible with the construction.
MODELS:	FA25.3-4,5 , 10 and 14 – SG iron.
SIZES:	11/2" and 2"; DN 40 and DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-2 PN 16. Flanged ASME B16.42 Class 150.

INSTALLATION: Horizontal or vertical installation.

ΜΑΧ. ΔΡ:	FA25.3-4,5 - 4,5 bar
	FA25.3-10 – 10 bar
	FA25.3-14 – 14 bar

CE MARKING – GROUP 2 (PED – European Directive)							
PN 16	Category						
11/2" and 2" – DN 40 and 50	SEP						

BODY LIMITING CONDITIONS							
FLANGED PN 16 *	FLANGED CLASS 150 **	RELATED					
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	TEMP.					
16 bar	16 bar	100 °C					
15,5 bar	14,8 bar	150 °C					
14,7 bar	13,9 bar	200 °C					
13,9 bar	12,1 bar	250 °C					

PMO - Max. operating pressure: 14 bar. TMO – Max. operating temperature: 250 °C.

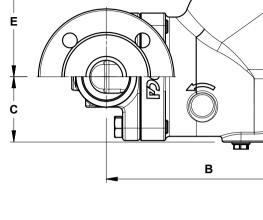
Min. liquid specific weight: 0,75 kg/dm³. * Acc. to EN 1092-2:2018; ** Acc. to ASME B16.42. Body limiting conditions PN 16 or below, depending on the type of connection adopted. PN 16 for threaded version.

FLOW RATE CAPACITY (kg/h)														
MODEL	SIZE	0175					DIFFERENTIAL PRESSURE (bar)							
MODEL	SIZE	0,5	1	1,5	2	4,5	7	10	12	14				
FA25.3-4,5	11/2" and 2" – DN 40 and 50	995	1450	1710	2000	2990	-	-	_	-				
FA25.3-10	11/2" and 2" – DN 40 and 50	505	720	850	1010	1600	1890	2300	_	_				
FA25.3-14	11/2" and 2" – DN 40 and 50	370	520	610	735	1150	1430	1620	1750	1980				



We reserve the right to change the design and material of this product without notice.







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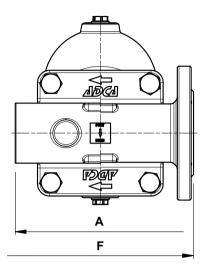
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ISO 9001

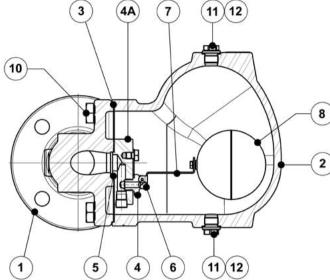


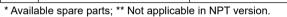


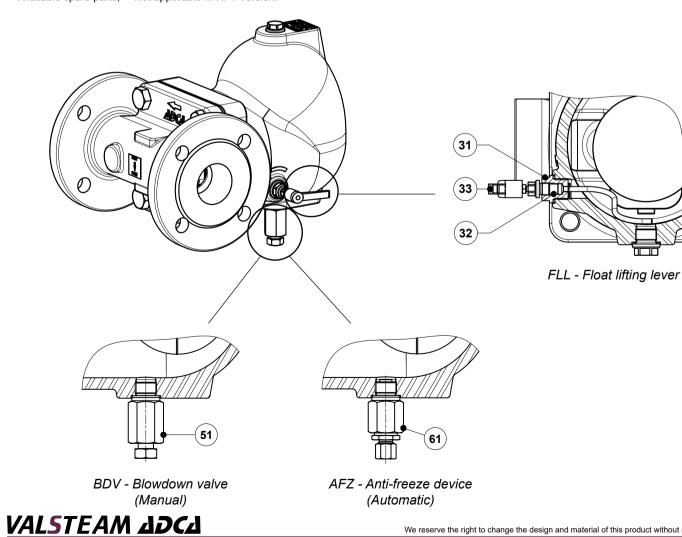
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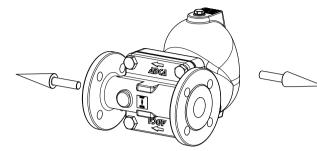
POS. Nº	DESIGNATION	MATERIAL
1	Body	GJS-400-15 / 0.7040
2	Cover	GJS-400-15 / 0.7040
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 410 / 1.4006
4A	Mounting plate	AISI 316 / 1.4401
5	* Gasket	Graphite
6	* Valve ball	AISI 440C / 1.4125
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
10	Bolts	Zinc plated steel
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

MATERIALS









R - Horizontal from right to left

ORDERING COL	DES FA25.3							
Model	FA253	2	М	XX	Х	IR	Α	40
FA25.3 – GJS-400-15 / 0.7040 SG iron	FA253							
Differential pressure	<u>.</u>	1						
4,5 bar		2						
10 bar		3						
14 bar		4]					
Valve sealing								
Metal to metal			М					
Cover connections								
None				XX				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10				
Options								
BDV and AFZ have specific separated ordering codes, please refer to the a	ppropriate docu	mentat	ion.					
FLL - Float lifting lever								
None					Х			
Lifting lever on the right side (when facing the steam trap body)					R			
Lifting lever on the left side (when facing the steam trap body)					L			
Flow direction								
Horizontal from right to left – standard						IR		
Horizontal from left to right						IL		
Vertical from top to bottom						IT		
Pipe connections								
Female threaded ISO 7 Rp							Α	
Female threaded NPT							С	
Flanged EN 1092-2 PN 16							L	
Flanged ASME B16.42 Class 150							U	
Size								
11/2" or DN 40								40
2" or DN 50								50
Special valves / E	Extras							
Full description or additional codes have to be added in case of a non-stand	lard combinatio	n						

VALSTEAM ADCA

IS FA253.040 E 02.21

We reserve the right to change the design and material of this product without notice.



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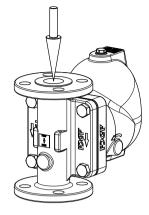
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(i)

FLOW DIRECTION







V - Vertical from top to bottom





AIR AND GAS FLOAT TRAPS FA31.1 (Carbon steel 1/2" – 1"; DN 15 – 25)

DESCRIPTION

The FA31.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing.
	Equalizing (vent) and drain connections.
	BDV – Blowdown valve.
	AFZ – Anti-freeze device.
	FLL – Float lifting lever.

- USE: Compressed air and other non corrosive gases compatible with the construction. AVAILABLE MODELS: FA31.1-4,5, 14, 10, 21 and 32 - carbon steel.
- SIZES: 1/2" to 1"; DN 15 to DN 25.
- CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 150 or 300. Socket weld (SW) ASME 16.11.
- INSTALLATION: Inline horizontal or vertical installation. Angled horizontal or vertical installation. See IMI - Installation and maintenance instructions.

ΜΑΧ. ΔΡ:	FA31.1-4,5	_	4,5 bar
	FA31.1-10	_	10 bar
	FA31.1-14	_	14 bar
	FA31.1-21	_	21 bar
	FA31.1-32	_	32 bar

CE MARKING – GROUP 2 (PED – European Directive)									
CLASS 150	PN 40	Category							
1/2" to 1" DN 15 to 25	_	SEP							
_	1/2" to 1" DN 15 to 25	1 (CE marked)							





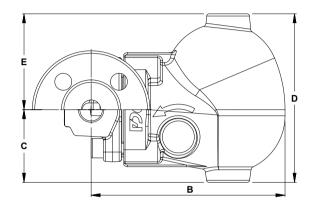


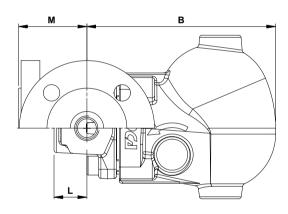
BODY LIMITING CONDITIONS								
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED						
ALLOWABLE ALLOWABLE TEMP. PRESSURE PRESSURE								
37,1 bar	17,7 bar	100 °C						
33,3 bar	14 bar	200 °C						
30,4 bar	12,1 bar	250 °C						
27,6 bar 10,2 bar 300 °C								
PMO – Maximum operating pressure: 32 bar. TMO – Maximum operating temperature: FPM / Viton valve sealing: 200 °C.								

Metal to metal sealing: 250 °C Min. liquid specific weight: 0,75 kg/dm³. * Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004. Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

LRQA CERTIFIED ISO 9001

	FLOW RATE CAPACITY (kg/h)													
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
MODEL		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA31.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	_	-	-	-	-	-	-	-
FA31.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	_	-	-	-	-	-
FA31.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139	_	-	-	-
FA31.1-21	1/2" to 1" – DN 15 to 25	154	219	268	309	464	579	693	759	820	876	1004	_	-
FA31.1-32	1/2" to 1" – DN 15 to 25	71	100	123	142	214	267	319	349	377	403	462	504	570





[DIMENSIONS (mm) – INLINE DESIGN													
			TI	HREADED	PN	40	CLAS	S 150	CLASS 300					
	SIZE	Α	В	С	D	E	Н*	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)
	1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8	150	6,1
	3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1	150	7,2
	1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2	160	7,9

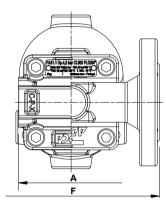
	DIMENSIONS (mm) – ANGLED DESIGN																
THREADED / SW										PN 40			LASS 1	50	CLASS 300		
SIZE	В	с	D	Е	Н*	I	L	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)	J	М	WGT. (kg)
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,9	95	58	6,5	95	58	6	95	58	6,5
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,9	95	58	7	95	58	6,4	95	58	7,5
1" – DN 25	160	60	139	79	3/8"	65	28	4,9	95	58	7,5	95	58	6,9	95	58	8
* As standard	in versio	ons with	FN flar	ndes or	female	ISO 7 F	In threa	ds thes	e conne	ections	are fema	ale three	aded IS	0 228 1	n versio	ons with	

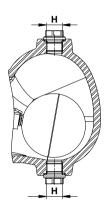
* As standard, in versions with EN flanges or female ISO 7 Rp threads, these co flanges, female NPT threads or SW, these connections are female threaded NPT. ections are female threaded ISO 228. In versions with ASME



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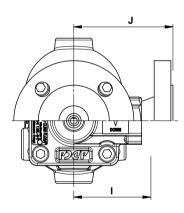
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(i)

Inline design



Angled design



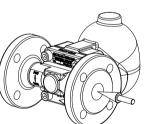


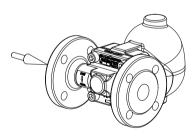


	MATERIAL	S				
OS. Nº	DESIGNATION	MATERIAL				
	Body (inline flanged)	A216 WCB / 1.0619				
1	Body (inline threaded)	P250GH / 1.0460				
	Body (angled)	P250GH / 1.0460				
2	Cover	A216 WCB / 1.0619				
3	* Gasket	Stainless steel / Graphite				
4	* Seat	AISI 303 / 1.4305				
5	* Gasket	Copper				
6	* Valve ball	AISI 316 / 1.4401; Viton				
7	* Lever	AISI 304 / 1.4301				
8	* Float	AISI 304 / 1.4301				
9	Plug	AISI 316L / 1.4404				
9.1	Gasket	Copper				
10	Bolts	Zinc plated steel				
11	Plug	AISI 316L / 1.4404				
12	** Gasket	Copper; AISI 304 / 1.4301				
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404				
32	Packing	Graphite				
33	Lever	Plastic				
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404				
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404				

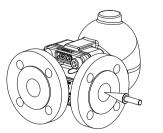
* Available spare parts; ** Not applicable in NPT version.

FLOW DIRECTION





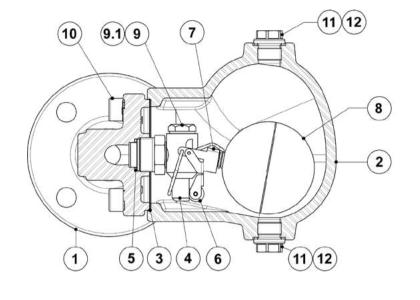
IR - Horizontal from right to left

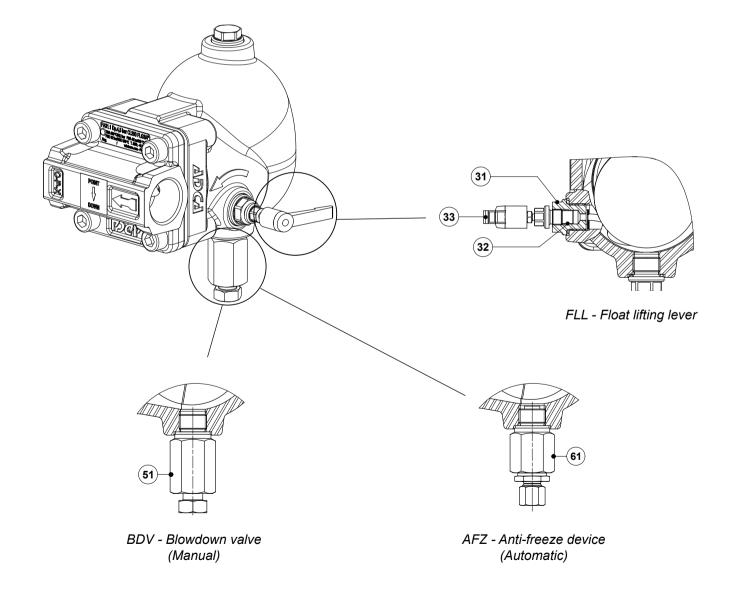




AR - Angled from right to front







VALSTEAM ADCA

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IS FA311.025 E 00.21





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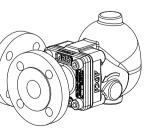
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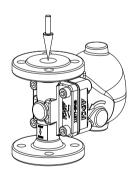
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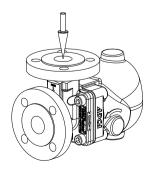
IL - Horizontal from left to right



AL - Angled from left to front



IT - Vertical from top to bottom



AT - Angled from top to front





ISO 9001	

DESCRIPTION

The FA35.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge. Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in

relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing. Equalizing (vent) and drain con BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.					
USE:	Compressed air and other nor compatible with the constructio					
AVAILABLE MODELS:	FA35.1-4,5 , 10, 14, 21 and 32					
SIZES:	1"; DN 25.					
CONNECTIONS:	Female threaded ISO 7 Rp or I Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 15 Socket weld (SW) ASME 16.11					
INSTALLATION:	Inline horizontal or vertical insta Angled horizontal or vertical ins See IMI – Installation ar instructions.					
ΜΑΧ. ΔΡ:	FA35.1-4,5 – 4,5 bar FA35.1-10 – 10 bar FA35.1-14 – 14 bar FA35.1-21 – 21 bar FA35.1-32 – 32 bar					

CE MARKING – GROUP 2 (PED – European Directive)									
CLASS 150	PN 40	Category							
1" – DN 25	_	SEP							
_	1" – DN 25	1 (CE marked)							

ORDERING CODES	FA31.1								
Model	FA311	2	v	XX	X	IR	Α	15	
FA31.1 – carbon steel	FA311								
Differential pressure									
4,5 bar		2							
10 bar		3							
14 bar		4							
21 bar		5							
32 bar		7							
Valve sealing									
FPM / Viton (standard)			v						
Metal to metal			М						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10					
Options									
If any, these have specific separate ordering codes, please refer to the appropri	ate docume	ntation							
FLL - Float lifting lever									
None					X				
Lifting lever on the right side (when facing the steam trap body)					R				
Lifting lever on the left side (when facing the steam trap body)					L				
Flow direction									
Inline horizontal from right to left (standard)						IR	ļ		
Inline horizontal from left to right						IL			
Inline vertical from top to bottom						ІТ			
Angled from right to front						AR			
Angled from left to front						AL			
Angled from top to front						AT			
Pipe connections									
Female threaded ISO 7 Rp							A		
Female threaded NPT							С		
Socket weld (SW) ASME 16.11							н		
Flanged EN 1092-1 PN 40							N		
Flanged ASME B16.5 Class 150							U	_	
Flanged ASME B16.5 Class 300							V	-	
Size									
1/2" or DN 15								15	
3/4" or DN 20								20	
1" or DN 25								25	
Special valves / Extr	as								
Full description or additional codes have to be added in case of a non-standard	combination	۱							E



IS FA311.025 E 00.21



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AIR AND GAS FLOAT TRAPS FA35.1 (Carbon steel 1"; DN 25)

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2 – carbon steel.

NPT.

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BODY LIMITING CONDITIONS										
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED								
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	TEMP.								
37,1 bar	17,7 bar	100 °C								
33,3 bar	14 bar	200 °C								
30,4 bar	12,1 bar	250 °C								
27,6 bar	10,2 bar	300 °C								

PMO - Maximum operating pressure: 32 bar. TMO – Maximum operating temperature: FPM / Viton valve sealing: 200 °C. Metal to metal sealing: 250 °C Min. liquid specific weight: 0,75 kg/dm3. * Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004. Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

MODEL

FA35.1-4,5

FA35.1-10

FA35.1-14

FA35.1-21

FA35.1-32

SIZE

1" – DN 25

1" – DN 25

1" – DN 25

1" – DN 25



21

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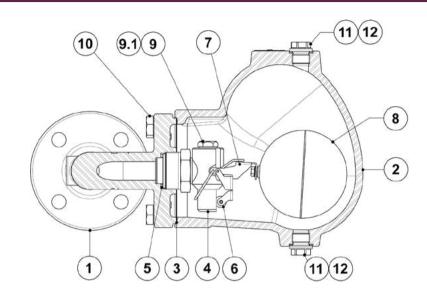
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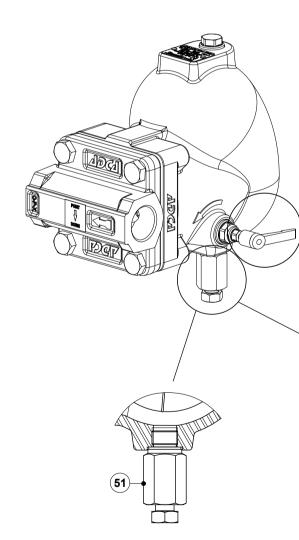
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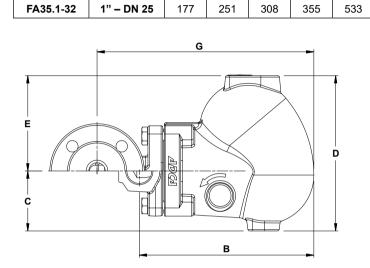
1152







BDV - Blowdown valve (Manual)



0,5

941

597

455

242

1

1330

845

644

342

1,5

1630

1035

788

419

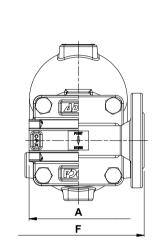
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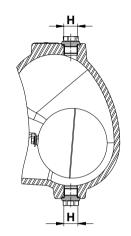
1882

1195

910

484





32

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1423

25

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1257

Inline design

FLOW RATE CAPACITY (kg/h)

4,5

2823

1793

1366

726

7

_

2237

1704

906

665

DIFFERENTIAL PRESSURE (bar)

10

_

2674

2036

1082

795

12

_

_

2231

1186

871

14

_

_

2409

1281

941

16

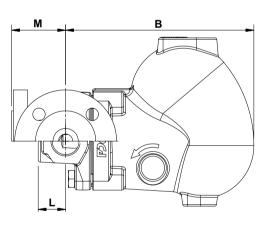
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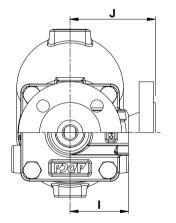
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Angled design

	DIMENSIONS (mm) – INLINE DESIGN																
THREADED / SW PN						PN 40			С	CLASS 150			CLASS 300				
	SIZE	Α	в	С	D	E	H *	WGT. (kg)	F	G	WGT. (kg)	F	G	WGT. (kg)	F	G	WGT. (kg)
	1" – DN 25	120	212	73	189	116	3/8"	8,9	160	264	12	160	264	11,9	160	264	12,6

	DIMENSIONS (mm) – ANGLED DESIGN																
THREADED / SW							PN 40			CLASS 150			CLASS 300				
SIZE	В	С	D	E	Н*	I	L	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5	110	76	11,7

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



IS FA351.025 E 01.21





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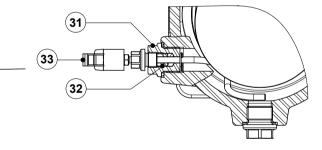
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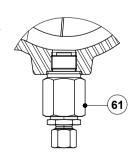
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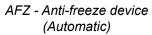
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FLL - Float lifting lever





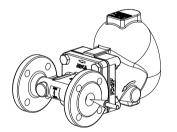


LRQ/
ISO 900

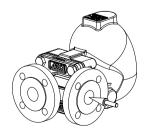
ORDERING CODES F	-A35.1							
Model	FA351	2	v	XX	х	IR	Α	25
FA35.1 – carbon steel	FA351							
Differential pressure								
4,5 bar		2						
10 bar		3						
14 bar		4						
21 bar		5						
32 bar		7						
Valve sealing								
FPM / Viton (standard)			v					
Metal to metal			м					
Cover connections								
None				XX				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10				
Options								
If any, these have specific separate ordering codes, please refer to the appropriat	te docume	ntation						
FLL - Float lifting lever								
None					Х			
Lifting lever on the right side (when facing the steam trap body)					R			
Lifting lever on the left side (when facing the steam trap body)					L			
Flow direction								
Inline horizontal from right to left (standard)						IR		
Inline horizontal from left to right						IL		
Inline vertical from top to bottom						ІТ		
Angled from right to front						AR		
Angled from left to front						AL		
Angled from top to front						AT		
Pipe connections								
Female threaded ISO 7 Rp							Α	
Female threaded NPT							С	
Socket weld (SW) ASME 16.11							н	
Flanged EN 1092-1 PN 40							N	
Flanged ASME B16.5 Class 150							U	
Flanged ASME B16.5 Class 300							v	
Size								
1" or DN 25								25
Special valves / Extras	6							

	MATERIALS									
POS. Nº	DESIGNATION	MATERIAL								
	Body (inline flanged)	A216 WCB / 1.0619								
1	Body (inline threaded)	P250GH / 1.0460								
	Body (angled)	P250GH / 1.0460								
2	Cover	A216 WCB / 1.0619								
3	* Gasket	Stainless steel / Graphite								
4	* Seat	AISI 303 / 1.4305								
5	* Gasket	Copper								
6	* Valve ball	AISI 316 / 1.4401; Viton								
7	* Lever	AISI 304 / 1.4301								
8	* Float	AISI 304 / 1.4301								
9	Plug	AISI 316L / 1.4404								
9.1	Gasket	Copper								
10	Bolts	Zinc plated steel								
11	Plug	AISI 316L / 1.4404								
12	** Gasket	Copper; AISI 304 / 1.4301								
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404								
32	Packing	Graphite								
33	Lever	Plastic								
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404								
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404								

* Available spare parts; ** Not applicable in NPT version.



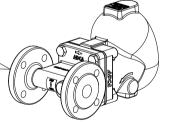
IR - Horizontal from right to left



AR - Angled from right to front



FLOW DIRECTION



IL - Horizontal from left to right



AL - Angled from left to front



IT - Vertical from top to bottom

AT - Angled from top to front



We reserve the right to change the design and material of this product without notice.

IS FA351.025 E 01.21





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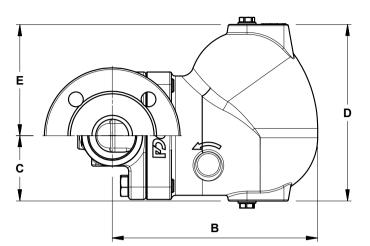
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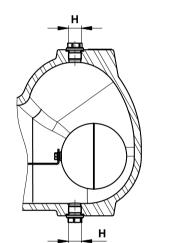
(i)











	DIMENSIONS (mm)															
THREADED / SW						PN 40			CLASS 150			CLASS 300				
SIZE	Α	в	С	D	E	Н*	WGT. (kg)	F	В	WGT. (kg)	F	В	WGT. (kg)	F	в	WGT. (kg)
11/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2	230	250	21,5
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5	230	250	23,2

* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.

AIR AND GAS FLOAT TRAPS FA35.3 (Carbon steel 11/2" - 2"; DN 40 - 50)

DESCRIPTION

The FA35.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Equalizing (vent) and drain connections. BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.
USE:	Compressed air and other non corrosive gases compatible with the construction.
AVAILABLE MODELS:	FA35.3-4,5 , 10 , 14 , 21 and 32 – carbon steel.

SIZES:	11/2" to 2"; DN 40 to DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 150 or 300. Socket weld (SW) ASME B16.11.

INSTALLATION: Horizontal or vertical installation.

ΜΑΧ. ΔΡ:	FA35.3-4,5	_	4,5 bar
	FA35.3-10	_	10 bar
	FA35.3-14	_	14 bar
	FA35.3-21	_	21 bar
	FA35.3-32	_	32 bar

CE MARKING – GROUP 2 (PED – European Directive)									
CLASS 150	PN 40	Category							
11/2" to 2" – DN 40 to 50	-	SEP							
_	11/2" to 2" - DN 40 to 50	1 (CE marked)							

BODY LIMITING CONDITIONS								
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED						
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	TEMP.						
40 bar	17,7 bar	100 °C						
40 bar	14 bar	200 °C						
39 bar	12,1 bar	250 °C						
35,2 bar	10,2 bar	300 °C						

PMO - Max. operating pressure: 32 bar. TMO – Max. operating temperature: 250 °C.

Min. liquid specific weight: 0,75 kg/dm³.

* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004. Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded, SW and BW versions.

	FLOW RATE CAPACITY (kg/h)													
MODEL	SIZE		DIFFERENTIAL PRESSURE (bar)											
		0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA35.3-4,5	11/2" to 2" – DN 40 to 50	995	1450	1710	2000	2990	-	-	-	-	-	-	-	-
FA35.3-10	11/2" to 2" – DN 40 to 50	505	720	850	1010	1600	1890	2300	-	_	_	_	-	-
FA35.3-14	11/2" to 2" – DN 40 to 50	370	520	610	735	1150	1430	1620	1750	1980	-	_	_	_
FA35.3-21	11/2" to 2" – DN 40 to 50	305	430	515	600	900	1160	1435	1590	1620	1760	1995	_	-
FA35.3-32	11/2" to 2" – DN 40 to 50	175	230	290	340	505	625	745	815	900	955	1125	1250	1480

VALSTEAM ADCA

We reserve the right to change the design and material of this product without notice.





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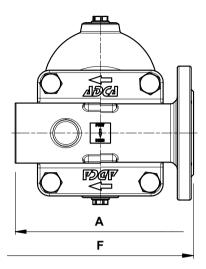
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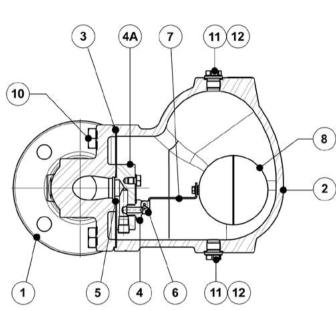


ISO 9001





	MATERIALS								
POS. Nº	DESIGNATION	MATERIAL							
1	Body	A216 WCB / 1.0619							
2	Cover	A216 WCB / 1.0619							
3	* Gasket	Stainless steel / Graphite							
4	* Seat	AISI 410 / 1.4006							
4A	Mounting plate	AISI 316 / 1.4401							
5	* Gasket	Graphite							
6	* Valve ball	AISI 440C / 1.4125							
7	* Lever	AISI 304 / 1.4301							
8	* Float	AISI 304 / 1.4301							
10	Bolts	Zinc plated steel							
11	Plug	AISI 316L / 1.4404							
12	** Gasket	Copper; AISI 304 / 1.4301							
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404							
32	Packing	Graphite							
33	Lever	Plastic							
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404							
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404							

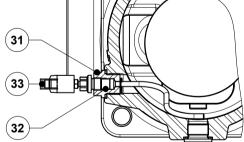


R - Horizontal from right to left

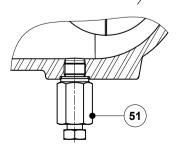
ORDERING COD	ES FA35.3								
Model	FA353	2	м	XX	Х	IR	Α	40	
FA35.3 – A216 WCB / 1.0619 carbon steel	FA353								
Differential pressure		1							
4,5 bar		2							
10 bar		3							
14 bar		4]						
21 bar		5]						
32 bar		7]						
Valve sealing		,	1						
Metal to metal			м						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10					
Options									
BDV and AFZ have specific separated ordering codes, please refer to the ap	propriate docu	mentat	ion.						
FLL - Float lifting lever									
None					Х				
Lifting lever on the right side (when facing the steam trap body)					R				
Lifting lever on the left side (when facing the steam trap body)					L				
Flow direction									
Horizontal from right to left – standard						IR			
Horizontal from left to right						IL			
Vertical from top to bottom						IT			
Pipe connections									
Female threaded ISO 7 Rp							Α		
Female threaded NPT							С		
Socket weld (SW) ASME B16.11							Н		
Flanged EN 1092-1 PN 40							Ν		
Flanged ASME B16.5 Class 150							U		
Flanged ASME B16.5 Class 300							v		
Size									
11/2" or DN 40								40	
2" or DN 50								50	
Special valves / E	xtras								
Full description or additional codes have to be added in case of a non-standa	ard combinatio	n							Е

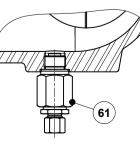


11	Plug	AISI 316L / 1.4404	
12	** Gasket	Copper; AISI 304 / 1.4301	
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404	
32	Packing	Graphite	
33	Lever	Plastic	
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404	
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404	



FLL - Float lifting lever





BDV - Blowdown valve (Manual)

AFZ - Anti-freeze device (Automatic)

VALSTEAM ADCA

We reserve the right to change the design and material of this product without notice.

IS FA353.040 E 01.21





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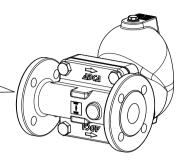
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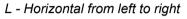
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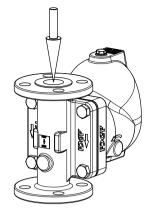
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FLOW DIRECTION







V - Vertical from top to bottom









DESCRIPTION

The FA16SS series are fully automatic ball float traps, extremely compact in dimension and light in weight, specially designed for draining water from compressed air lines.

Usual applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Corrosion resistant. Replaceable internal parts. Modulating discharge. Unaffected by sudden or wide load and pressure changes.

OPTIONS:	Compression fitting. Hand purging knob.
USE:	Compressed air and non corrosive gases compatible with the construction.
AVAILABLE MODELS:	FA16SS – stainless steel.
SIZES:	1/2" and 3/4".
CONNECTIONS:	Female threaded ISO 7 Rp or NPT. 1/2" or 3/4" vertical inlet (top to bottom). 1/2" vertical outlet.
INSTALLATION:	Vertical installation. It must be installed absolutely vertically at the points in the plant where the condensate tends to collect. The drain should be piped to a safe position. See IMI – Installation and maintenance

 APPLICATION LIMITS

 Minimum liquid specific weight
 0,75 kg/dm³

 Maximum working differential pressure
 14 bar

instructions.

CE MARKING – GROUP 2 (PED – European Directive)							
PN 16	Category						
1/2" to 3/4"	SEP						

BODY LIMITING CONDITIONS							
THREADED PN 16	RELATED TEMPERATURE						
ALLOW. PRESS.	TEMPERATURE						
16 bar	100 °C						
14,5 bar	150 °C						
13,4 bar	200 °C						
12,7 bar	250 °C						
PMO – Max. operating	pressure: 14 bar;						

With hand purging knob

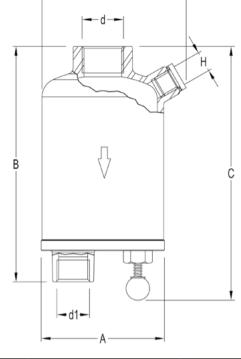
TMO – Max. operating temperature: 180 °C.

	FLOW RATE CAPACITY (kg/h)													
MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)												
		0,5	1	1,5	2	3	4	6	7	8	9	10	12	14
FA16SS	1/2" to 3/4"	120	145	180	190	230	250	300	330	340	360	380	400	430

VALSTEAM ADCA

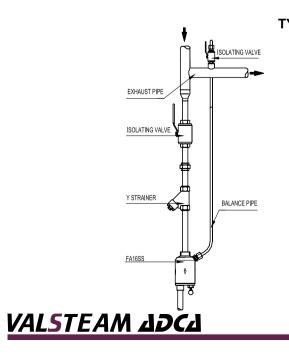
We reserve the right to change the design and material of this product without notice.





	MATER	IALS		
POS. Nº	DESIGNATION	MATERIAL		
1	Body	A351 CF8M / 1.4 AISI 316 / 1.44		
2	2 Cover A351			
3	* O-ring	NBR		
4	* Seat	AISI 316 / 1.44		
5	* Valve	Viton		
6	* Lever	AISI 304 / 1.43		
7	* Float	AISI 304 / 1.43		
8	Balance pipe connection	A351 CF8M / 1.4 AISI 316 / 1.44		
8A	** Compression fitting	Fe/Zn 12 – ISO		
9	** Hand purging knob	AISI 304 / 1.43		
* Availa	hle snare parts ** Optional aga	inst extra price		

* Available spare parts. ** Optional, against extra price.





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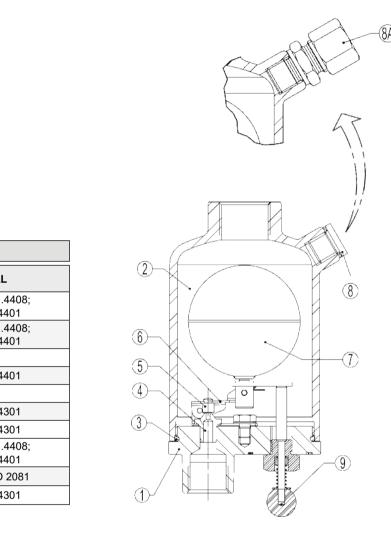
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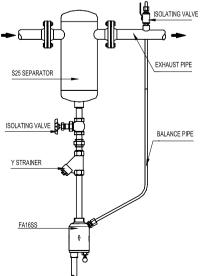
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	DIMENSIONS (mm)										
SIZE	d	d1	А	в	с	E	н	WEIGHT (kg)			
/2"	1/2"	1/2"	80	151	163	92	1/4"	1,6			
8/4"	3/4"	1/2"	80	151	163	92	1/4"	1,6			



TYPICAL INSTALLATION

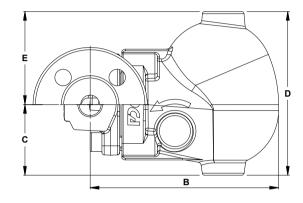


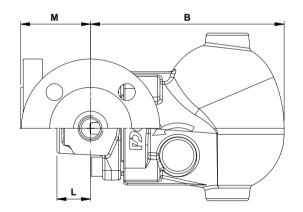
IS 2.105 E 10.08





	FLOW RATE CAPACITY (kg/h)													
MODEL	0175		DIFFERENTIAL PRESSURE (bar)											
MODEL	SIZE	0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA41.1-4,5	1/2" to 1" – DN 15 to 25	455	644	788	910	1366	-	-	-	-	-	-	-	-
FA41.1-10	1/2" to 1" – DN 15 to 25	285	403	494	570	856	1068	1276	-	-	-	-	-	-
FA41.1-14	1/2" to 1" – DN 15 to 25	215	304	372	430	645	805	962	1054	1139	-	-	-	-
FA41.1-21	1/2" to 1" – DN 15 to 25	154	219	268	309	464	579	693	759	820	876	1004	_	-
FA41.1-32	1/2" to 1" – DN 15 to 25	71	100	123	142	214	267	319	349	377	403	462	504	570





				DI	MENSION	S (mm) –		ESIGN					
	THREADED / SW						PN 40		CLASS 150		CLASS 300		
SIZE	Α	В	С	D	E	H *	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)	F	WEIGHT (kg)
1/2" – DN 15	95	160	60	139	79	3/8"	4,9	150	6,2	150	5,8	150	6,1
3/4" – DN 20	95	160	60	139	79	3/8"	4,8	150	6,7	150	6,1	150	7,2
1" – DN 25	95	160	60	139	79	3/8"	4,7	160	7,4	160	7,2	160	7,9

					D	IMENSI	ONS (n	1m) – Al	NGLED	DESIG	N						
		т	HREAD	ED / SV	v				PN 40			CLASS 150			CLASS 300		
SIZE	В	С	D	Е	Н*	I	L	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)
1/2" – DN 15	160	60	139	79	3/8"	65	28	4,8	95	58	6,5	100	63	6	105	68	6,5
3/4" – DN 20	160	60	139	79	3/8"	65	28	4,8	95	58	7	100	63	6,4	110	73	7,5
1" – DN 25	160	60	139	79	3/8"	65	28	4,8	95	58	7,5	100	63	6,9	110	73	8
* As standard	in versi	one with	EN fla	ndes or	female		n three	de thes		ections	are fem	ale three	aded IS	0 228 1	n versio	ne with	

dard, in versions with EN flanges or female ISO 7 Rp threads, these conn tions are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



AIR AND GAS FLOAT TRAPS FA41.1 (Stainless steel 1/2" - 1"; DN 15 - 25)

DESCRIPTION

The FA41.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

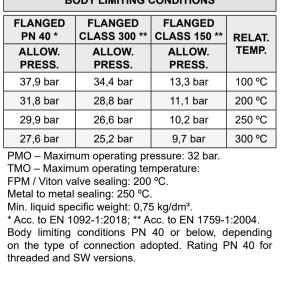
Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing.
	Equalizing (vent) and drain connections.
	BDV – Blowdown valve.
	AFZ – Anti-freeze device.
	FLL – Float lifting lever.

- USE: Compressed air and other non corrosive gases compatible with the construction. AVAILABLE MODELS: FA41.1-4,5, 10, 14, 21 and 32 - stainless steel.
- SIZES: 1/2" to 1"; DN 15 to DN 25.
- CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 150 or 300. Socket weld (SW) ASME 16.11.
- INSTALLATION: Inline horizontal or vertical installation. Angled horizontal or vertical installation. See IMI - Installation and maintenance instructions.

ΜΑΧ. ΔΡ:	FA41.1-4,5	_	4,5 bar
	FA41.1-10	_	10 bar
	FA41.1-14	_	14 bar
	FA41.1-21	_	21 bar
	FA41.1-32	_	32 bar

CE MARKING - G	ROUP 2 (PED – Eu	ropean Directive)
CLASS 150	PN 40	Category
1/2" to 1" DN 15 to 25	-	SEP
-	1/2" to 1" DN 15 to 25	1 (CE marked)



We reserve the right to change the design and material of this product without notice.

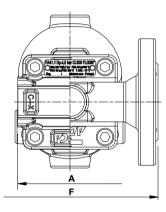
IS FA411.025 E 00.21

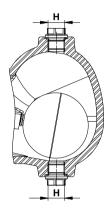
В	ODY LIMITI
FLANGED PN 40 *	FLANGE CLASS 30
ALLOW. PRESS.	ALLOW PRESS
37,9 bar	34,4 ba

FING CONDITIONS

VALSTEAM ADCA







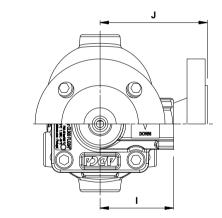
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Inline design



Angled design

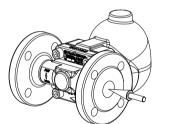


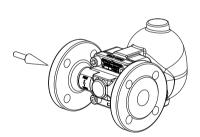
ADCA



	MA	TERIALS
POS. Nº	DESIGNATION	MATERIAL
	Body (inline flanged)	A351 CF8M / 1.4408
1	Body (inline threaded)	AISI 316L / 1.4404
	Body (angled)	AISI 316L / 1.4404
2	Cover	A351 CF8M / 1.4408
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Stainless steel A2-70
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

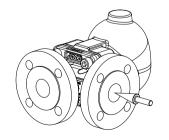
* Available spare parts; ** Not applicable in NPT version.

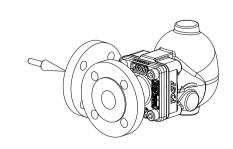




IR - Horizontal from right to left

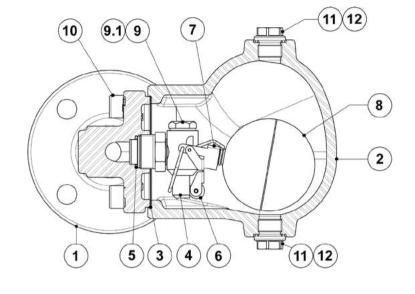


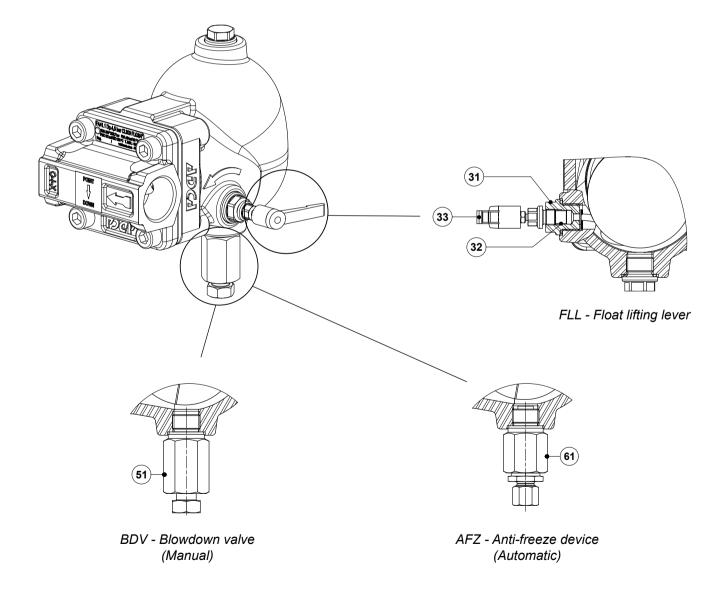




AR - Angled from right to front

VALSTEAM ADCA







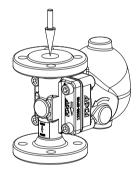
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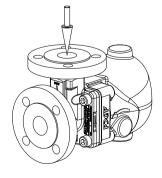
FLOW DIRECTION

IL - Horizontal from left to right

AL - Angled from left to front



IT - Vertical from top to bottom



AT - Angled from top to front

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ISO 9001	

AIR AND GAS FLOAT TRAPS FA45.1 (Stainless steel 1"; DN 25)

DESCRIPTION

The FA45.1 is a series of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Metal to metal sealing. Equalizing (vent) and drain con BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.
USE:	Compressed air and other non compatible with the construction
AVAILABLE MODELS:	FA45.1-4,5 , 10, 14, 21 and 32
SIZES:	1"; DN 25.
CONNECTIONS:	Female threaded ISO 7 Rp or N Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 15 Socket weld (SW) ASME 16.11
INSTALLATION:	Inline horizontal or vertical insta Angled horizontal or vertical ins See IMI – Installation an instructions.
ΜΑΧ. ΔΡ:	FA45.1-4,5 – 4,5 bar FA45.1-10 – 10 bar FA45.1-14 – 14 bar FA45.1-21 – 21 bar FA45.1-32 – 32 bar

CE MARKING – G	CE MARKING – GROUP 2 (PED – European Directive)						
CLASS 150	PN 40	Category					
1" – DN 25	-	SEP					
_	1" – DN 25	1 (CE marked)					

ORDERING CODE	S FA41.1								
Model	FA411	2	V	XX	X	IR	Α	15	
FA41.1 – stainless steel	FA411								
Differential pressure		1							
4,5 bar		2]						
10 bar		3]						
14 bar		4]						
21 bar		5]						
32 bar		7]						
Valve sealing									
FPM / Viton (standard)			v						
Metal to metal			м						
Cover connections									
None				xx					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10					
Options									
If any, these have specific separate ordering codes, please refer to the approp	riate docume	entation							
FLL - Float lifting lever									
None					X				
Lifting lever on the right side (when facing the steam trap body)					R				
Lifting lever on the left side (when facing the steam trap body)			-		L				
Flow direction									
Inline horizontal from right to left (standard)						IR			
Inline horizontal from left to right						IL			
Inline vertical from top to bottom						IT			
Angled from right to front						AR			
Angled from left to front						AL			
Angled from top to front						AT			
Pipe connections									
Female threaded ISO 7 Rp							Α	-	
Female threaded NPT							С		
Socket weld (SW) ASME 16.11							Н		
Flanged EN 1092-1 PN 40							N		
Flanged ASME B16.5 Class 150							U		
Flanged ASME B16.5 Class 300							V		
Size								<u> </u>	
1/2" or DN 15								15	
3/4" or DN 20								20	
1" or DN 25								25	
Special valves / Ext	ras								
Full description or additional codes have to be added in case of a non-standard	d combinatio	n							Е

VALSTEAM ADCA

VALSTEAM ADCA

IS FA411.025 E 00.21



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2 – stainless steel.

NPT.

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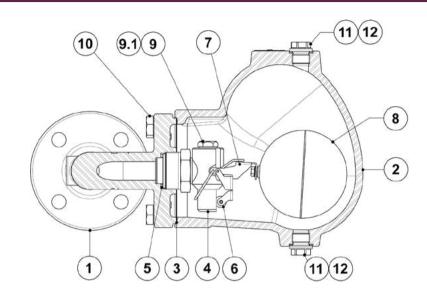


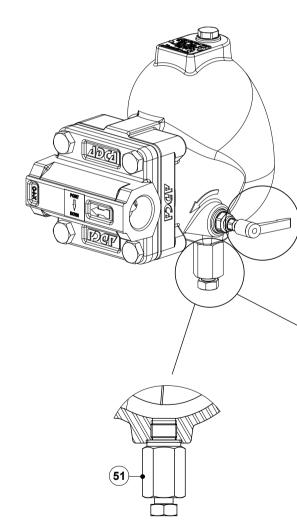
B	BODY LIMITING CONDITIONS										
FLANGED PN 40 *	FLANGED CLASS 300 **	FLANGED CLASS 150 **	RELAT.								
ALLOW. PRESS.	ALLOW. PRESS.	ALLOW. PRESS.	TEMP.								
37,9 bar	34,4 bar	13,3 bar	100 °C								
31,8 bar	28,8 bar	11,1 bar	200 °C								
29,9 bar	26,6 bar	10,2 bar	250 °C								
27,6 bar	25,2 bar	9,7 bar	300 °C								

PMO – Maximum operating pressure: 32 bar. TMO – Maximum operating temperature: FPM / Viton valve sealing: 200 °C. Metal to metal sealing: 250 °C. Min. liquid specific weight: 0,75 kg/dm³. * Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004. Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.



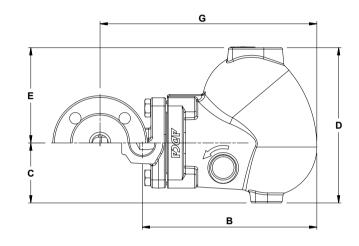


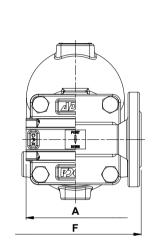


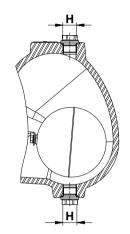


BDV - Blowdown valve (Manual)

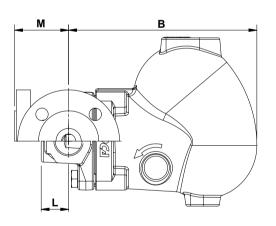
				F	LOWR	ATE CAP	ACITY (k	(g/h)						
MODEL	DIFFERENTIAL PRESSURE (bar)													
MODEL	SIZE	0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA45.1-4,5	1" – DN 25	941	1330	1630	1882	2823	-	-	-	-	-	-	-	—
FA45.1-10	1" – DN 25	597	845	1035	1195	1793	2237	2674	-	-	_	-	-	_
FA45.1-14	1" – DN 25	455	644	788	910	1366	1704	2036	2231	2409	_	-	-	-
FA45.1-21	1" – DN 25	242	342	419	484	726	906	1082	1186	1281	1369	1569	-	-
FA45.1-32	1" – DN 25	177	251	308	355	533	665	795	871	941	1006	1152	1257	1423

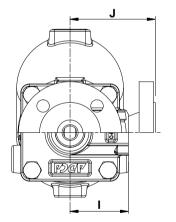






Inline design





Angled design

					DI	MENSIO	NS (mm) – INLII	NE DES	IGN						
THREADED / SW PN 40							CLASS 150 CLASS				LASS 3	300				
SIZE	Α	В	С	D	E	H *	WGT. (kg)	F	G	WGT. (kg)	F	G	WGT. (kg)	F	G	WGT. (kg)
1" – DN 25	120	212	73	189	116	3/8"	8,9	160	264	12	160	264	11,9	160	264	12,6

					D	IMENSI	ONS (n	nm) – Al	NGLED	DESIG	N						
THREADED / SW							PN 40			CLASS 150			CLASS 300				
SIZE	В	С	D	Е	Н*	I	L	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)	J	м	WGT. (kg)
1" – DN 25	212	73	189	116	3/8"	65	31	8,4	95	61	11	100	66	10,5	110	76	11,7

* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.



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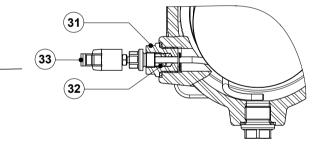
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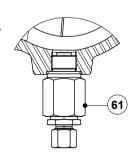
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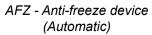
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FLL - Float lifting lever





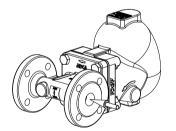


LRQ/
ISO 900

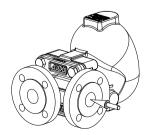
Model	FA451	2	V	XX	X	IR	Α	25
FA45.1 – stainless steel	FA451							
Differential pressure	I							
4,5 bar		2	1					
10 bar		3	1					
14 bar		4	1					
21 bar		5	1					
32 bar		7	1					
Valve sealing		1	1					
FPM / Viton (standard)			v					
Metal to metal			м					
Cover connections								
None				ХХ				
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10				
Options								
If any, these have specific separate ordering codes, please refer to the app	propriate docume	ntation	I.					
FLL - Float lifting lever								
None					Х]		
Lifting lever on the right side (when facing the steam trap body)					R]		
Lifting lever on the left side (when facing the steam trap body)					L]		
Flow direction								
Inline horizontal from right to left (standard)						IR		
Inline horizontal from left to right						IL		
Inline vertical from top to bottom						IT		
Angled from right to front						AR		
Angled from left to front						AL		
Angled from top to front						AT		
Pipe connections								
Female threaded ISO 7 Rp							Α	
Female threaded NPT							С	
Socket weld (SW) ASME 16.11							н	
Flanged EN 1092-1 PN 40							N	
Flanged ASME B16.5 Class 150							U	
Flanged ASME B16.5 Class 300							v	
Size								
1" or DN 25								25

	MATERIA	LS
POS. Nº	DESIGNATION	MATERIAL
	Body (inline flanged)	A351 CF8M / 1.4408
1	Body (inline threaded)	AISI 316L / 1.4404
	Body (angled)	AISI 316L / 1.4404
2	Cover	A351 CF8M / 1.4408
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9.1	Gasket	Copper
10	Bolts	Stainless steel A2-70
11	Plug	AISI 316L / 1.4404
12	** Gasket	Copper; AISI 304 / 1.4301
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404
32	Packing	Graphite
33	Lever	Plastic
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404

* Available spare parts; ** Not applicable in NPT version.

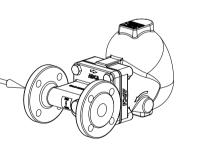


IR - Horizontal from right to left

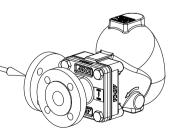


AR - Angled from right to front

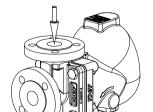




IL - Horizontal from left to right



AL - Angled from left to front



IT - Vertical from top to bottom

AT - Angled from top to front



We reserve the right to change the design and material of this product without notice.

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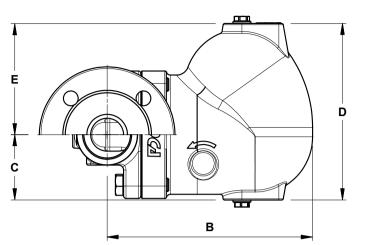
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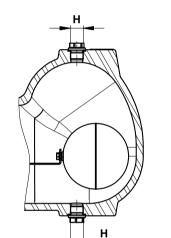
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						D	IMENSIC	ONS (mr	n)							
			PN 40		С	LASS 1	50	С	LASS 3	00						
SIZE	Α	В	С	D	Е	H *	WGT. (kg)	F	В	WGT. (kg)	F	В	WGT. (kg)	F	В	WGT. (kg)
11/2" – DN 40	210	250	80	215	136	3/8"	18,9	230	250	21,7	230	250	20,2	230	250	21,5
2" – DN 50	210	250	80	215	136	3/8"	18,2	230	250	23,6	230	250	21,5	230	250	23,2

* As standard, in versions with EN flanges and female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.

AIR AND GAS FLOAT TRAPS FA45.3 (Stainless steel 11/2" – 2"; DN 40 – 50)

DESCRIPTION

The FA45.3 is a range of fully automatic ball float traps specially designed for condensate drainage in compressed air and gas systems. Typical applications include aftercoolers, separators and compressed air mains.

MAIN FEATURES

MAX.

Modulating discharge.

Unaffected by sudden or wide load and pressure variations. Flow direction can be easily changed by repositioning the body in relation to the mechanism and cover.

OPTIONS:	Equalizing (vent) and drain connections. BDV – Blowdown valve. AFZ – Anti-freeze device. FLL – Float lifting lever.
USE:	Compressed air and other non corrosive gases compatible with the construction.
AVAILABLE MODELS:	FA45.3-4,5 , 10, 14, 21 and 32 – stainless steel.

SIZES: 11/2" to 2"; DN 40 to DN 50.

CONNECTIONS: Female threaded ISO 7 Rp or NPT. Flanged EN 1092-1 PN 40. Flanged ASME B16.5 Class 150 or 300. Socket weld (SW) ASME B16.11.

INSTALLATION: Horizontal or vertical installation.

ΔP:	FA45.3-4,5	_	4,5 bar	
	FA45.3-10	_	10 bar	
	FA45.3-14	_	14 bar	
	FA45.3-21	_	21 bar	
	FA45.3-32	_	32 bar	

CE MARKING – GROUP 2 (PED – European Directive)								
CLASS 150	PN 40	Category						
11/2" to 2" – DN 40 to 50	-	SEP						
-	11/2" to 2" - DN 40 to 50	1 (CE marked)						

BODY LIMITING CONDITIONS									
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED							
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	TEMP.							
40 bar	16 bar	100 °C							
33,7 bar	13,6 bar	200 °C							
31,8 bar	12 bar	250 °C							
29,7 bar	10,2 bar	300 °C							

PMO – Max. operating pressure: 32 bar.
TMO – Max. operating temperature: 250 °C.
Min. liquid specific weight: 0,75 kg/dm³.
* Acc. to EN 1092-1:2018; ** Acc. to EN 1759-1:2004.
Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded, SW and BW versions.

	FLOW RATE CAPACITY (kg/h)													
MODEL				DIFFERENTIAL PRESSURE (bar)										
MODEL	SIZE	0,5	1	1,5	2	4,5	7	10	12	14	16	21	25	32
FA45.3-4,5	11/2" to 2" – DN 40 to 50	995	1450	1710	2000	2990	-	-	-	-	-	-	-	_
FA45.3-10	11/2" to 2" – DN 40 to 50	505	720	850	1010	1600	1890	2300	-	-	-	-	-	-
FA45.3-14	11/2" to 2" – DN 40 to 50	370	520	610	735	1150	1430	1620	1750	1980	-	-	-	-
FA45.3-21	11/2" to 2" – DN 40 to 50	305	430	515	600	900	1160	1435	1590	1620	1760	1995	-	_
FA45.3-32	11/2" to 2" – DN 40 to 50	175	230	290	340	505	625	745	815	900	955	1125	1250	1480



We reserve the right to change the design and material of this product without notice.





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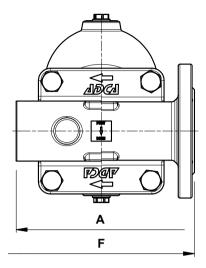
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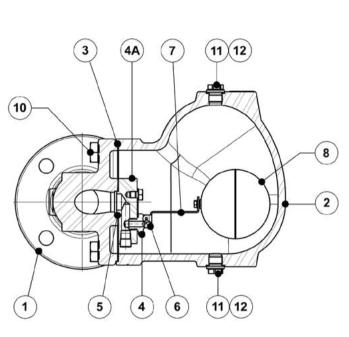


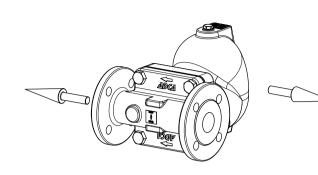




	MATERIALS							
POS. Nº	DESIGNATION	MATERIAL						
1	Body	A351 CF8M / 1.4408						
2	Cover	A351 CF8M / 1.4408						
3	* Gasket	Stainless steel / Graphite						
4	* Seat	AISI 410 / 1.4006						
4A	Mounting plate	AISI 316 / 1.4401						
5	* Gasket	Graphite						
6	* Valve ball	AISI 440C / 1.4125						
7	* Lever	AISI 304 / 1.4301						
8	* Float	AISI 304 / 1.4301						
10	Bolts	Stainless steel A2-70						
11	Plug	AISI 316L / 1.4404						
12	** Gasket	Copper; AISI 304 / 1.4301						
31	Lever mechanism	AISI 303 / 1.4305 ; AISI 304 / 1.4301; AISI 316L / 1.4404						
32	Packing	Graphite						
33	Lever	Plastic						
51	Blowdown valve	AISI 303 / 1.4305; AISI 316L / 1.4404						
61	Anti-freeze device	AISI 303 / 1.4305; AISI 316L / 1.4404						

* Available spare parts; ** Not applicable in NPT version.





R - Horizontal from right to left

ORDERING CODE	S FA45.3								
Model	FA453	2	м	XX	х	IR	Α	40	
FA45.3 – A351 CF8M / 1.4408 stainless steel	FA453								
Differential pressure	•	1							
4,5 bar		2							
10 bar		3							
14 bar		4							
21 bar		5							
32 bar		7							
Valve sealing									
Metal to metal			м						
Cover connections									
None				XX					
3/8" threaded connections on top and bottom, closed with plugs (mandatory if any options are considered)				10					
Options									
BDV and AFZ have specific separated ordering codes, please refer to the appr	opriate docu	mentati	on.						
FLL - Float lifting lever									
None									
Lifting lever on the right side (when facing the steam trap body)									
Lifting lever on the left side (when facing the steam trap body)					L				
Flow direction									
Horizontal from right to left – standard						IR			
Horizontal from left to right						IL			
Vertical from top to bottom									
Pipe connections									
Female threaded ISO 7 Rp							Α		
Female threaded NPT							С		
Socket weld (SW) ASME B16.11							н		
Flanged EN 1092-1 PN 40							Ν		
Flanged ASME B16.5 Class 150							U		
Flanged ASME B16.5 Class 300							v		
Size									
11/2" or DN 40								40	
2" or DN 50								50	
Special valves / Ext	ras								
Full description or additional codes have to be added in case of a non-standard	d combinatio	n							E

VALSTEAM ADCA

FLL - Float lifting lever

BDV - Blowdown valve (Manual) AFZ - Anti-freeze device (Automatic)

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VALSTEAM JDCJ

We reserve the right to change the design and material of this product without notice.

IS FA453.040 E 01.21



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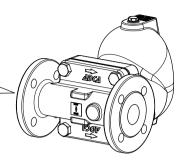
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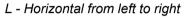
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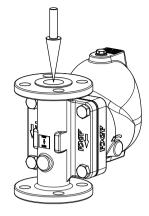
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FLOW DIRECTION







V - Vertical from top to bottom





COMPRESSED AIR AUTOMATIC DRAIN VALVES

CAD

DESCRIPTION

The CAD compressed air automatic drain valve consists of a solidstate timer coupled to a solenoid valve.

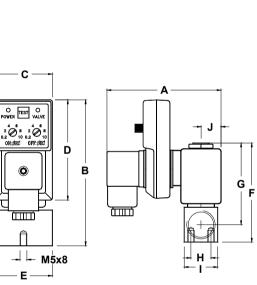
It is especially designed for automatic drainage of filters, separators, aftercoolers, dryers, receivers, drip legs and other compressed air system components where condensate and contaminants may collect. The drainage interval and discharge time can be adjusted according to the requirements.

MAIN FEATURES

Easy to read and set time for on/off periods. Adjustable interval and discharge times. Manual test button. Simple to install.

OPTIONS: Stainless steel valve body.

USE:	Compressed air, oil, gases and liquids compatible with the materials of construction.	
AVAILABLE MODELS:	CAD.	c
SIZES:	3/8" and 1/2".	
CONNECTIONS:	Female threaded ISO 7 Rp.	4 6 4 6 2 0 8 2 6 10 0.2 0 10 0.2 10 0N: SEC 0FF: SEC
INSTALLATION:	In any position.	
		A



	DIMENSIONS (mm)									
SIZE	Α	В	с	D	E	F	G	н	I	WEIGHT (kg)
3/8"	90	112	42	75	46	75	63	15	20	0,4
1/2"	90	112	42	75	40	75	63	15	20	0,4

TECHNICAL DATA

TIMER							
Supply voltage	215 to 265 V AC (24 V DC on request)						
IP rating	IP 65						
Material	Housing in PC/ABS						
Ambient temperature	-40 to +60 °C						
Interval time	0,5 to 45 minutes						
Discharge time	0,5 to 10 seconds						
Connections	DIN 43650A ISO 4400/6952						

VALVE							
Туре	2/2 way direct acting						
Max. operating pressure	16 bar (40 or 80 bar on request)						
Max. operating temperature	90 °C						
Ambient temperature	2 to 55 °C						
Material	Forged brass						
Orifice	Ø 4,5 mm						
Insulation	Thermal group H (200 °C)						

VALSTEAM ADCA

We reserve the right to change the design and material of this product without notice.

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